

Positronic Provides Complete Capability

ellence

Mission Statement

"To utilize product flexibility and application assistance to present quality interconnect solutions which represent value to customers worldwide."

Experience

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, CUL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining. injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

Support

- Quality Systems: Select locations qualified to ISO 9001, ISO 14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products gualified to MIL-DTL-24308, AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters



Products described within this catalog may be protected by one or more of the following US patents: #4,900,261[†] #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002

[†]Patented in Canada, 1992 Other Patents Pending

POSITRONIC® IS AN ITAR REGISTERED COMPANY

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:

±0.001 inches [0.03 mm] for male contact mating diameters. 1)

- 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters. 3)
- ±0.015 inches [0.38 mm] for all other dimensions. 4)

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CONNECTOR DESCRIPTIONS



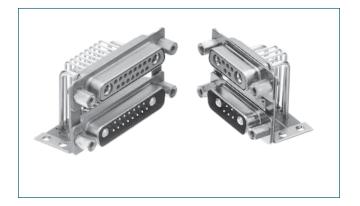
COMBINATION D-SUBMINIATURE STANDARD AND HIGH DENSITY

CB series connectors are available in standard density versions, which have fixed size 20 signal contacts and size 8 power, shielded, high voltage and air contacts. High density CB series connectors offer fixed size 22 signal contacts, size 8 contacts or size 16 power contacts. These connectors are available in various performance levels for best cost/performance ratio. Thermocouple contact options are also available.



COMBINATION D-SUBMINIATURE CRIMP CONTACTS STANDARD AND HIGH DENSITY

CBC series connectors offer crimp removable contacts for signal, power, shielded, high voltage and air contacts applications. These connectors are available in standard and high density versions. Thermocouple contact options are also available.



COMBINATION CONTACT DUAL PORT CONNECTORS

CBDP series. Offers seventeen different combinations of power and signal contact stacked assemblies. Size 20 signal contacts and size 8 power contacts.



COMBO-D CONNECTOR SAVERS -ACBDP and ACBMP SERIES

ACBDP and ACBMP series. Combo-D connector savers with size 20 and size 8 contacts. Available for all standard Combo-D variants in shell sizes 1 through 6.

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GENERAL INFORMATION

Temperature Rise Curves

С	B	D	/	С	B	Μ	S	E	R	E	S
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SPECIAL OPTIONS

Modification (MOS) Suffixes

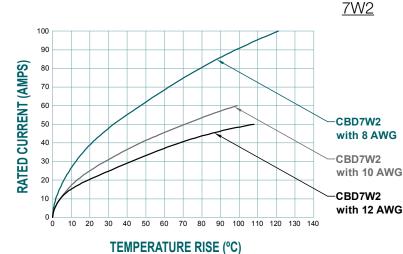
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TEMPERATURE RISE CURVES FOR SIZE 8, 10 AND 12 AWG WIRE



Test conducted in accordance with UL1977. All power contacts under load.

MC4008D: Curve developed using a mated CBD7W2F57 8 AWG and CBC7W2M loaded with MC4008D contacts terminated to 8 AWG wire.

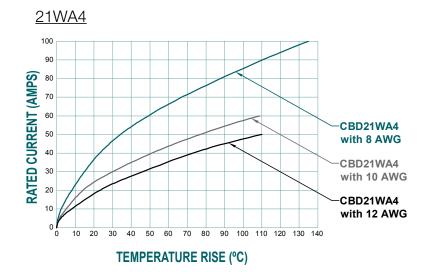
MC4010D: Curve developed using a mated CBD7W2F36 10 AWG and CBC7W2M loaded with MC4010D contacts terminated to 10 AWG wire.

MC4012D:Curve developed using a mated CBD7W2F5512 AWGand CBC7W2M loaded with MC4012D contacts
terminated to 12 AWG wire.

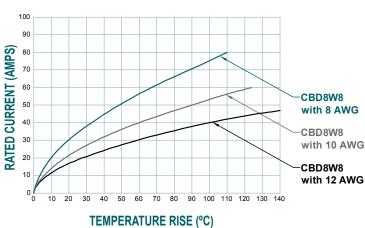
Test conducted in accordance with UL1977. All power contacts under load.

- MC4008D:
 Curve developed using a mated CBD21WA4F57

 8 AWG
 and CBC21WA4M loaded with MC4008D contacts terminated to 8 AWG wire.
- MC4010D: Curve developed using a mated CBD21WA4F36 10 AWG and CBC21WA4M loaded with MC4010D contacts terminated to 10 AWG wire.
- MC4012D: Curve developed using a mated CBD21WA4F55 12 AWG and CBC21WA4M loaded with MC4012D contacts terminated to 12 AWG wire.



<u>8W8</u>



Test conducted in accordance with UL1977. All power contacts under load.

MC4008D:Curve developed using a mated CBD8W8F57
and CBC8W8M loaded with MC4008D contacts
terminated to 8 AWG wire.MC4010D:Curve developed using a mated CBD8W8F36
and CBC8W8M loaded with MC4010D contacts
terminated to 10 AWG wire.MC4012D:Curve developed using a mated CBD8W8F55

12 AWG and CBC8W8M loaded with MC4012D contacts terminated to 12 AWG wire.

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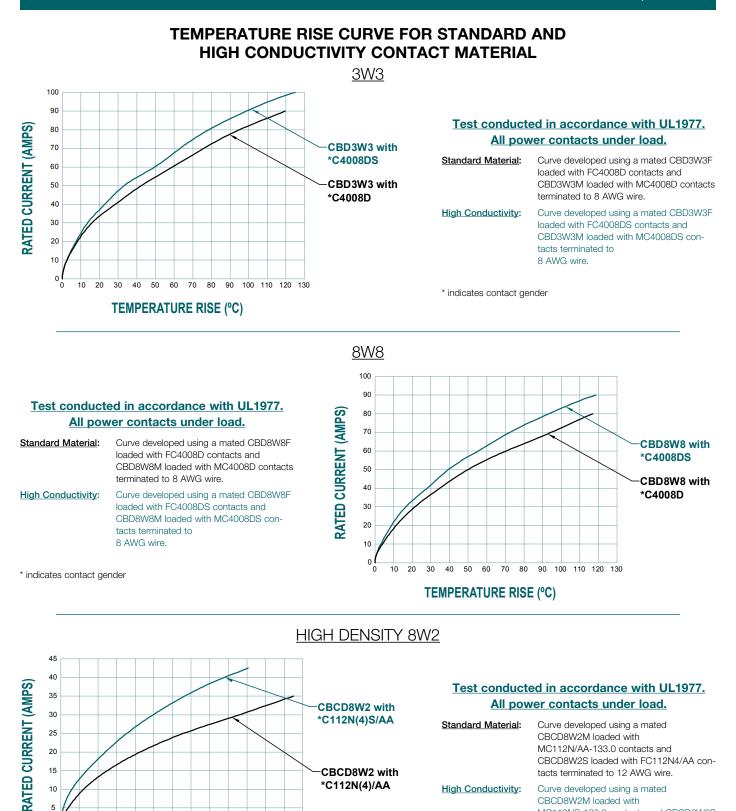
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10 20 30 40 50 60 70 80

GENERAL INFORMATION

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CBCD8W2 with

*C112N(4)/AA

90 100 110 120 130

TEMPERATURE RISE (°C)

Curve developed using a mated

tacts terminated to 12 AWG wire.

Curve developed using a mated

CBCD8W2S loaded with FC112N4/AA con-

MC112NS-133.0 contacts and CBCD8W2S

loaded with FC112N4S/AA contacts termi-

2

CBCD8W2M loaded with MC112N/AA-133.0 contacts and

CBCD8W2M loaded with

nated to 12 AWG wire.

Standard Material:

High Conductivity:



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY PCB MOUNT

Combo-D D-Sub

Size 20 Fixed Signal and Thermocouple Contacts Size 8 Removable Power, Shielded, Air and High Voltage Contacts UL Recognized CSA Recognized File #E49351 File #LR54219 DSCC 85039 Telecommunication UL File #E140980

Combo-D series connectors permit mixed contact combinations of power, shielded, air, high voltage and signal contacts within the same connector body. Twentytwo connector variants are offered in six standard shell sizes.

Three performance levels of Combo-D series connectors are offered: professional, industrial and military. CBD series connectors are quality connectors recommended for use in sheltered, non-corrosive indoor and outdoor environments having normal ventilation, but without temperature or humidity controls. Signal contacts are offered with open entry professional level or PosiBand closed entry industrial level signal contacts. CBD series connectors meet performance requirements of IEC 60807-2, Performance Level One or Two. CBM series connectors are military quality connectors recommended for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBM series connectors will meet the applicable performance requirements of DSCC 85039.

Combo-D series connectors utilize precision machined signal contacts. Connector variants are available with contact terminations for solder and straight and right angle (90°) printed board mount terminations featuring a choice



of inch or metric printed board footprints.

Power, shielded and high voltage contacts are removable, having solder and straight and right angle (90°) printed board mount terminations. Power and shielded contacts are available with crimp terminations. Air contact options are also available, see page 80 for details.

For low level shielding requirements, ferrite inductors may be attached to both signal and power contacts of connectors having contact terminations which are straight or right angle (90°) for printed board mounting applications. For additional information contact Technical Sales.

The female power contacts feature the Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contacts and reduced contact resistance during operation.

A wide assortment of printed board mounting hardware, cable support hoods, and locking systems is available from stock.

A blind mating system is available for applications requiring connector coupling in recessed areas or mobile power coupling systems.

Straight and right angle (90°) PCB mount thermocouple contacts are available, please contact Technical Sales for details.



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass filled polyester per ASTM D 5927 UL 94V-0, blue color, and composite.	S
Contacts: Contact Plating:	Precision machined copper alloy.	F
SIGNAL:	Gold flash over nickel plate and gold 0.000050 $[1.27\mu]$ over nickel plate. Other finishes available upon request, see page 81.	N
POWER:	Gold flash over nickel. Other finishes available upon request, see page 81.	
SHIELDED:	For contact platings, see page 68.	N
HIGH VOLTAGE:	For contact platings, see page 68.	
Shells:	Steel with tin plate; zinc plate; stainless	L
	steel passivated. Other materials and finishes available upon request.	Ν
Mounting Spacers and Brackets:	Nylon; polyester; copper alloy or steel with zinc plate or tin plate; phosphor bronze with tin plate; stainless steel, passivated.	
Push-On Fasteners:	Phosphor bronze and beryllium copper with tin plate.	5
Jackscrew Systems:	Brass or steel with zinc plate or clear zinc plate or tin plate; stainless steel, passivated.	
Hoods:	Composite and plastic, UL 94V-0; brass or steel with zinc plate. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.	<u>s</u>

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

	ACTENIO I I CO.
Signal Contacts, Fixed:	Size 20 contacts, male - 0.040 inch [1.02mm] diameter. CBD series has open entry female contacts. PosiBand closed entry female options are also available. CBM series has PosiBand closed entry female contacts, see page 68 for details.
Contact Retention in Insulator:	Signal: 9 lbs. [40N]. Power, shielded and high voltage: 22 lbs [98N].
Resistance to Solder Iron Heat:	500°F [260°C] for 10 seconds duration per IEC 60512-6.
Signal Contact Terminations:	Solder contacts - 0.042 inch [1.06mm] minimum hole diameter for 20 AWG [0.5 mm ²] wire maximum.
	Straight Printed Board Mount – 0.028 inch [0.71mm] termination diameter.
	Right Angle (90°) Printed Board Mount – 0.028 inch [0.71 mm] termination diameter.
Power Contacts,	Size 8 contact, male – 0.142 inch [3.61mm]
Removable, Crimp	mating diameter. Terminations for 6, 8, 10,
or Solder Termination:	12, and 16 AWG. Female contact features
	Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.
Power Contacts,	Size 8 contact, male - 0.142 inch
Printed Board Mount:	[3.61mm] mating diameter. Printed board terminations with 0.078 inch [1.98mm], 0.094 inch [2.39mm] and 0.125 inch [3.18mm] termination diameters.
Shielded Contacts, Removable:	See table of cable sizes for contact termination dimensions, page 78.

High Voltage Contacts:	Straight and right angle (90°) terminations – 0.041 inch [1.04mm] minimum hole diameter.
Shells:	Male shells may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally shaped shells and polarized jackscrews.
Mounting to Angle Brackets:	Jackscrews and riveted fasteners with 0.120 inch [3.05mm] diameter hole, and threaded riveted fasteners with 4-40 threads and nylon inserts.
Mounting to Printed Board:	Rapid installation push-on fasteners and threaded posts.
Locking Systems:	Jackscrews and vibration locking systems.
Mechanical Operations:	CBD series, open entry contacts, 500 operations. CBD series, PosiBand closed entry and CBM series, 1,000 operations. Per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating:	7.5 amperes nominal.
Initial Contact Resistance:	0.008 ohms maximum.
Proof Voltage:	1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS Contact Current Rating - Tes Standard Contact Material:	ted per UL 1977:	
0.078 inches diameter / 12	AWG terminations:	39 amperes.
0.094 inches diameter / 10	AWG terminations:	50 amperes.
0.125 inches diameter / 8 A	WG terminations:	70 amperes.
See Temperature Rise Curves	s on page 1 for details.	
High Conductivity Contact M	aterial:	
8 AWG terminations:		80 amperes.
See Temperature Rise Curves	s on page 2 for details.	
Initial Contact Resistance:		
Standard Contact Material:	0.0005 ohms max. per	IEC 60512-2,
	Test 2b.	
High Conductivity	0.00035 ohms max. per	IEC 60512-2,
Contact Material:	Test 2b.	
Proof Voltage:	1000 V r.m.s.	
SHIELDED CONTACTS		

SHIELDED CONTACTS

For electrical characteristics, see page 69.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 69.

CONNECTOR	
Insulation Resistance:	5 G ohms.
Clearance and	
Creepage Distance:	0.039 [1.0mm] minimum.
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	10 days.

THERMOCOUPLE CONTACTS:

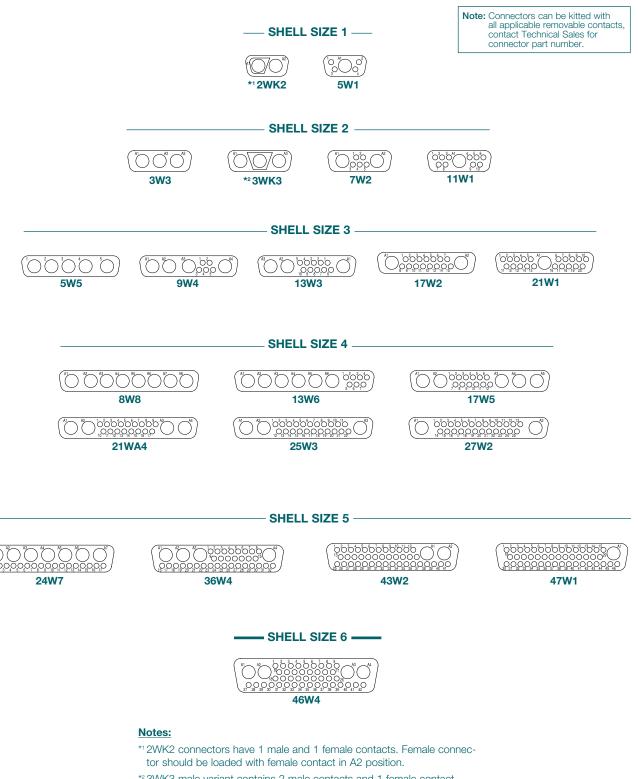
Straight and right angle PCB mount contacts are available, please contact Technical Sales for details.

Size 20 crimp contacts are available in CBC series, see page 74 for details.



CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

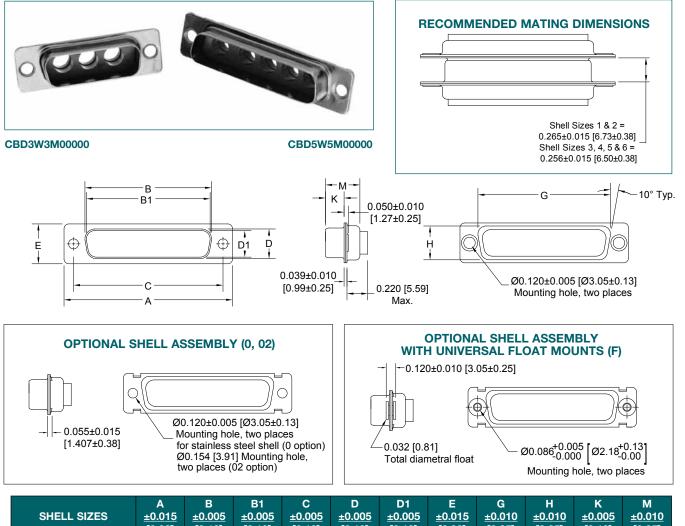


*23WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

D-Sub

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STANDARD SHELL ASSEMBLY



SHELL SIZES	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
SHELL SIZE 1 MALE	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
SHELL SIZE 1 FEMALE	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 2 MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
SHELL SIZE 2 FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 3 MALE	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 3 FEMALE	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 4 MALE	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 4 FEMALE	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 5 MALE	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 5 FEMALE	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 6 MALE	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	<u>2.500</u> [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 6 FEMALE	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		<u>2.500</u> [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

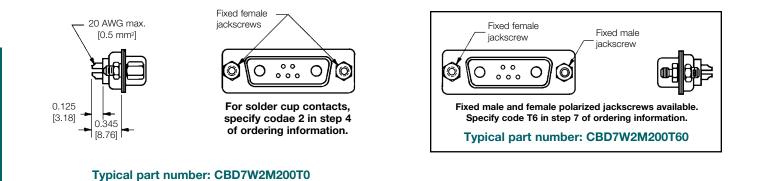
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 6



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY PCB MOUNT

Combo-D D-Sub

SOLDER CUP CONNECTOR CODE 2



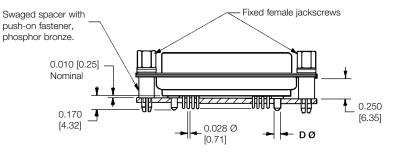


STRAIGHT PRINTED BOARD MOUNT CONNECTOR CODE 3, 35, 36 AND 37

For Code 93 Press-Fit Board Mount Connectors, see page 20.

CONTACT CODE	DØ
3	
35	<u>0.078</u> [1.98]
36	<u>0.094</u> [2.39]
37	<u>0.125</u> [3.18]

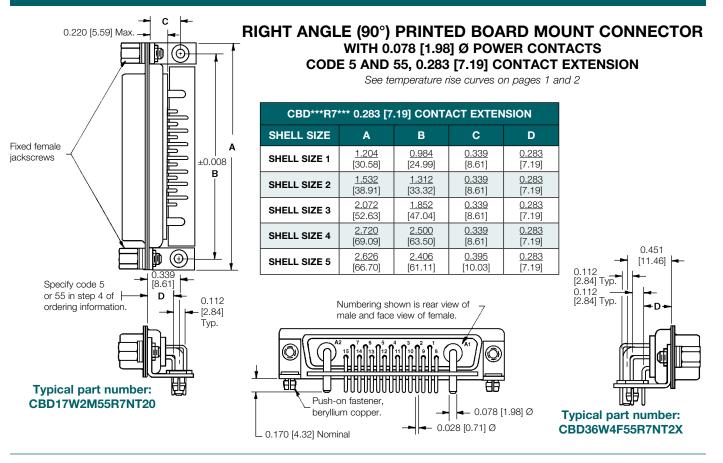
For straight printed board mount contacts, specify code no. in step 4 of ordering information.

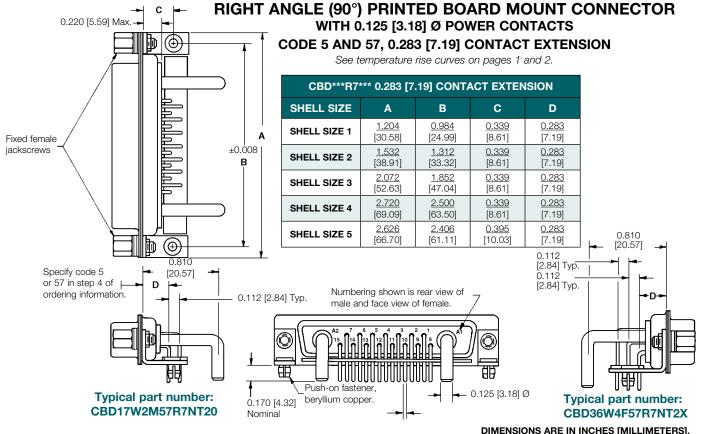


Typical part number: CBD17W2F35S60T2X

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY PCB MOUNT







Combo-D D-Sub

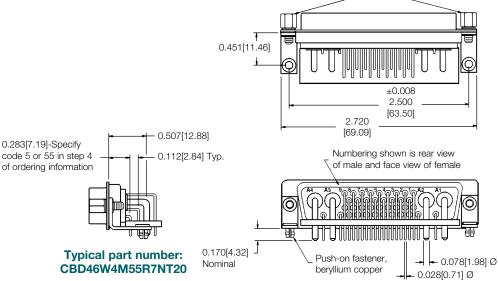


Fixed female jackscrews

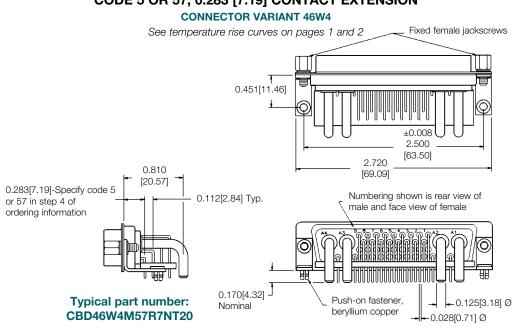
SHELL SIZE 6 RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH 0.078 [1.98] Ø POWER CONTACTS CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

CONNECTOR VARIANT 46W4

See temperature rise curves on pages 1 and 2



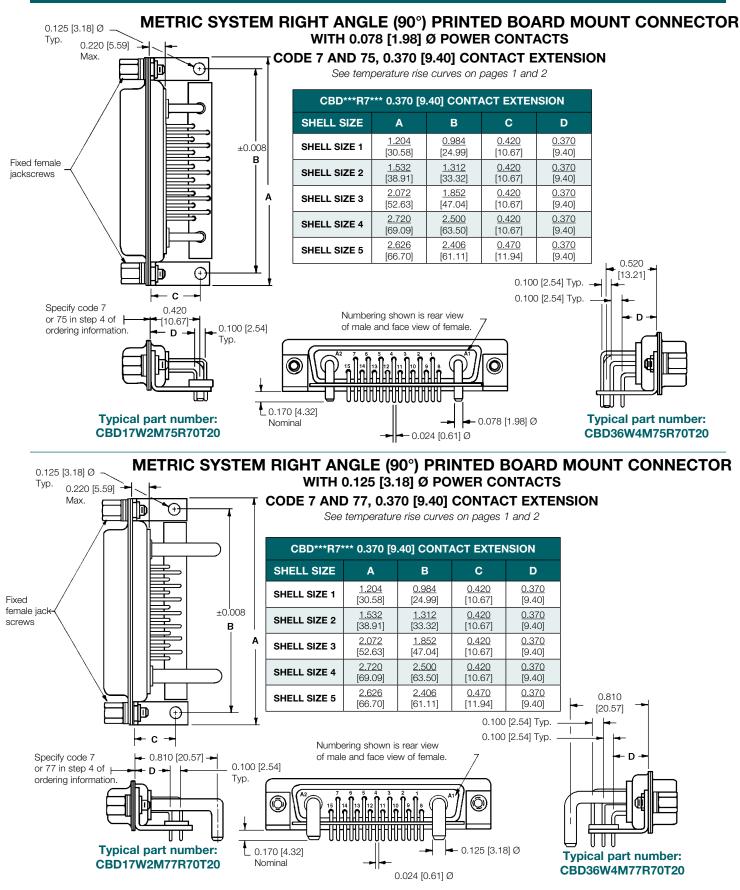
SHELL SIZE 6 RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH 0.125 [3.18] Ø POWER CONTACTS CODE 5 OR 57, 0.283 [7.19] CONTACT EXTENSION



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY PCB MOUNT connectpositronic.com

Combo-D

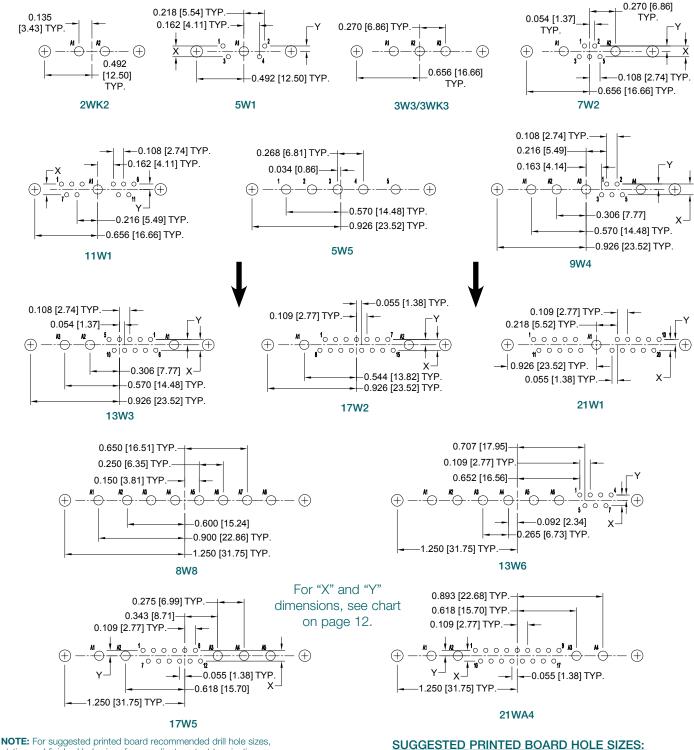
D-Sub



DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 10

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



Suggest 0.045 [1.14] Ø hole for signal contact termination positions.

Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions.

Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions.

Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions.

Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

plating and finished hole sizes for compliant contact termination positions, see page 85.

For press-fit connector installation tools, see page 86.

DIMENSIONS ARE IN INCHES [MILLIMETERS].

ALL DIMENSIONS ARE SUBJECT TO CHANGE. 11

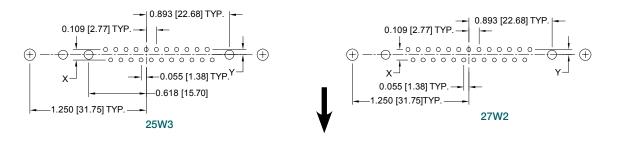
Combo-D

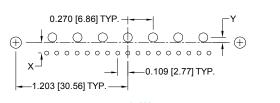
D-Sub

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY Combo-D THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY PCB MOUNT

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

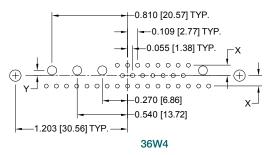
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

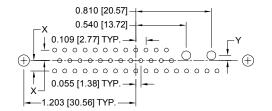




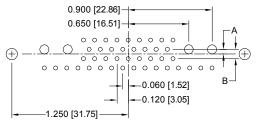
D-Sub







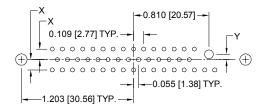
43W2



46W4

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.



47W1

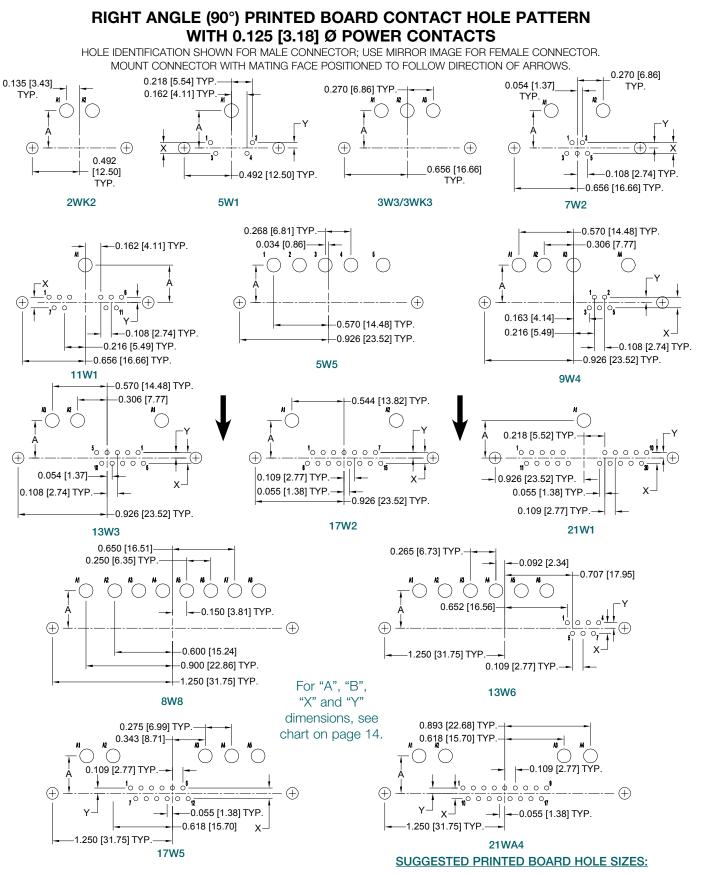
CODE NO.	x	Y	А	В
3				
35	<u>0.112</u>	<u>0.056</u>	<u>0.050</u>	<u>0.100</u>
36	[2.84]	[1.42]	[1.27]	[2.54]
37				
5	<u>0.112</u>	<u>0.056</u>	<u>0.056</u>	<u>0.112</u>
55	[2.84]	[1.42]	[1.42]	[2.84]
7	<u>0.100</u>	<u>0.050</u>	<u>0.050</u>	<u>0.100</u>
75	[2.54]	[1.27]	[1.27]	[2.54]

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 85.

For press-fit connector installation tools, see page 86.







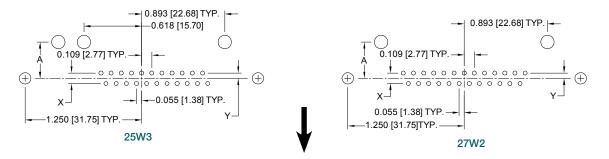
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 13

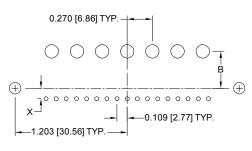
Suggest 0.045 [1.14] Ø hole for signal contact termination positions. Suggest 0.145 [3.68] Ø hole for power contact termination positions. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

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RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

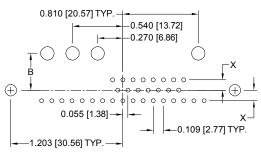




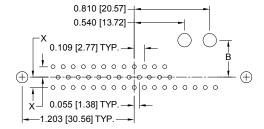
Combo-D

D-Sub

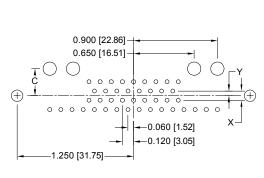
24W7







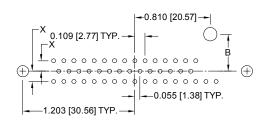
43W2





SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions. Suggest 0.145 [3.68] Ø hole for power contact termination positions. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.



47W1

CODE NO.	5 & 57	7 & 77
Α	<u>0.471</u> [11.96]	<u>0.390</u> [9.91]
в	<u>0.415</u> [10.54]	<u>0.340</u> [8.64]
с	<u>0.359</u> [9.12]	<u>0.290</u> [7.37]
x	<u>0.112</u> [2.84]	<u>0.100</u> [2.54]
Y	<u>0.056</u> [1.42]	<u>0.050</u> [1.27]

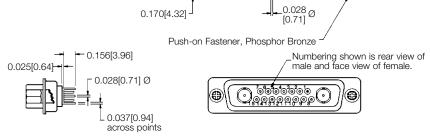
0.250[6.35]

Ŧ

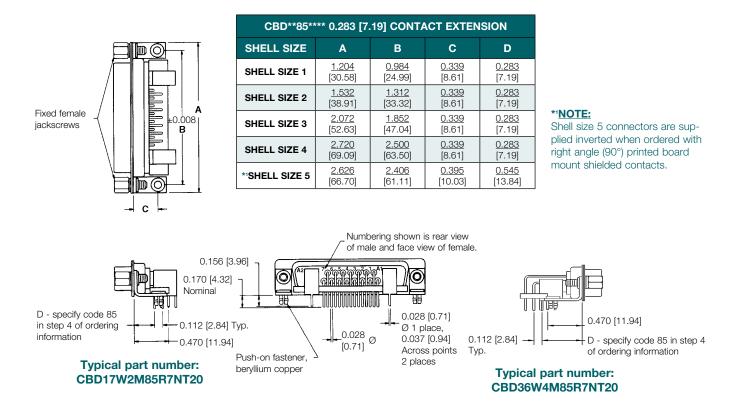
D-Sub

STRAIGHT PRINTED BOARD MOUNT CONNECTOR WITH FDS4201D OR MDS4201D SHIELDED CONTACTS **CODE 65**

Fixed Female Jackscrews **Typical part number:** CBD17W2M65S60T20 ΗH HH

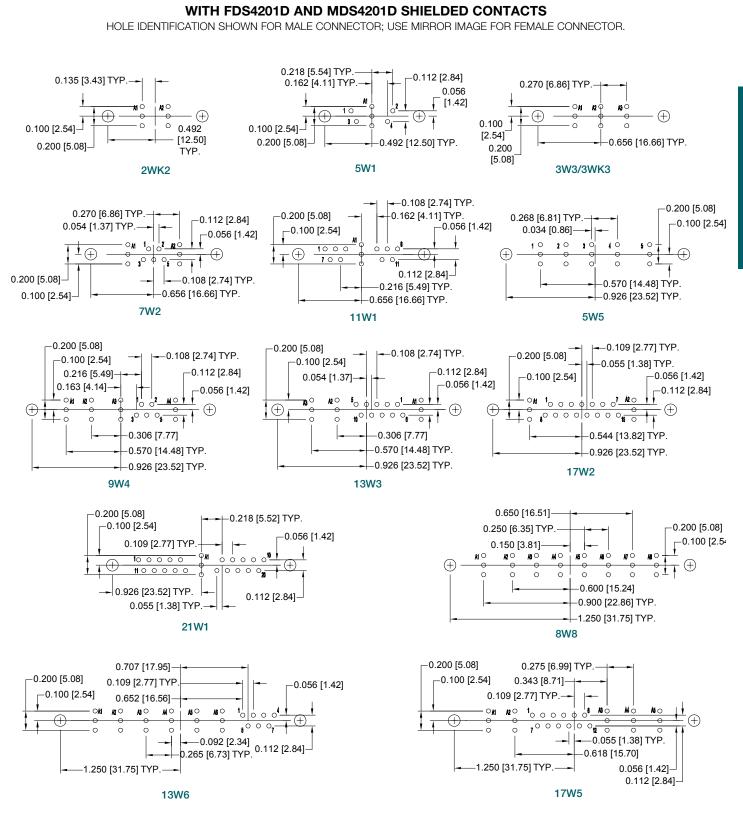


RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH FRT4201D OR MRT4201D SHIELDED CONTACTS **CODE 85**



DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 16

SUGGESTED PRINTED BOARD HOLE SIZES:



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY

THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO

STANDARD DENSITY PCB MOUNT

STRAIGHT PRINTED BOARD MOUNT CONTACT HOLE PATTERN

Combo-D

D-Sub

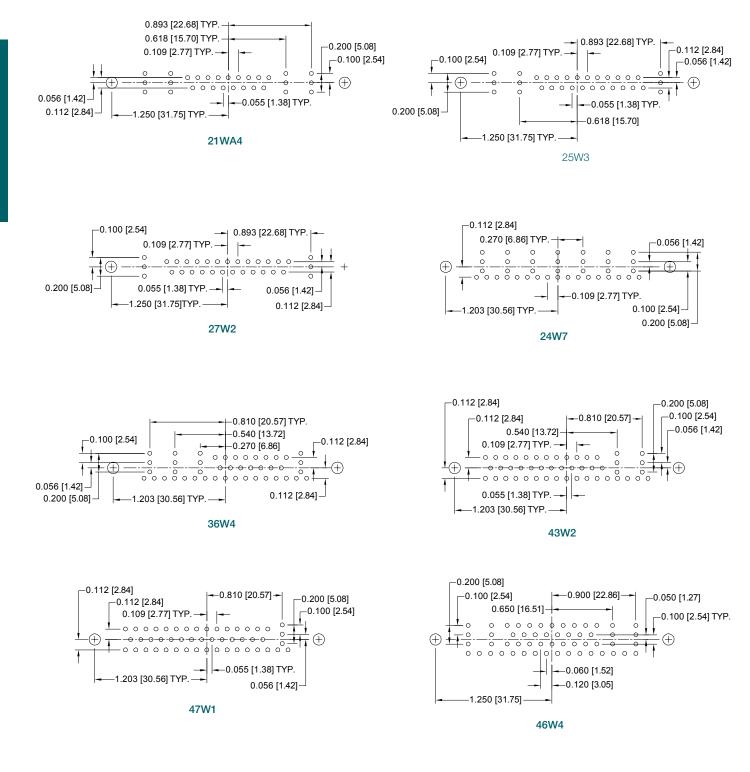
Positronic

connectpositronic.com

D-Sub

STRAIGHT PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201D AND MDS4201D SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.



Positronic

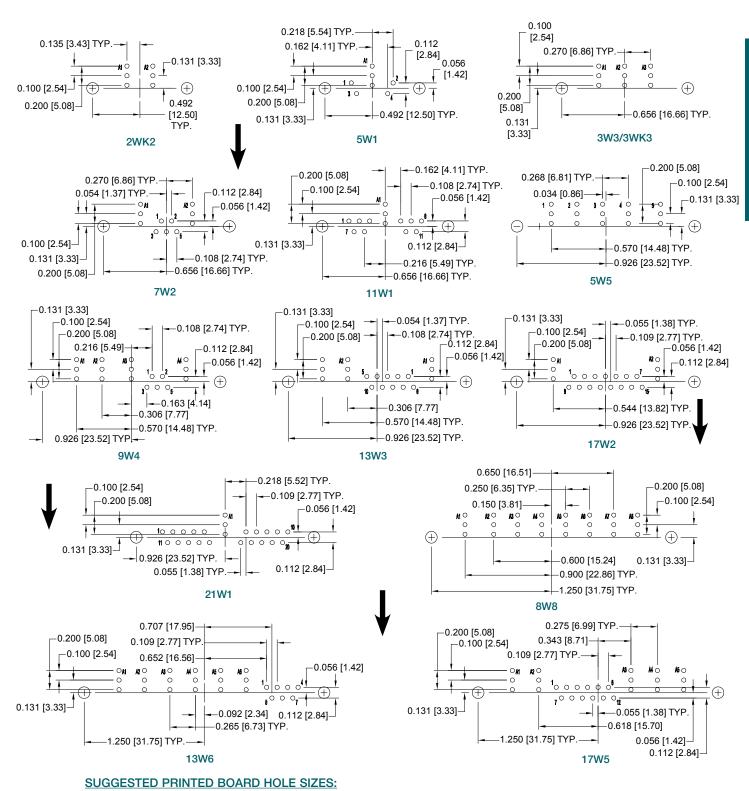
SUGGESTED PRINTED BOARD HOLE SIZES:

D-Sub

Positronic.com

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201D AND MRT4201D SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

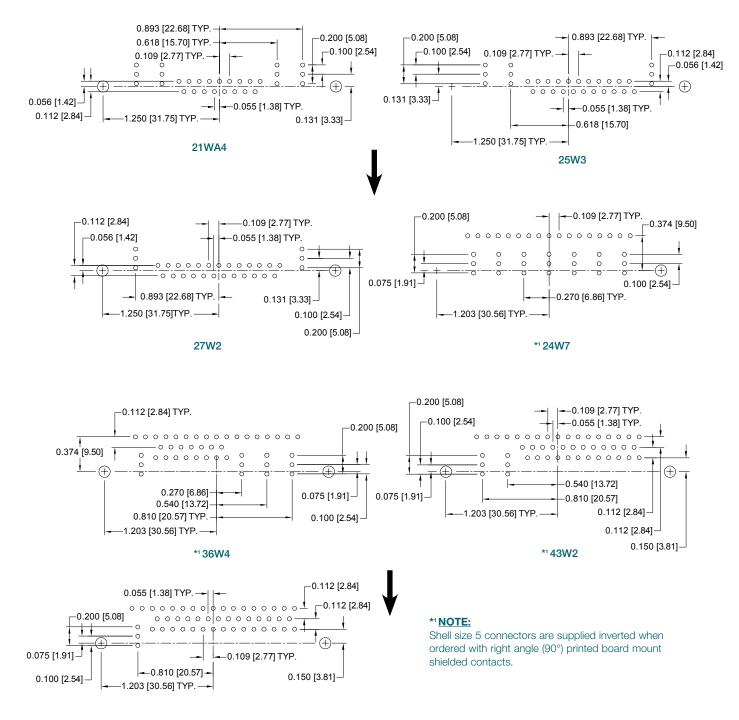


Suggest 0.045 [1.14] Ø hole for signal contact termination position. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

D-Sub

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201D AND MRT4201D SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR: USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



*147W1

SUGGESTED PRINTED BOARD HOLE SIZES:

Positronic

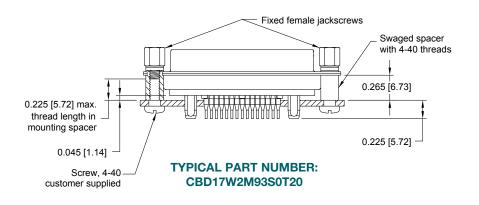
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 19

Suggest 0.045 [1.14] Ø hole for signal contact termination position. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.



COMPLIANT PRESS-FIT CONNECTOR CODE 93

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.123 [3.12] Ø hole for connector mounting holes. **NOTE:** For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 85. For press-fit connector installation tools, see page 86. FOR STRAIGHT PRINTED BOARD CONTACT HOLE PATTERNS, SEE PAGES 11 AND 12.

60 50 RATED CURRENT (AMPS) 40 30 20 10 0 0 10 20 30 40 50 60 70 80 **TEMPERATURE RISE (°C)**

TEMPERATURE RISE CURVE

<u>Test conducted in accordance with UL1977.</u> <u>All power contacts under load.</u>

Curve developed using CBD8W8M00000 and CBD8W8F93S000 connectors with MC4008D contacts terminated to 8 AWG wire.



	STEP	1	2	3	4	5	6	7	8	9	10
	EXAMPLE	CBD	17W2	F	55	R7	Ν	T2	Х	/AA	14
STEP [·]	- BASIC SERIES										*2 STEP 10 - SPECIAL OPTION
	Professional/Industrial Qu see Step 3.	uality,									FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX
CBM –	Vilitary conformance wit closed entry" female sic	th									ON PAGE 81.
t	acts plated 0.000050 [1 gold over nickel plate. C 'S" or "M" in Step 3.	.27ul									CONTACT TECHNICAL SALES FOR ORDERING DETAILS OF THE FOLLOWING: Other Special Requirements.
	2 - CONNECTOR V e 1 - 2WK2, 5W1	ARIANTS	S								Straight / Right Angle Thermocouple PCB mount contacts.
Shell Siz Shell Siz	æ 2 - 3₩3, 3₩K3, 7₩2 æ 3 - 5₩5, 9₩4, 13₩3 æ 4 - 8₩8, 13₩6, 17₩	, 17W2, 21								-	P 9 - ENVIRONMENTAL
	25W3, 27W2	, ,									- RoHS Compliant
	æ 5 - 24W7, 36W4, 43∖ æ 6 - 46W4	W2, 47W1									E: If compliance to environmental ation is not required, this step will not be
	3 - CONNECTOR O	ENDER									Example: CBD17W2F55R7NT2X
F - Fe	male - Professional Leve Open Entry Sign										
M - Ma	ale		•						*4 S		less Steel, passivated.
S - Fe	male - Industrial / Militar PosiBand Closed		nal Contacts	S						– Tin Pla – Tin Pla	ated. ated and Dimpled (male connectors only)
remo	ector ordered without s vable contacts. See pag pers. Available on 2WK2	ges 60-88 f	or contact		h voltage				None.	ah conn	a atox front is an all reasons a
2 - Fixed 3 - Solde [4.32] 35 - Solde Powe 36 - Solde	I Solder Cup, Signal Cor er, Straight Printed Boar] Tail Length. er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar	ntacts only. d Mount w d Mount w] Tail Lengt d Mount w	ith Signal C ith Signal a th. ith Signal a	nd 8W8. contacts, (nd 0.078	[1.98] Ø			V5 – VL – T – T2 – T6 – E – E2 –	Lock T Lock L Fixed F Fixed F Fixed M Rotatin Rotatin	ab, conn ever, use emale Ja emale Ja Jale and g Male J g Male S	nector front panel mounted. nector rear panel mounted. ad with Hoods only. ackscrews. Female Polarized Jackscrews. Jackscrews. Screw Locks.
2 - Fixed 3 - Solde [4.32 35 - Solde Powe 36 - Solde Powe 37 - Solde	I Solder Cup, Signal Cor er, Straight Printed Boar] Tail Length. er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar	ntacts only. d Mount w d Tail Lengt d Mount w] Tail Lengt d Mount w	ith Signal C ith Signal a th. ith Signal a th. ith Signal a	nd 8W8. contacts, (nd 0.078 nd 0.094	[1.98] Ø [2.39] Ø			V5 – VL – T – T2 – E – E2 – E3 –	Lock T Lock L Fixed F Fixed F Fixed N Rotatin Rotatin Rotatin	ab, conn ever, use emale Ja emale Ja Jale and g Male J g Male S g Male v	iector rear panel mounted. ed with Hoods only. ackscrews. ackscrews. Female Polarized Jackscrews. Jackscrews.
2 - Fixed 3 - Solde [4.32 35 - Solde Powe 36 - Solde Powe 37 - Solde 5 - Solde	I Solder Cup, Signal Cor er, Straight Printed Boar] Tail Length. er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Right Angle (90°) Prir	ntacts only. d Mount w [] Tail Lengt d Mount w [] Tail Lengt d Mount w [] Tail Lengt tted Board	ith Signal C ith Signal ar ith Signal ar ith Signal ar ith Signal ar ith Signal ar ith Signal with	nd 8W8. iontacts, (nd 0.078 nd 0.094 nd 0.125	[1.98] Ø [2.39] Ø [3.18] Ø			V5 - VL - T - T2 - E - E2 - E3 - E6 -	Lock T Lock L Fixed F Fixed F Fixed N Rotatin Rotatin Rotatin	ab, conn ever, use emale Ja female Ja Aale and g Male J g Male S g Male v g Male a	lector rear panel mounted. ed with Hoods only. ackscrews. ackscrews. Female Polarized Jackscrews. Jackscrews. Screw Locks. vith Internal Hex for 3/32 Hex Drives
2 - Fixed 3 - Solde [4.32 35 - Solde Powe 36 - Solde Powe 37 - Solde 5 - Solde only, 55 - Solde	I Solder Cup, Signal Cor er, Straight Printed Boar] Tail Length. er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Right Angle (90°) Prin 0.283 [7.19] Signal Cor er, Right Angle (90°) Prin	htacts only. d Mount w] Tail Leng d Mount w] Tail Leng d Mount w] Tail Leng the Board thact Extens ted Board N	ith Signal C ith Signal a ith Signal a ith Signal a ith Signal a h. Mount with sion. Mount with s	nd 8W8. contacts, (nd 0.078 nd 0.094 nd 0.125 Signal C Signal and	[1.98] Ø [2.39] Ø [3.18] Ø ontacts d 0.078		0 - AN -	V5 VL - T - T2 - E2 - E3 - E6 - P 6 - H - None - Lightwee	Lock T Lock L Fixed F Fixed F Fixed N Rotatin Rotatin Rotatin Rotatin	ab, conn ever, use Female Ja Female Ja Male and g Male J g Male S g Male s g Male s g Male a g Male a g Male a	ector rear panel mounted. ed with Hoods only. ackscrews. Female Polarized Jackscrews. Jackscrews. Screw Locks. with Internal Hex for 3/32 Hex Drives and Female Polarized Jackscrews. PUSH-ON FASTENERS
2 - Fixed 3 - Solda [4.32] 35 - Solda Powe 36 - Solda Powe 37 - Solda 5 - Solda only, 55 - Solda [1.98] 57 - Solda [1.98]	I Solder Cup, Signal Cor er, Straight Printed Boar Tail Length. er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Right Angle (90°) Prin 0.283 [7.19] Signal Cor er, Right Angle (90°) Prin Ø Power Contacts, 0.2 er, Right Angle (90°) Prin	htacts only. d Mount w l] Tail Lengt d Mount w l] Tail Lengt d Mount w l] Tail Lengt ted Board tact Extens ted Board N 83 (7.19) S ted Board N	ith Signal C ith Signal au th. ith Signal au th. Mount au Mount with ignal Conta Mount with s	nd 8W8. Contacts, (nd 0.078 nd 0.094 nd 0.125 Signal C Signal and ct Extensi Signal and	[1.98] Ø [2.39] Ø [3.18] Ø ontacts d 0.078 on. d 0.125		0 - AN - AC -	V5 - VL - T - T2 - T6 - E2 - E3 - E6 - E7 6 - H None Lightwe Lightwe Hood,	Lock T Lock L Fixed F Fixed F Rotatir Rotatir Rotatir Rotatir HOODS	ab, conn ever, use female Ja female Ja Male and g Male J g Male J g Male S g Male v g Male a g Male a g Male a minum H minum H ide Oper	ector rear panel mounted. ed with Hoods only. ackscrews. Female Polarized Jackscrews. Jackscrews. Screw Locks. with Internal Hex for 3/32 Hex Drives and Female Polarized Jackscrews. PUSH-ON FASTENERS Hood, nickel finish. Hood, no finish. hing, robust extended height, plastic and
2 - Fixed 3 - Solde [4.32] 35 - Solde Powe 36 - Solde Powe 57 - Solde [1.98] 57 - Solde [3.18] 65 - Solde	I Solder Cup, Signal Cor er, Straight Printed Boar F, Straight Printed Boar er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Straight Printed Boar er Contacts, 0.170 [4.32 er, Right Angle (90°) Prin 0.283 [7.19] Signal Cor er, Right Angle (90°) Prin Ø Power Contacts, 0.2 er, Right Angle (90°) Prin Ø Power Contacts, 0.2 er, Straight Printed Board	htacts only. d Mount w d Mount w l] Tail Lengt d Mount w l] Tail Lengt d Mount w l] Tail Lengt ted Board N 83 [7.19] S ted Board N 83 [7.19] S Mount with	ith Signal C ith Signal au ith Signal au th. ith Signal au th. Mount with sion. Mount with \$ ignal Conta Mount with \$ ignal Conta Signal and	nd 8W8. ontacts, (nd 0.078 nd 0.094 nd 0.125 Signal anc ct Extensi Signal anc ct Extensi Shielded ([1.98] Ø [2.39] Ø [3.18] Ø ontacts d 0.078 on. d 0.125 on. Contacts		0 - AN - AC - Z -	V5 - VL - T - T2 - E3 - E2 - E3 - E6 - P 6 - P - None Lightwe - Hood, compos - Hood,	Lock T Lock L Fixed F Fixed F Fixed N Rotatin	ab, conn ever, use female Ja emale Ja Alale and g Male J g Male J g Male S g Male a AND I minum H minum H minum H minum H minum H	ector rear panel mounted. ad with Hoods only. ackscrews. Female Polarized Jackscrews. Jackscrews. Screw Locks. with Internal Hex for 3/32 Hex Drives and Female Polarized Jackscrews. PUSH-ON FASTENERS Hood, nickel finish. hood, no finish. ning, robust extended height, plastic and male jackscrews, shell sizes 1 through 5 stal. shell sizes 2 through 5
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2 - Fixed 3 - Solda [4.32] 35 - Solda Powe 36 - Solda Powe 37 - Solda 90 - Solda Powe 5 - Solda [1.98] 57 - Solda [1.98] 57 - Solda [3.18] 75 - Solda (1.98) 57 - Solda (1.98) 75 - Solda (1.98) (1.98) 75 - Solda (1.98) (1.98) 75 - Solda (1.98)	I Solder Cup, Signal Cor ar, Straight Printed Boar ar, Straight Printed Boar ar, Straight Printed Boar ar Contacts, 0.170 [4.32 ar, Straight Printed Boar ar Contacts, 0.170 [4.32 ar, Straight Printed Boar ar Contacts, 0.170 [4.32 ar, Right Angle (90°) Prin 0.283 [7.19] Signal Cor ar, Right Angle (90°) Prin [Ø Power Contacts, 0.2 ar, Right Angle (90°) Prin [Ø Power Contacts, 0.2 ar, Straight Printed Board (FDS 4201D footprint, 0.2 ar, Metric System Right Signal Contacts only, 0.3 ar, Metric System Right Signal Contacts only, 0.4 ar, Metric System Right Signal and 0.125 [3.18] act Extension. art Extension. 20 Omega type complia nation length 0.225 [5.7 on shell size 6, CBD 46W4. I information on accessories Ii G hood with CBD variants, us ories Catalog for extended G F	ntacts only. d Mount w d Mount w [] Tail Lengt d Mount w [] Tail Lengt ted Board N 83 [7.19] S ted Board N 83 [7.19] S ted Board N 83 [7.19] S ted Board N 83 [7.19] S deg (90°) Prir gle (90°) Prir gle (90°) Prir (4.32) S Angle (90°) Ø Power C ted Board 4201D foc ted	ith Signal C ith Signal au th. ith Signal au th. Mount with Signal Contau Mount with S ignal Contau Signal Contau Signal Contau Signal Contau Printed Bo Signal Contau Printed Bo Signal Contau Printed Bo Signal Contau Printed Bo Signal Contau Printed Bo Sontacts, 0.3 Mount with tref Board N Printed Bo Sontacts, 0.3 Mount with tref soard N Signal Contau Signal Conta	nd 8W8. ontacts, (nd 0.078 nd 0.094 nd 0.125 Signal and ct Extensi Signal and ct Extensi Signal and ct Extensi Shielded (ct Tail Len ard Mourt ard Mourt ard Mourt ard Mourt 370 [9.40 Signal ard 3 [7.19] S g type cc	[1.98] Ø [2.39] Ø [3.18] Ø ontacts d 0.078 on. d 0.125 on. Contacts gth. it ision. Signal and ision. J Signal md Signal mpliant,	0 - **6 02 - **5 B3 - P - P2 - **5 R2 - **5 R6 - **5 R7 - **5 R8 - S - S2 -	0 - AN - Z - Z - N - * ³ G - N - Mountin Bracket Float Mc Threade Bracket, Threade Bracket, Threade Bracket, Threads Bracket, Cocknut Swagec to 0.265	V5 VL T2 E2 E2 E3 E6 E6 E6 E7 6 - E - None Lightwe Hood, - HO - HO - HO - HO - HO - HO - HO - H	Lock T Lock L Fixed F Fixed F Fixed N Rotatir	ab, conn ever, use female Ja emale Ja alae and g Male J g Male y g Male y a Male y g Male y a Male y g Male y angle (90 screws y Angle (90 kangle (90 kangl	 Pector rear panel mounted. ad with Hoods only. ackscrews. Female Polarized Jackscrews. Jackscrews. Screw Locks. with Internal Hex for 3/32 Hex Drives and Female Polarized Jackscrews. PUSH-ON FASTENERS Hood, nickel finish. hood, nickel finish. hood, no finish. hing, robust extended height, plastic and male jackscrews, shell sizes 1 through 5 td Zinc, shell sizes 2 through 6 ight Angle (90°) Mounting Brackets P') Metal with Cross Bar P) Plastic with Cross Bar P Plastic with Cross Bar P Plastic with Cross Bar P Metal, Swaged to Connector with 4-40 with Cross Bar Metal, Swaged to Connector with 4-40

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY CRIMP REMOVABLE CONTACTS



Size 20 Removable Signal and **Thermocouple Crimp Contacts**

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

DSCC 85039 File #E49351

IEC 60807-3 UL Recognized CSA Recognized File #LR54219

Telecommunication UL File #E140980



CBC series connectors offer professional, industrial and military performance levels. Connectors are designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBC series connectors offer mixed crimp-removable contact combinations of power, shielded, air, high voltage, signal, and thermocouple contacts within the same connector body. Refer to size 8 removable contacts power, shielded, air and high voltage section, pages 68-80 for technical characteristics. Sixteen connector variants are offered in six standard shell sizes.

A wide assortment of cable support hoods and locking systems is available from stock.

CBC series connectors also offer a Blind Mating connector system for applications requiring connector couplings in recessed areas or for mobile power coupling systems.

CBC series connectors utilize precision machined contacts and they meet the applicable performance and dimensional requirements of IEC 60807-3, Performance Levels One and Two, DSCC 85039 and MIL-DTL-24308.

Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.



Insulator:

Contacts:

SIGNAL:

POWER:

Shells:

Hoods:

SHIELDED:

HIGH VOLTAGE:

Mounting Spacers:

Jackscrew Systems:

Signal Contacts,

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY CRIMP REMOVABLE CONTACTS

Combo-D D-Sub

TECHNICAL CHARACTERISTICS

S

Glass filled polyester per ASTM D 5927, UL

Gold flash over nickel plate and gold

0.000050 [1.27µ] over nickel plate.

Other finishes available upon request.

Gold flash over nickel. Other finishes available upon request, see page 81.

Steel with tin plate; zinc plate; stainless

steel passivated. Other materials and

Nylon; copper alloy or steel with zinc plate or tin plate; phosphor bronze with tin plate;

Brass or steel with zinc plate or clear

zinc plate or tin plate; stainless steel,

Composite and plastic UL94V-0; brass or steel with zinc plate. Aluminum; aluminum with electroless nickel plate. For aluminum

hoods, zinc content is 1% maximum. Die

Precision machined copper alloy.

For contact platings, see page 68.

For contact platings, see page 68.

finishes available upon request.

stainless steel, passivated.

passivated.

cast zinc.

94V-0, blue color.

see page 81.

MATERIALS AND FINISHES:

Polarization:

Locking Systems:

Mechanical Operations:

Trapezoidally shaped shells and polarized jackscrews.

Jackscrews and vibration locking systems.

500 operations for open entry contact, 1000 operations for PosiBand closed entry contact with 0.000050 [1.27µ] gold plating. Per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS	
Contact Current Rating:	7.5 amperes nominal.
Initial Contact Resistance:	0.008 ohms maximum.
Proof Voltage:	1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

For electrical characteristics, see page 4.

SHIELDED CONTACTS

For electrical characteristics, see page 69.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 69.

CONNECTOR

Insulation Resistance:	5 G ohms.
Clearance and	
Creepage Distance:	0.039 [1.0mm] minimum.
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	10 days.

THERMOCOUPLE CONTACTS:

Size 20 crimp contacts are available. See page 74 for details.

PCB mount contacts are available in CBD/CBM series, see page 4 for details.



CBC11W1M10Z00 WITH MS4012D CONTACT

CBC11W1S100T20 WITH FC4008D CONTACT

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

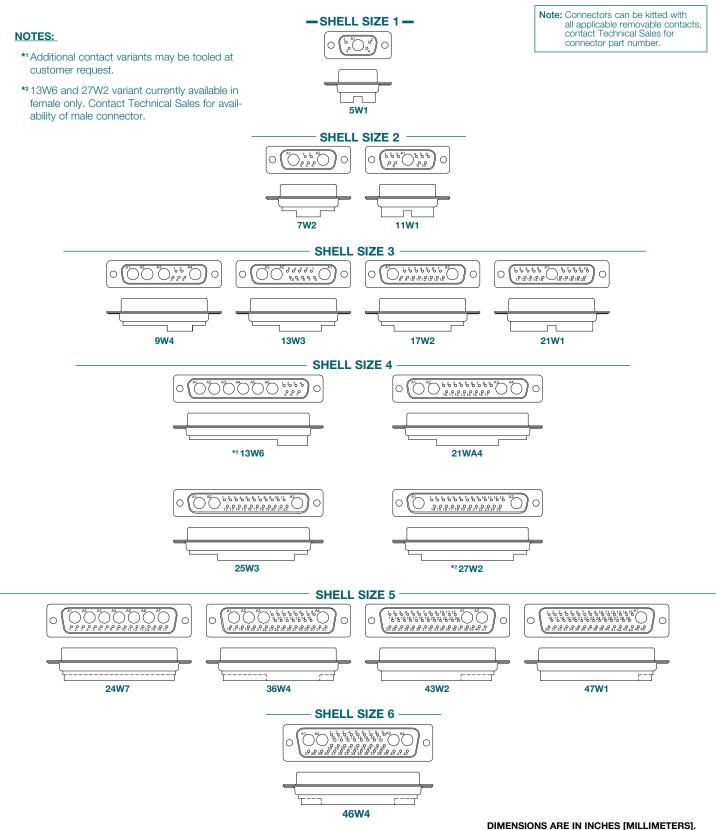
Crimp Removable: Size 20 contacts, male - 0.040 inch [1.02mm] mating diameter; Female rugged open entry or PosiBand closed entry contact design, see page 69 for details. Contact Retention In Insulator: Signal: 9 lbs. [40N]. Power, shielded and high voltage: 22 lbs. [98N] Crimp Contact Terminations: Closed barrel crimp, wire sizes 18 AWG [1.0mm²] through 30 AWG [0.05 mm²] Power Contacts, Removable, Crimp or Solder Termination: Size 8 contacts, male - 0.142 inch [3.61mm] mating diameter. Terminations for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel. Shielded Contacts, Removable: See table of cable sizes for contact termination dimensions, page 78. **High Voltage Contacts:** Straight and right angle (90°) terminations -0.041 inch [1.04mm] min. hole diameter. Shells: Male shells may be dimpled for EMI/ESD ground paths.

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY CRIMP REMOVABLE CONTACTS

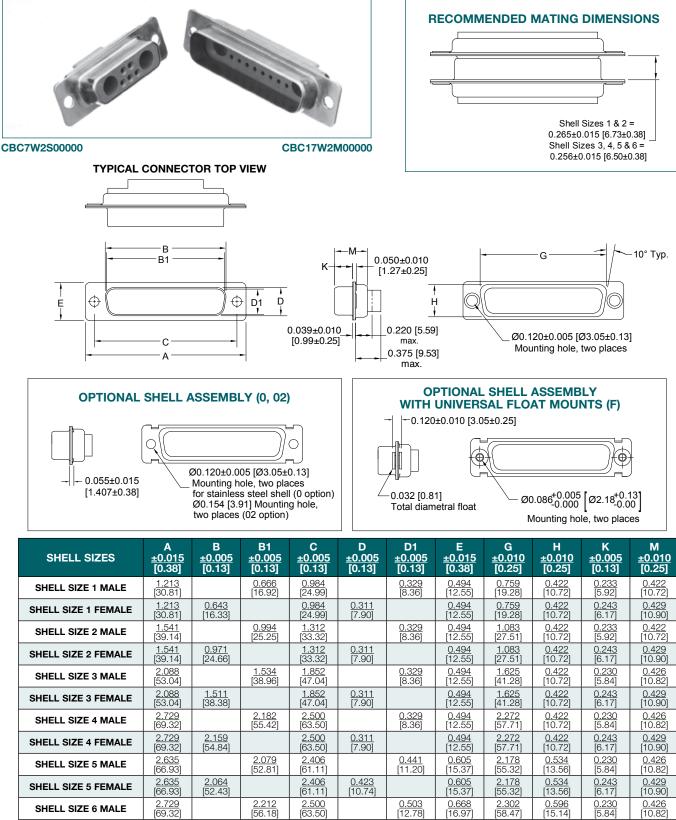


***1 CONTACT VARIANTS**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE







<u>2.500</u> [63.50

0.485

0.668

<u>2.302</u> [58.47

0.596

<u>0.243</u> [6.17]

<u>0.429</u> [10.90]

Positronic

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 25 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

SHELL SIZE 6 FEMALE

2.729

2.189

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY CRIMP REMOVABLE CONTACTS



ORDERING INFORMATION - CODE NUMBERING SYSTEM Specify Complete Connector By Selecting An Option From Step 1 Through 8 **STEP** 1 2 3 4 5 6 7 8 9 10 -14 CBC 7W2 Μ 1 0 Ζ 0 0 /AA **EXAMPLE STEP 1 - BASIC SERIES** *2 STEP 10 - SPECIAL OPTIONS **CBC** Series FOR SPECIAL OPTIONS, SEE **STEP 2 - CONNECTOR VARIANTS** SPECIAL OPTIONS APPENDIX ON PAGE 81. Shell Size 1 5W1 Shell Size 2 7W2.11W1 **STEP 9 - ENVIRONMENTAL** Shell Size 3 **COMPLIANCE OPTIONS** 9W4, 13W3, 17W2, 21W1 /AA - RoHS Compliant Shell Size 4 *113W6, 21WA4, 25W3, *127W2 NOTE: If compliance to environmental Shell Size 5 legislation is not required, this step will not 24W7, 36W4, 43W2, 47W1 be used. Example: CBC7W2M10Z00 Shell Size 6 46W4 **STEP 8 - SHELL OPTIONS STEP 3 - CONNECTOR GENDER** 0 - Zinc Plated. *4 S - Stainless Steel, passivated. M - Male X - Tin Plated. S - Female - Industrial or Military Level Z - Tin Plated and Dimpled (male connectors only) PosiBand Closed Entry Signal Contacts Professional Level female open entry contacts are *2 STEP 7 - LOCKING AND POLARIZING SYSTEMS available and can be ordered separately, see page 73. 0 None. **STEP 4 - CONTACT TERMINATION TYPE** _ Lock Tab, connector front panel mounted. V3 Lock Tab, connector rear panel mounted. V5 _ 0 - Connector ordered without contacts. Order signal, VL _ Lock Lever, used with Hoods only. power, shielded, high voltage, air and thermocouple Т _ Fixed Female Jackscrews. contacts separately. See pages 68-80 for contact T2 _ **Fixed Female Jackscrews** part numbers. T6 _ Fixed Male and Female Polarized Jackscrews. 1 - Signal contacts, 20 AWG-24 AWG [0.5mm²-E F2 Rotating Male Jackscrews. 0.25mm²]. Rotating Male Screw Locks. _ 11 - Signal contacts, 20 AWG-24 AWG [0.5mm²-_ Rotating Male with Internal Hex for 3/32 Hex Drives E3 _ 0.25mm²] with MC/FC 4012D Power Contact. E6 Rotating Male and Female Polarized Jackscrews. 12 - Signal contacts, 20 AWG-24 AWG [0.5mm²-*2 STEP 6 - HOODS 0.25mm²] with MC/FC 4016D power contact. 13 - Signal contacts, 20 AWG-24 AWG [0.5mm²-0 – None 0.25mm²] with MCC/FCC 4101D shielded contacts. - Hood, Top Opening, Metal, shell sizes 2 through 5 Н AN - Lightweight Aluminum Hood, nickel finish. 14 - Signal contacts, 20 AWG-24 AWG [0.5mm²-0.25mm²] AC - Lightweight Aluminum Hood, no finish. with MCC/FCC 4102D shielded contacts. *3 G Z - Hood, EMI/RFI, Die Cast Zinc, shell sizes 1 through 6 - Hood, Top or Side Opening, robust extended height, plastic and *2 STEP 5 - MOUNTING STYLE composite, with rotating jackscrews, shell sizes 1 through 5 0 - Mounting Hole, 0.120 [3.05] Ø *5 02 - Mounting Hole, 0.154 [3.91] Ø F - Float Mounts, Universal - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length S2 S5 - Swaged Locknut, 4-40 Threads

NOTES

*1 Connector variant 13W6 and 27W2 are currently available in female only, contact Technical Sales for availability of male connector.

- *² For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- *^a When using G hood with CBC variants, use the extended height hood. See Accessories Catalog for extended G hood options.
- *4 For stainless steel dimpled male versions, contact Technical Sales.
- *5 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

For crimping information and crimp tools, see Application Tools section, page 82.



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO HIGH DENSITY PCB MOUNT

Combo-D **D-Sub**



Positronic's Combo-D connectors are a popular choice for a wide variety of applications. Many options make the Combo-D a versatile connector choice.

CBDD high density series connectors are quality connectors recommended for use in sheltered, non-corrosive indoor and outdoor environments having normal ventilation, but without temperature or humidity controls.

CBDD series connectors offer mixed contact combinations of power, signal, and thermocouple contacts within the same connector body.

CBDD series connectors utilize precision machined contacts offering high reliability. Connector variants are available with straight and right angle (90°) printed board mount terminations, including compliant press-fit. For cable connectors see CBCD section, page 39.

Female power contacts feature the Large Surface Area (L.S.A.)



closed entry contact design, which provides maximum mating surfaces between male and female contacts and reduced contact resistance during operation.

Fixed signal contacts are available with open entry female contacts, professional level or PosiBand closed entry female contacts, industrial level. Military contact plating is optional.

A wide assortment of printed board mounting hardware, cable support hoods, and locking systems is available from stock.

A blind mating system is available for applications requiring connector coupling in recessed areas or mobile power coupling systems.

Straight and right angle PCB mount thermocouple contacts are available, please contact Technical Sales for details.

CBDD series connectors utilize precision machined contacts and meet applicable performance and dimensional requirements of IEC 60807-7, MIL-DTL-24308 and AS39029.

TECHNICAL CHARACTERISTICS

MECHANICAL CHARACTERISTICS:

Insulator:	Glass filled polyester per ASTM D 5927 UL 94V-0, blue color.	Signal Contacts, Fixed:	Size 22 contacts, male – 0.030 inch				
Contacts: Contact Plating:	Precision machined copper alloy.		[0.76mm] mating diameter. Female – open entry or PosiBand closed entry design, see				
SIGNAL: <u>POWER:</u> <u>SHIELDED:</u> HIGH VOLTAGE:	Gold flash over nickel plate. Other finishes available upon request, see page 81. Gold flash over nickel. Other finishes available upon request, see page 81. For contact platings, see page 68. For contact platings, see page 68.	Power Contacts, Fixed:	page 69 for details. Size 16 contacts, male – 0.0625 inch [1.588mm] mating diameter. Female contacts - closed entry design. Size 8 contacts, male - 0.142 inch [3.61mm]				
Shells:	Steel with tin plate; zinc plate; stainless steel passivated. Other materials and finishes available upon request.		mating diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.				
Mounting Spacers	Nylon; polyester; copper alloy or steel with zinc						
and Brackets:	plate or tin plate; phosphor bronze with tin plate; stainless steel, passivated.	<u>SIGNAL SIZE 22</u> POWER SIZE 16	5 lbs. [21N] minimum 6 lbs [26N] minimum				
Push-On Fasteners:	Phosphor bronze and beryllium copper with tin plate.	SIZE 8	22 lbs [98N] for power, shielded and high voltage.				
Jackscrew Systems:	Brass or steel with zinc plate or clear zinc plate or tin plate; stainless steel, passivated.	Resistance to Solder Iron Heat:	500°F [260°C] for 10 seconds duration per IEC 60512-6.				
Hoods:	Composite and plastic, UL 94V-0; brass or steel with zinc plate. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.	Signal Contact Terminations:	Solder contacts - 0.035 inch [0.89mm] minimum hole diameter for 22 AWG [0.3 mm ²] wire maximum.				
Non-magnetic versions	are available, contact Technical Sales.		Straight Printed Board Mount – 0.020 inch [0.51mm] diameter.				

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 27

MATERIALS AND FINISHES:



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

contanaca nom providao	pagerrr
	Right Angle (90°) Printed Board Mount – 0.030 inch [0.76 mm] diameter.
Power Contacts,	
Terminations:	Size 16 contacts- printed board terminations with 0.063 inch [1.60mm] diameters.
	Size 8 contacts - printed board terminations with 0.078 inch [1.98mm], 0.094 inch [2.39mm] and 0.125 inch [3.18mm] termination diameters.
Shielded Contacts,	
Removable:	See table of cable sizes for contact termination dimensions, page 78.
High Voltage Contacts:	Straight and right angle (90°) terminations – 0.041 inch [1.04mm] minimum hole diameter.
Shells:	Male shells may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally shaped shells and polarized jackscrews.
Mounting to	
Angle Brackets:	Jackscrews and riveted fasteners with 0.120 inch [3.05mm] diameter hole, and threaded riveted fasteners with 4-40 threads and nylon inserts.
Mounting to	
Printed Board:	Rapid installation push-on fasteners and threaded posts.
Locking Systems:	Jackscrews and vibration locking systems.
Mechanical Operations:	Open entry, 500 operations. PosiBand closed entry, 1000 operations minimum. Per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACT Contact Current Rating: Initial Contact Resistance:

5 amperes nominal. 0.010 ohms maximum for open entry 0.005 ohms maximum for closed entry 1000 V r.m.s.

POWER CONTACTS Contact Current Rating - Tested p Standard Contact Material: High Conductivity Contact Mate See Temperature Rise Curves on pa Initial Contact Resistance:	28 amperes. rial: 40 amperes.				
Standard Contact Material:	0.0016 ohms max. Per IEC 60512-2, Test 2b.				
High Conductivity Contact Material:	0.001 ohms max. Per IEC 60512-2, Test 2b.				
Proof Voltage:	1000 V r.m.s.				
SIZE 8 CONTACTS					
POWER CONTACTS For electrical characteristics, see pag	ge 4.				
<u>SHIELDED CONTACTS</u> For electrical characteristics, see page	ge 69.				
HIGH VOLTAGE CONTACTS For electrical characteristics, see page	ge 69.				
CONNECTOR Insulation Resistance: Clearance and	5 G ohms.				
Creepage Distance: Working Voltage:	0.042 inch [1.06mm] minimum. 300 V r.m.s.				
CLIMATIC CHARACTERISTIC	•••				
Temperature Range: Damp Heat, Steady State:	-55°C to +125°C. 10 days.				
THERMOCOUPLE CONTACT	S.				

THERMOCOUPLE CONTACTS:

Straight and right angle PCB mount contacts are available, please contact Technical Sales for details.

Size 22 crimp contacts are available in CBCD series, see page 71 for details.

Proof Voltage:

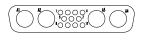
SIZE 16 CONTACTS

***1 CONTACT VARIANT**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.





*215W4 Eleven Size 22 Signal Contacts and Four Size 8 Power Contacts - SHELL SIZE 1 -



8W2 Six Size 22 Signal Contacts and Two Size 16 Power Contacts

- SHELL SIZE 4 —









19W1 Eighteen Size 22 Signal Contacts and One Size 8 Power Contact

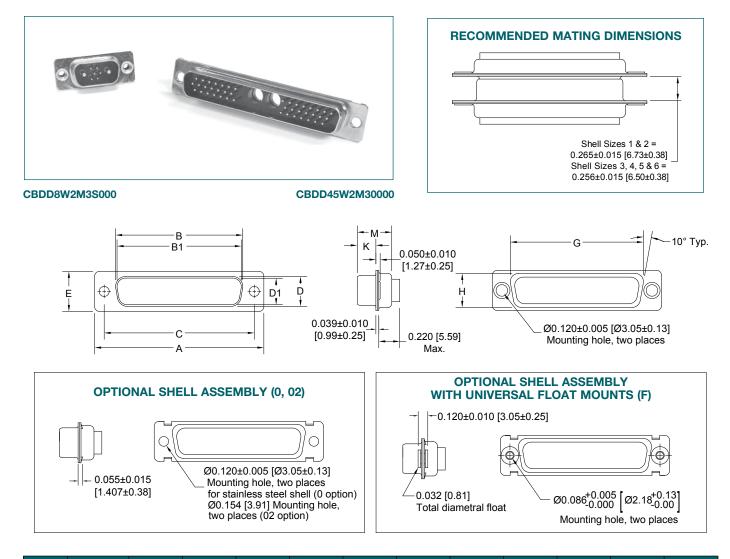
NOTES:

- *1 Additional contact variants may be tooled at customer request.
- *2 For technical, dimensional and PCB layout information on 15W4 variants, contact Technical Sales.
- *345W2 variant currently available in male only. Contact Technical Sales for availability of female connector.

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 28

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STANDARD SHELL ASSEMBLY



SHI SIZ		VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
		8W2M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
	1	8W2F 8W2S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
		19W1M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
	2	19W1F 19W1S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	4	45W2M	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]

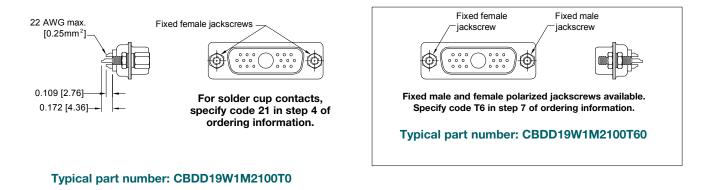
Positronic

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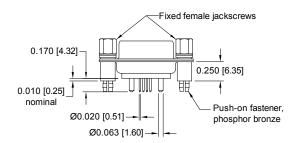
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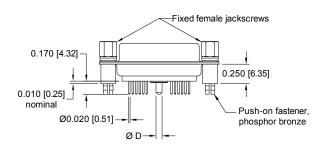
SOLDER CUP CONNECTOR CODE 21



STRAIGHT PRINTED BOARD MOUNT CONNECTOR CODE 3, 35, 36, AND 37



Typical part number: CBDD8W2F3S60T2X



Typical part number: CBDD19W1F35S60T2X

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CONTACT CODE	DØ
3	
35	<u>0.078</u> [1.98]
36	<u>0.094</u> [2.39]
37	<u>0.125</u> [3.18]

For straight printed board

mount contacts, specify

code 3 in step 4 of

ordering information.

CONTACT

CODE

3

DØ

Combo-D

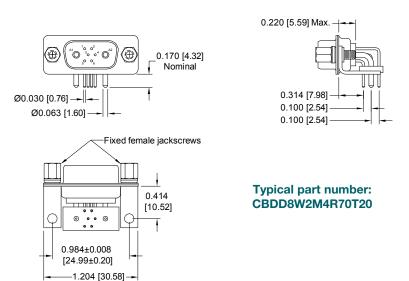
D-Sub

For straight printed board mount contacts, specify code no. in step 4 of ordering information.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 16 POWER CONTACTS WITH 0.063 [1.60] Ø TERMINATIONS

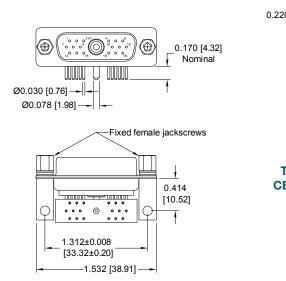
CODE 4, 0.314 [7.98] CONTACT EXTENSION

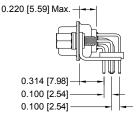
See temperature rise curves on pages 1 and 2



RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2





Typical part number: CBDD19W1M45R70T20

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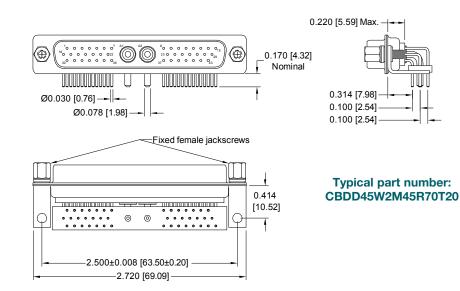
Combo-D

D-Sub



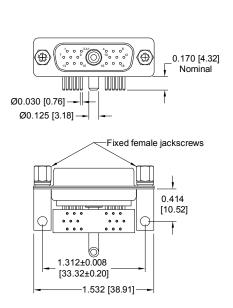
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION

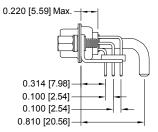
See temperature rise curves on pages 1 and 2



RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2





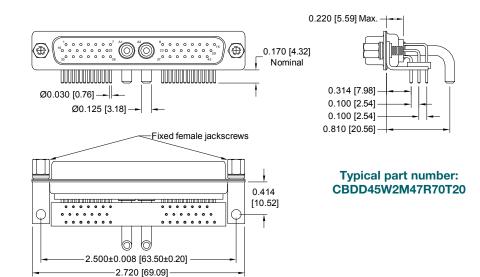
Typical part number: CBDD19W1M47R70T20



RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS

CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2



Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

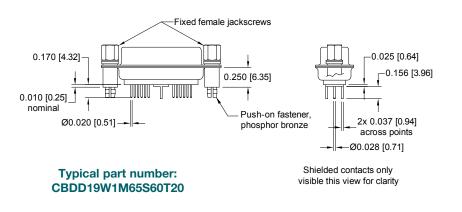
Contact Technical Sales with your particular requirements.

Combo-D

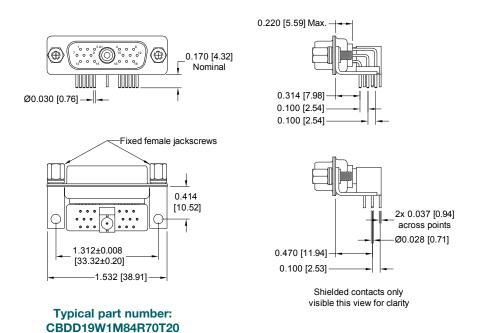
D-Sub



STRAIGHT PRINTED BOARD MOUNT CONNECTOR WITH FDS4201D OR MDS4201D SHIELDED CONTACTS CODE 65



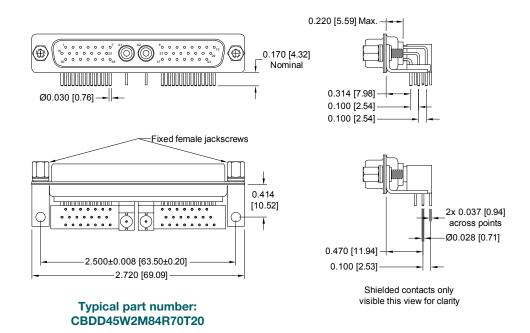
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH FRT4201D OR MRT4201D SHIELDED CONTACTS CODE 84



Combo-D

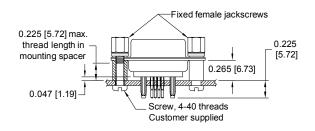
D-Sub

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH FRT4201D OR MRT4201D SHIELDED CONTACTS CODE 84

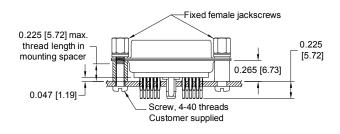


COMPLIANT PRESS-FIT CONNECTOR CODE 93

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



TYPICAL PART NUMBER: CBDD8W2M93S0T20



TYPICAL PART NUMBER: CBDD19W1M93S0T20

Positronic

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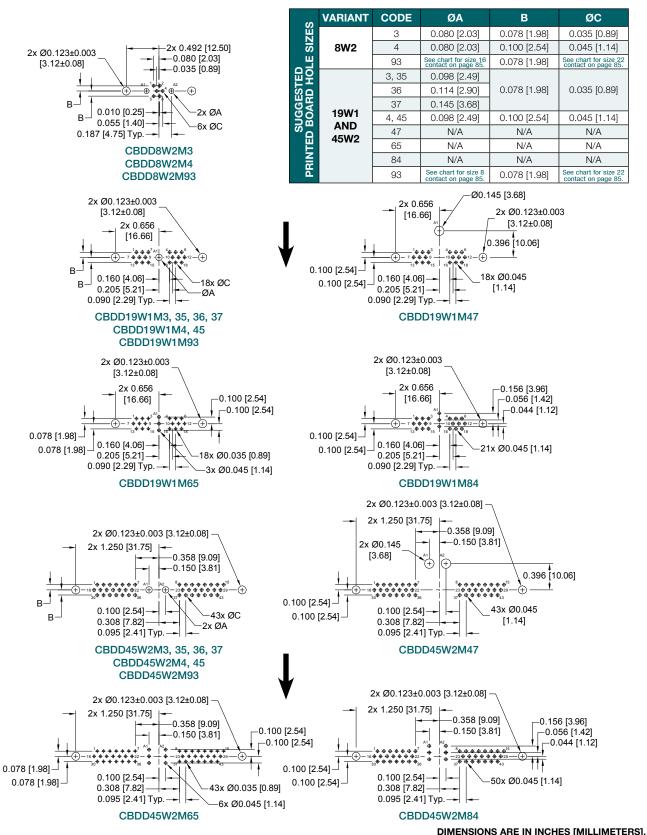
HIGH DENSITY PCB MOUNT

Combo-D

D-Sub

PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.





ORDERING INFORMATION - CODE NUMBERING SYSTEM Specify Complete Connector By Selecting An Option From Step 1 Through 8

Combo-D D-Sub

FOR CONNECTORS NOT INCLUDING SIZE 8 CONTACTS STEP 1 5 9 2 3 4 6 7 8 10 93 S 0 0 0 CBDD 8W2 Μ /AA -14 **EXAMPLE** *2 STEP 10 - SPECIAL OPTIONS FOR SPECIAL OPTIONS, SEE **STEP 1 - BASIC SERIES** SPECIAL OPTIONS APPENDIX CBDD Series -ON PAGE 81. CBHD Series - High Conductivity CONTACT TECHNICAL SALES Power Contacts FOR ORDERING DETAILS OF THE FOLLOWING: **STEP 2 - CONNECTOR VARIANTS** Other Special Requirements. Straight and Right Angle Thermocouple Shell Size 1 - 8W2

See next page for ordering information for other shell size options.

STEP 3 - CONNECTOR GENDER

- *1 F Female Professional Level -
- Open Entry Signal Contacts
- M Male
- *1 S Female Industrial / Military Level -PosiBand Closed Entry Signal Contacts

STEP 4 - CONTACT TERMINATION TYPE

- *521 Fixed Solder Cup, 22 AWG-30 AWG [0.3mm²-0.05mm²]. *53 - Solder, Straight Printed Board Mount, 0.170 [4.32] Tail lenath.
- *54 Solder, Right Angle (90°) Printed Board Mount, 0.314 [7.98] Signal Contact Extension.
- 93 Signal Omega type compliant and Power Bi-Spring type compliant, termination length 0.225 [5.72].

*2 STEP 5 - MOUNTING STYLE

- Mounting Hole, 0.120 [3.05] Ø 0
- *602
- Mounting Hole, 0.154 [3,91] Ø Bracket, Mounting, Right Angle (90°) Metal with Cross Bar Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar В3
- B8
- F Float Mounts, Universal _ Ρ _
- Threaded Post, Brass, 0.250 [6.35] Length Threaded Post, Nylon, 0.250 [6.35] Length
- P2 _ _
- Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar R2 R6
 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
- Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
- Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector R8 _ with 4-40 Locknut with Cross Bar
- Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length S changes to 0.265 [6.73] when used in conjunction with Code 93 contacts
- S2 Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
- Swaged Locknut, 4-40 Threads S5 _
- Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35] S6 _ Lenath

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: CBDD8W2M93S000

PCB mount contacts

STEP 8 - SHELL OPTIONS

- 0 Zinc Plated.
- *4 S Stainless Steel, passivated
- Х Tin Plated
- Z Tin Plated and Dimpled (male connectors only).

*2 STEP 7 - LOCKING AND POLARIZING SYSTEMS 0 None. _

- Lock Tab, connector front panel mounted. Lock Tab, connector rear panel mounted. _ VЗ
- V5
- VĹ Lock Lever, used with Hoods only.
- Fixed Female Jackscrews. Т
- Ť2 _ Fixed Female Jackscrews
- Fixed Male and Female Polarized Jackscrews. T6 _
- Rotating Male Jackscrews. E
- Rotating Male Screw Locks F2 _
- _ Rotating Male with Internal Hex for 3/32 Hex Drives E3
- Rotating Male and Female Polarized Jackscrews. _ E6

*2 STEP 6 - HOODS AND PUSH-ON FASTENERS

- 0 None
- AN Lightweight Aluminum Hood, nickel finish
- AC Lightweight Aluminum Hood, no finish
- H Hood, Top Opening, Metal
- *3G Hood, EMI/RFI, Die Cast Zinc
 - N Push-on Fastener, for Right Angle (90°) Mounting Brackets
 - Ζ - Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews

NOTES

- *1 Power contacts are always supplied with "Closed Entry" female contacts.
- *2 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- * When using G hood with CBDD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
- ** For stainless steel dimpled male versions, contact Technical Sales.
- *5 Size 16 power contact are included.
- *6 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.





ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

FOR CONNECTORS INCLUDING SIZE 8 CONTACTS

STEP	1	2	3	4	5	6	7	8	9	10
EXAMPLE	CBDD	19W1	М	93	S	0	0	0	/AA	-14
STEP 1 - BASIC SER CBDD Series - CBHD Series - High Cond Power Cor	uctivity									** STEP 10 - SPECIAL OPTIONS FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 81.
STEP 2 - CONNECTO Shell Size 2 - 19W1 *6 Shell Size 3 - 15W4 *1 Shell Size 4 - 45W2	OR VARI/	ANTS								CONTACT TECHNICAL SALES FOR ORDERING DETAILS OF THE FOLLOWING: Other Special Requirements. Straight and Right Angle Thermocouple PCB mount contacts
M - Male * ² S - Female - Industrial / PosiBand (STEP 4 - CONTACT 21 - Fixed Solder Cup, 2 3 - Solder, Straight Prir	al Level - y Signal Con Military Lev Closed Entr TERMIN 22 AWG-30 nted Board	ntacts /el - y Signal Co ATION T AWG [0.3r	YPE mm²-0.05i					STEF	/AA NOTE legisla used.	P 9 - ENVIRONMENTAL DMPLIANCE OPTIONS - RoHS Compliant E: If compliance to environmental ation is not required, this step will not be Example: CBDD8W2M93S000 HELL OPTIONS
 0.170 [4.32] Tail Let 35 – Solder, Straight Prir [1.98] Ø Power Cor 36 – Solder, Straight Prir [2.39] Ø Power Cor 37 – Solder, Straight Prir [3.18] Ø Power Cor 4 – Solder, Right Angle Contacts, 0.314 [7.] 45 – Solder, Right Angle and 0.078 [1.98] Ø Contact Extension. 47 – Solder, Right Angle and 0.125 [3.18] Ø Signal Contact Exte 65 – Solder, Straight Prir Shielded Contacts I Signal Contact Tail 84 – Solder, Right Angle and Shielded Conta 	ngth. tted Board ttacts, 0.17' tted Board ttacts, 0.17' tted Board ttacts, 0.17' (90°) Printe Power Con (90°) Printe Power Con (90°) Printe Power Con nsion. tted Board MDS/FDS 4 Length. (90°) Printe (90°) Printe Con (90°) Printe Con (90°) Printe Con (90°) Printe Con (90°) Printe Con (90°) Printe Con (90°) Printe Con (90°) Printe Con (90°) Printe (90°) Printe Con (90°) Printe (90°) Printe (90°) Printe Con (90°) Printe (90°) Printe (Soard Mount with Signal and 0.078 and Mount with Signal and 0.094 bound with Signal and 0.094 c, 0.170 [4.32] Tail Length. Board Mount with Signal and 0.125 c, 0.170 [4.32] Tail Length. Printed Board Mount with Signal ignal Contact Extension. Printed Board Mount with Signal er Contacts, 0.314 [7.98] Signal Printed Board Mount with Signal er Contacts, 0.314 [7.98] Board Mount with Signal and FDS 4201D footprint, 0.170 [4.32]					0 - V3 - V5 - VL - T2 - T6 - E2 - E3 - E6 -	0 **5 S × Z = - None. - Lock - - Lock - - Lock - - Fixed - Fixed - Rotati - Rotati - Rotati - Rotati	- Zinc P - Stainle - Tin Pla - Tin P	lated. ass Steel, passivated. ated. ated and Dimpled (male connectors only). NG AND POLARIZING SYSTEMS nector front panel mounted. nector rear panel mounted. ed with Hoods only. lackscrews. Jackscrews. Screw Locks. with Internal Hex for 3/32 Hex Drives and Female Polarized Jackscrews.
 [7.98] Signal Contac 93 – Signal Omega type compliant, terminati *3 STEP 5 - MOUNTII 0 – Mounting Hole, 0 *702 – Mounting Hole, 0 B3 – Bracket, Mounting B8 – Bracket, Mounting Eloct Mounta Libert 	compliant a ton length 0 NG STYL .120 [3.05] .154 [3.91] g, Right Ang g, Right Ang	and Power .225 [5.72] E Ø Ø gle (90°) M	l. etal with C	Cross Bar	 ** STEP 6 - HOODS AND PUSH-ON FASTENERS 0 - None AN - Lightweight Aluminum Hood, nickel finish AC - Lightweight Aluminum Hood, no finish H - Hood, Top Opening, Metal ** G - Hood, EMI/RFI, Die Cast Zinc N - Push-on Fastener, for Right Angle (90°) Mounting Bracket Z - Hood, Top or Side Opening, robust extended height, platar and composite, with rotating male jackscrews 					n Hood, nickel finish n Hood, no finish Metal 2ast Zinc r Right Angle (90°) Mounting Brackets pening, robust extended height, plastic
with 4-40 Thread R6 – Bracket, Mountin, with 0.120 [3.05] R7 – Bracket, Mountin, with 4-40 Thread R8 – Bracket, Mountin, with 4-40 Locknu S – Swaged Spacer, changes to 0.265 contacts S2 – Swaged Spacer, S5 – Swaged Locknut,	Arass, 0.250 Jylon, 0.250 g, Right An, Fixed Ferma g, Right An, Ø Mounting g, Right An, s with Cross 4, Right An, t with Cross 4, 40 Threa 5 [6.73] whe 4, 40 Threa 4, 440 Threa 4, 440 Threa) [6.35] Len gle (90°) M. ale Jackscr gle (90°) M. g Hole with gle (90°) M. s Bar gle (90°) M. s Bar ds, 0.250 [n used in c ds, 0.125 [ads	35] Length (90°) Metal, Swaged to Connecto Jackscrews with Cross Bar (90°) Metal, Swaged to Connecto ole with Cross Bar (90°) Metal, Swaged to Connecto ar (90°) Metal, Swaged to Connecto ar 0.250 [6.35] Length, Spacer leng sed in conjunction with Code 93 0.125 [3.18] Length			*1 4 *2 F *3 F 5 *4 V S *5 F *6 F	Yower cor or additic , 6, 7 and When usin Gee Access or stainle or technic ontact Te	ntacts are onal inform d 10, see ig G hooc sories Ca ss steel d cal, dimer echnical S	always su nation on Accessory I with CBI atalog for impled ma impled ma ales.	ble in male only. upplied with "Closed Entry" female contacts. accessories listed in steps y Catalog. DD variants, use the extended height hood. extended G hood options. ale versions, contact Technical Sales. d PCB layout information on 15W4 variants, ly compatible with code 0 in steps 6 and 7.
S6 – Swaged Spacer v Length	with Push-o	n Fastener	, 4-40 Thr	eads, 0.250	50 [6.35] DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.					



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO **HIGH DENSITY CRIMP / SOLDER REMOVABLE CONTACTS**

Combo-D **D-Sub**

Size 22 Removable Signal and Thermocouple Crimp Contacts Size 16 Removable Power Contacts

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

UL and CSA Recognition, for status contact Technical Sales

CBCD high density series connectors are quality connectors designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBCD series connectors offer mixed crimp-removable contact combinations of power, signal, and thermocouple contacts within the same connector body.

A wide assortment of cable support hoods and locking systems is available from stock.



CBCD series connectors also offer a blind mating connector system for applications requiring connector couplings in recessed areas or for mobile power coupling systems.

CBCD series connectors utilize precision machined contacts and meet applicable performance and dimensional requirements of IEC 60807-7, MIL-DTL-24308 and AS39029.

MECHANICAL CHARACTERISTICS

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES

Insulator:	Glass filled polyester per ASTM D 5927 UL 94V-0, blue color.	Signal Contacts, Crimp Removable:	Size 22 contacts, male – 0.030 inch
Contacts:	Precision machined copper alloy.		[0.76mm] mating diameter. Terminations
Contact Plating:			for 20, 22, 24, 26, 28 and 30 AWG.
<u>SIGNAL:</u>	Gold flash over nickel plate and gold 0.000050 [1.27µ] over nickel plate. Other finishes available upon request, see page 81.	Power Contacts.	Female PosiBand closed entry design, see page 69 for details. Closed crimp barrel.
POWER:	Gold flash over nickel. Other finishes available upon request, see page 81.	Crimp Removable:	Size 16 contacts, male – 0.0625 inch [1.588mm] mating diameter. Terminations
SHIELDED:	For contact platings, see page 68.		for 12, 14, 16, 18, 20, 22, and 24 AWG.
HIGH VOLTAGE:	For contact platings, see page 68.		Female closed entry design. Closed
Shells:	Steel with tin plate; zinc plate; stainless steel		crimp barrel.
	passivated. Other materials and finishes available upon request.		Size 8 contacts, male – 0.142 inch [3.61mm] mating diameter. Terminations
Mounting Spacers:	Copper alloy or steel with zinc plate or tin plate; stainless steel, passivated.		for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area
Jackscrew Systems:	Brass or steel with zinc plate or clear zinc plate or tin plate; stainless steel, passivated.		(L.S.A.) closed entry contact design utilizing BeCu mechanical retention
Hoods:	Composite and plastic, UL 94V-0; brass or		member. Closed crimp barrel.
	steel with zinc plate. Aluminum; aluminum	Contact Retention In Ins	sulator:
	with electroless nickel plate. For aluminum	SIGNAL SIZE 22	9 lbs. [40N].
	hoods, zinc content is 1% maximum. Die cast	POWER SIZE 16	15 lbs. [67N]
	zinc.	POWER SIZE 8	22 lbs. [98N] - power, shielded and
Non-magnetic version	s are available, contact Technical Sales		high voltage.

Non-magnetic versions are available, contact Technical Sales.

39

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO **HIGH DENSITY CRIMP / SOLDER REMOVABLE CONTACTS**



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Shells:	Male shells may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally shaped shells and polarized jackscrews.
Locking Systems: Mechanical Operations:	Jackscrews and vibration locking systems. 1000 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACTS

Contact Current Rating: Initial Contact Resistance: Proof Voltage:

5 amperes nominal. 0.005 ohms maximum. 1000 V r.m.s.

SIZE 16 CONTACTS

POWER CONTACTS		
Contact Current Rating - Tes	ted per UL 197	7:
Standard Contact Material:		28 amperes.
High Conductivity Contact	Material:	40 amperes.
See Temperature Rise Curves of	on page 2 for de	etails.
Initial Contact Resistance:		
Standard Contact Material:	0.0016 ohms r	nax. Per IEC 60512-
	2, Test 2b.	
High Conductivity		
Contact Material:	0.001 ohms m	ax. Per IEC 60512-2,

Proof Voltage:

max. Per IEC 60512-2, 0.001 ohr Test 2b. 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

For electrical characteristics, see page 4.

SHIELDED CONTACTS

For electrical characteristics, see page 69.

HIGH VOLTAGE CONTACTS For electrical characteristics, see page 69.

CONNECTOR

Insulation Resistance:	5 G ohms.
Clearance and	
Creepage Distance:	0.042 inch [1.06mm] minimum.
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: Damp Heat, Steady State: -55°C to +125°C. 10 days.

THERMOCOUPLE CONTACTS:

Size 22 crimp contacts are available. See page 71 for details. PCB mount contacts are available in CBDD series, see page 27 for details.

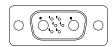
***1 CONTACT VARIANT**

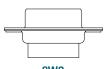
FACE VIEW OF MALE OR REAR VIEW OF FEMALE

SHELL SIZE 2 -

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

- SHELL SIZE 1 -

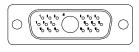


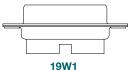


8W2 Six Size 22 Signal Contacts and Two Size 16 Power Contacts

*1 Additional contact variants may be tooled at customer request.

NOTES:

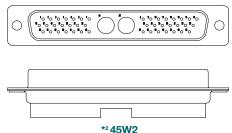




Eighteen Size 22 Signal Contacts and One Size 8 Power Contact

*245W2 variant currently available in female only. Contact Technical Sales for availability of male connector.

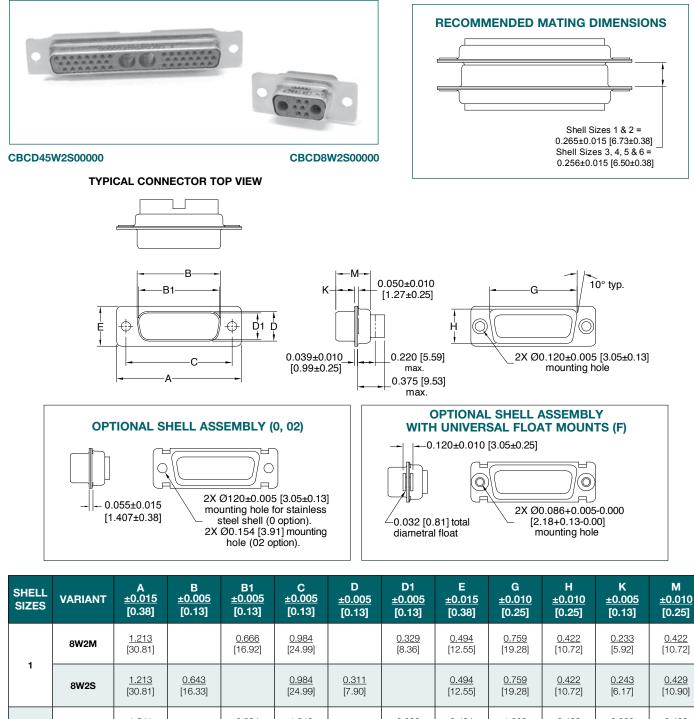
SHELL SIZE 4 -



Forty-three Size 22 Signal Contacts and Two Size 8 Power Contacts

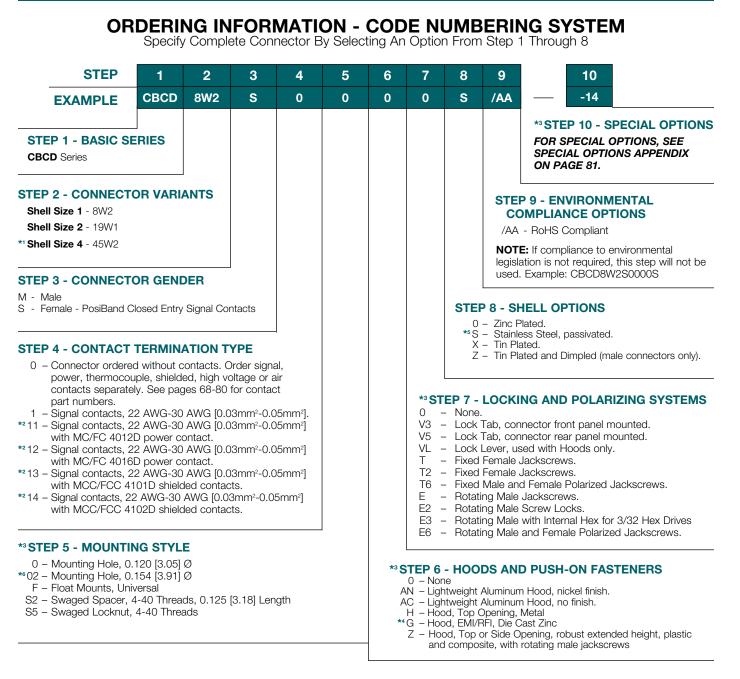


STANDARD SHELL ASSEMBLY



DIMENSIONS ARE IN INCHES [MILLIMETERS]. 41 ALL DIMENSIONS ARE SUBJECT TO CHANGE.





NOTES

*145W2 variant currently available in female only.

*2 Available on 19W1 and 45W2 connectors only.

- *^aFor additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- *4 When using G hood with CBCD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
- *5 For stainless steel dimpled male versions, contact Technical Sales.

*6 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

For crimping information and crimp tools, see Application Tools section, page 82.



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT

Combo-D **D-Sub**



The Combo-Dual Port connector series offers several combinations of power and signal contacts within the same connector assembly. Seventeen different combinations of power and signal contact stacked assemblies are available within four standard shell sizes. The connector assembly can be partially populated with either signal or power contacts installed in the connector bodies to customer selected contact positions. The stacked connectors may be spaced apart to two dimensional spacings.

On special order, the right angle (90°) printed board mount contacts may be replaced with size 8 power,

shielded or high voltage contacts having crimp or solder cup terminations. Signal contacts remain in dual port configuration.

Mounting angle brackets can be ordered riveted to the connector by specifying R2, R6, R7 and R8 options. Locking systems are available utilizing 4-40 threaded jackscrew systems, polarized or non-polarized, or with a quick-release vibration lock system for rear panel mounted connectors.

Combo-Dual Port series connectors comply with the dimensional requirements of IEC 60807-2 and DSCC 85039.

MECHANICAL CHARACTERISTICS:

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

			AUTENIUTIUU.
Insulator:	Glass filled polyester per ASTM D 5927 UL 94, blue color, and composite.	Signal Contacts:	Size 20 contacts, male – 0.040 inch [1.02mm] mating diameter. Female
Contacts:	Precision machined copper alloy.		contact – rugged open entry. PosiBand
Contact Plating:			closed entry female options are also
SIGNAL:	Gold flash over nickel plate. Other finishes		available.
	available upon request.	Contact Retention	
POWER:	Gold flash over nickel. Other finishes	In Insulator:	9 lbs. [40N]
Shells:	available upon request. Steel with tin plate; zinc platel; stainless steel passivated. Other materials and finishes available upon request.	Contact Terminations:	Printed board mount with right angle (90°) terminations supported by alignment bar. Termination diameter
Mounting Spacers	Nylon; polyester; copper alloy or steel with		0.028 inch [0.71mm].
and Brackets:	zinc plate or tin plate; phosphor bronze with tin plate; stainless steel, passivated.	Power Contacts:	Size 8 contact, male – 0.142 inch [3.61mm] mating diameter.
Cross Bar:	Nylon, UL 94V-0, black color.	MECHANICAL CHAR	ACTERISTICS, continued:
Push-On Fasteners:	Beryllium copper, tin plated.	Contact Retention	
Jackscrew Systems:	Brass or steel with zinc plate or clear	In Insulator:	22 lbs. [98N]
	zinc plate or tin plate; stainless steel, passivated.	Contact Terminations:	Printed board mount with right angle (90°) terminations of 0.078 inch [1.98mm]
Vibration Lock Systems:	Lock tabs, steel with nickel plate.		diameter.
New we are the second and and	available contect Technical Cales		

Non-magnetic versions are available, contact Technical Sales.

CBDPB/CBDPC SERIES

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

Shells:	Male connector shells may be dimpled for EMI/ESD ground paths.	SIZE 8 CONTACTS POWER CONTACTS	
Polarization:	Trapezoidally shaped shells and polarized jackscrews.	Electrical characteristics for 0.078 inch di see page 4.	iameter terminations,
Mounting Bracket Riveted to Connector: Mounting To Printed Board:	Riveted fasteners with 0.120 inch [3.05mm] diameter clearance hole, with 4-40 threads or 4-40 threads with nylon lock insert. Rapid installation push-on fasteners.	Clearance and Creepage Distance (minimum): 0.0	G ohms. 039 inch [1.0mm] 00 V r.m.s.
Locking Systems: Mechanical Operations:	Jackscrews and vibration locking system for either front or rear panel mounted connectors. 500 operations minimum per IEC 60512- 5.		5°C to +125°C.) days.

ELECTRICAL CHARACTERISTICS:

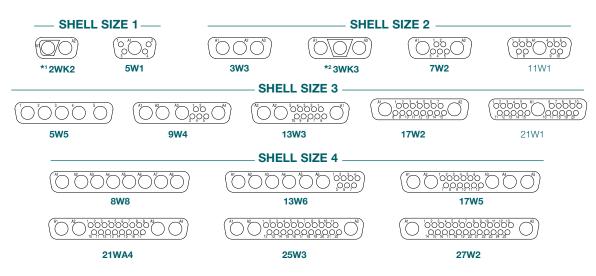
SIZE 20 CONTACTS

Contact Current Rating:		
Initial Contact Resistance:		
Proof Voltage:		

7.5 amperes nominal.0.008 ohms maximum.1000 V r.m.s.

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



Notes:

*12WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.

*23WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

Positronic

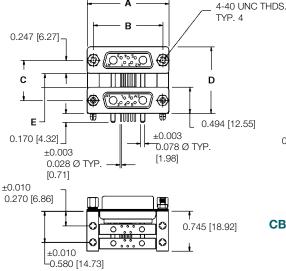
Combo-D **D-Sub**

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR 4 ROW CONNECTOR UNIT, 0.283 [7.19] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2

NOTE:

30 ampere 0.125 [3.18] Ø power contacts may be ordered at special request for a limited number of CBDP variants. Contact technical sales for details.



Typical Part Number: CBDPB7W2MN8T2/7W2MN8T6X

0.283 [7.19] TYP.

0.112 [2.84] TYP.

±0.008 -0.036 [0.91]

0.220 [5.59] MAX.

0.112 [2.84] TYP.

0.150 [3.81] TYP.

CONNECTOR DESIGNATION	С	D	E
CBDPB	<u>0.750</u>	<u>1.244</u>	<u>0.256</u>
	[19.05]	[31.60]	[6.50]
CBDPC	<u>0.900</u>	<u>1.394</u>	<u>0.406</u>
	[22.86]	[35.41]	[10.31]

CONNECTOR VARIANT	А	В
SHELL SIZE 1	<u>1.213</u> [30.81]	<u>0.984</u> [24.99]
SHELL SIZE 2	<u>1.541</u> [39.14]	<u>1.312</u> [33.32]
SHELL SIZE 3	<u>2.088</u> [53.04]	<u>1.852</u> [47.04]
SHELL SIZE 4	<u>2.729</u> [69.32]	<u>2.500</u> [63.50]

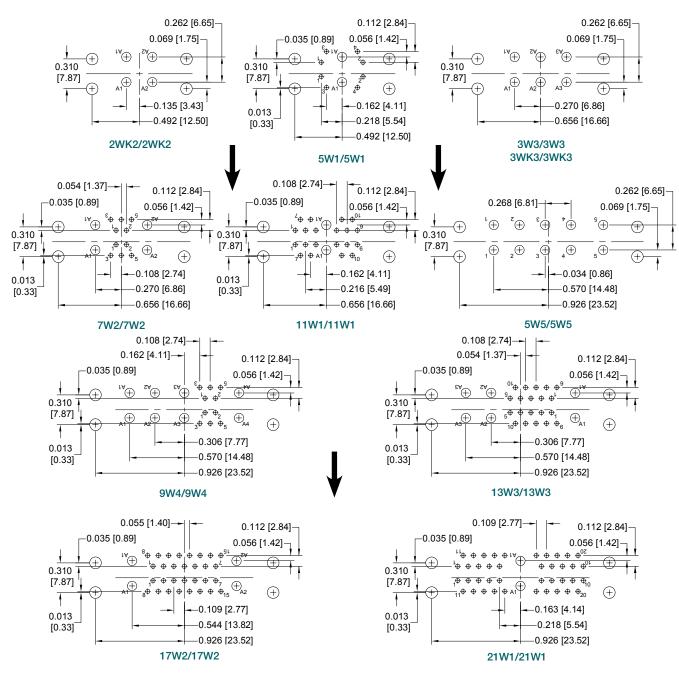
Note: Printed board power contacts (size 8) may be replaced with a size 8 removable power, shielded, air or high voltage contact having solder or crimp terminations.

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RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN IS FOR FEMALE CONNECTOR OVER MALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

Mounting holes must move 0.020 [0.51] ±0.010 opposite direction of arrow for use of unriveted mounting bracket with connectors.

Positronic

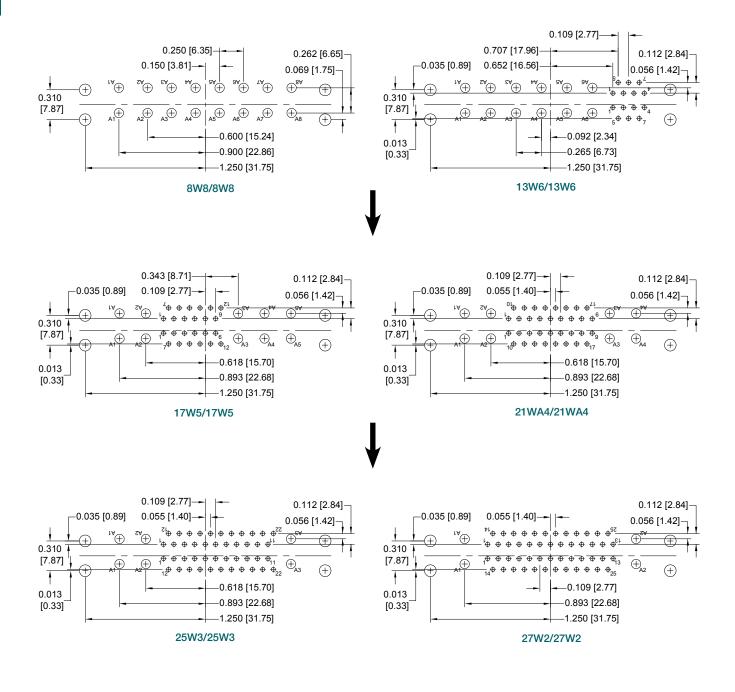
PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT connectpositronic com

Combo-D

D-Sub

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN IS FOR FEMALE CONNECTOR OVER MALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



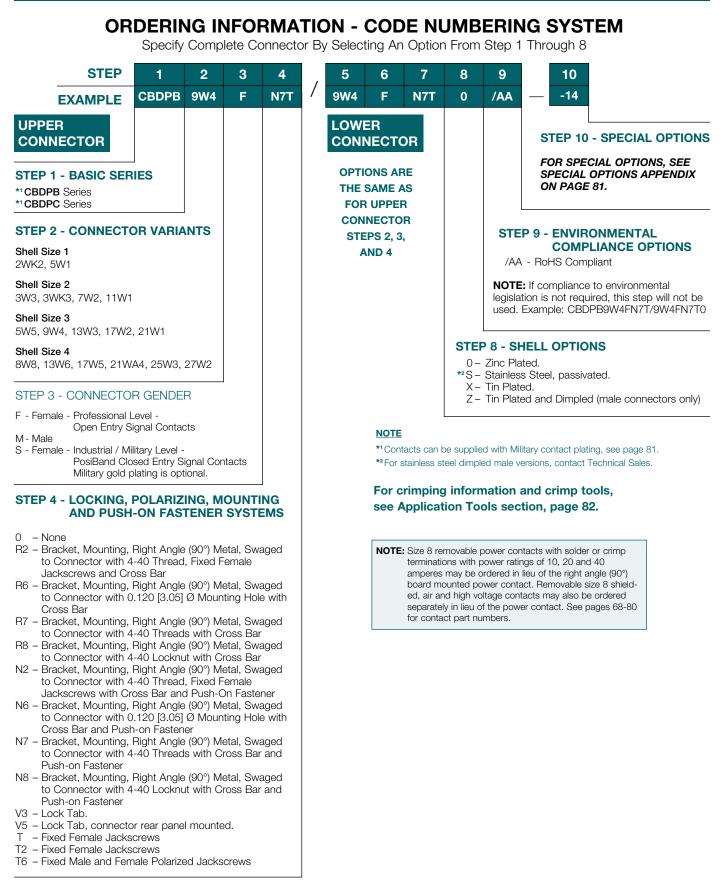
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

Mounting holes must move 0.020 [0.51] ±0.010 opposite direction of arrow for use of unriveted mounting bracket with connectors.

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT connectpositronic.com

Positronic









DIMENSIONS ARE IN INCHES [MILLIMETERS]. 51 ALL DIMENSIONS ARE SUBJECT TO CHANGE.





DIMENSIONS ARE IN INCHES [MILLIMETERS]. 53 ALL DIMENSIONS ARE SUBJECT TO CHANGE.





DIMENSIONS ARE IN INCHES [MILLIMETERS]. 55 ALL DIMENSIONS ARE SUBJECT TO CHANGE.





COMBO-D CONNECTOR SAVERS GENDER CHANGERS

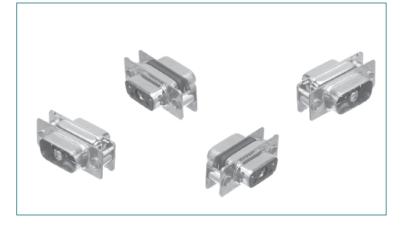
Combo-D D-Sub

Professional Quality Connectors ACBDP Series Size 20 "Open Entry" or PosiBand[®] "Closed Entry" Contact Design

Industrial /Military Quality Connectors - ACBMP Series Size 20 PosiBand[®] "Closed Entry" Contact Design Connector Saver

ACBDP and ACBMP series connectors are suitable for use in any applications requiring high performance characteristic. The normal density ACBDP and ACBMP series are available in standard Combo-D connector variants.

ACBDP and ACBMP series connectors utilize precision machined contacts for strength and durability. The ACBDP female contact features a rugged "Open Entry" design or PosiBand "Closed Entry" design for even higher reliability. ACBMP connectors features PosiBand "Closed Entry" contacts and military contact plating.



ACBDP and ACBMP series connectors can be mated to a connector which would normally experience high numbers of mating cycles. The ACBDP/ACBMP connector can be easily replaced, "Saving" a connector which is not easily replaced.

These connectors can also be used as a "gender changer". Connector Savers are also available in standard and high density D-subminiature versions, please consult our Professional, Industrial and Military Performance D-subminiature Connectors catalog for more information.

For high density 8W2, 19W1 and 45W2 adapter variants contact Technical Sales.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass filled polyester per ASTM D 5927 UL 94V-0, blue color.
SIGNAL CONTACTS:	
ACBDP Series:	Precision machined high tensile copper alloy open entry design.
ACBMP Series:	Precision machined copper alloy PosiBand closed entry design.
POWER CONTACTS:	Precision machined copper alloy closed entry design.
Contact Plating:	
ACBDP Series:	Gold flash over nickel plate.
ACBMP Series:	0.000050 [1.27µ] gold over nickel plate.
Shells:	Steel with tin plate; zinc plate; stainless steel passivated. Other materials and finishes available upon request.

Jackscrew Systems:	

Brass or steel with zinc plate clear zinc plate or tin plate; stainless steel, passivated.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

FIXED CONTACTS:	
SIGNAL CONTACTS:	Size 20 contacts, male - 0.040 inch [1.02 mm] diameter. ACBDP series has female open entry contact or PosiBand closed entry contacts optional, see page 69 for details. ACBMP series offer female PosiBand closed
POWER CONTACTS:	entry contacts. Size 8 contacts, male - 0.142 inch [3.61 mm] diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member.

COMBO-D CONNECTOR SAVERS GENDER CHANGERS



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Connector Saver:	Male to female or male to male.
Contact Retention:	
Signal: Power:	9 lbs. [40 N]. 22 lbs. [98 N].
Shells:	Male shells may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally shaped shells.
Mechanical Operations	:
ACBDP Series:	500 operations, minimum, per IEC 60512-5.
ACBMP Series:	1,000 operations, minimum, per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating:	
Initial Contact Resistance:	
Proof Voltage:	

SIZE 8 CONTACTS

POWER CONTACTS

Contact Current Rating:	70 amperes, per UL 1977.
See Temperature Rise Curv	es on pages 1-2.
Initial Contact Resistance	: 0.0005 ohms, maximum
Proof Voltage:	1,000 V r.m.s.
CONNECTOR	
Insulation Resistance:	5 G ohms.
Clearance and	
Creepage Distance:	0.039 inch [1.0 mm], minimum

0.039 inch [1.0 mm], minimum. 300 V r.m.s.

-55°C to +125°C.

7.5 amperes, nominal. 0.008 ohms, maximum. 1,000 V r.m.s.

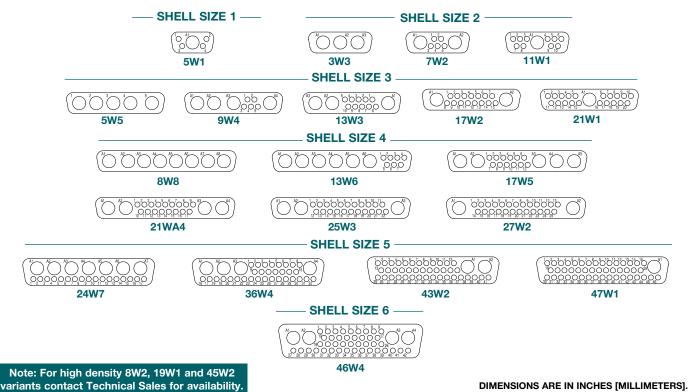
CLIMATIC CHARACTERISTICS:

Working Voltage:

ACBDP/ACBMP SERIES SIZE 20 AND SIZE 8 CONTACT CONNECTOR SAVER

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE





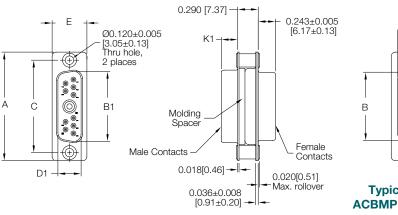
COMBO-D CONNECTOR SAVERS GENDER CHANGERS

STANDARD SHELL ASSEMBLY DIMENSIONS

SIZE 20 AND SIZE 8 CONTACTS CODE 0 AND S

NOTE:

Code S = Swaged spacer with 4-40 UNC-2B threads.



Typical Part Number: ACBMP11W1F0011W1M00

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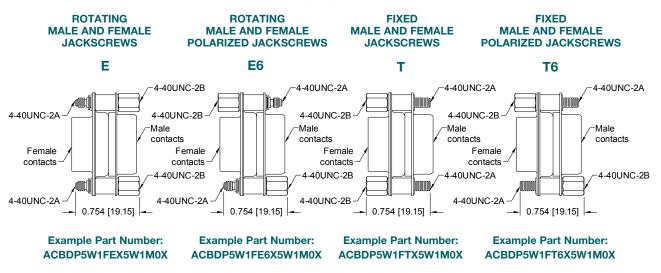
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CONNECTOR	A	B	B1	C	D	D1	E	K1
SIZE	±0.015	±0.005	±0.005	±0.005	±0.005	±0.005	±0.015	±0.005
SHELL SIZE 1	<u>1.213</u>	<u>0.643</u>	<u>0.666</u>	<u>0.984</u>	<u>0.311</u>	<u>0.329</u>	<u>0.494</u>	<u>0.233</u>
	[30.81]	[16.33]	[16.92]	[24.99]	[7.90]	[8.36]	[12.55]	[5.92]
SHELL SIZE 2	<u>1.541</u>	<u>0.971</u>	<u>0.994</u>	<u>1.312</u>	<u>0.311</u>	<u>0.329</u>	<u>0.494</u>	<u>0.233</u>
	[39.14]	[24.66]	[25.25]	[33.32]	[7.90]	[8.36]	[12.55]	[5.92]
SHELL SIZE 3	2.088	1.511	<u>1.534</u>	<u>1.852</u>	<u>0.311</u>	<u>0.329</u>	<u>0.494</u>	<u>0.230</u>
	[53.04]	[38.38]	[38.96]	[47.04]	[7.90]	[8.36]	[12.55]	[5.84]
SHELL SIZE 4	<u>2.729</u>	<u>2.159</u>	<u>2.182</u>	<u>2.500</u>	<u>0.311</u>	<u>0.329</u>	<u>0.494</u>	<u>0.230</u>
	[69.32]	[54.84]	[55.42]	[63.50]	[7.90]	[8.36]	[12.55]	[5.84]
SHELL SIZE 5	<u>2.635</u>	<u>2.064</u>	<u>2.079</u>	<u>2.406</u>	<u>0.423</u>	<u>0.441</u>	<u>0.605</u>	<u>0.230</u>
	[66.93]	[52.43]	[52.81]	[61.11]	[10.74]	[11.20]	[15.37]	[5.84]
SHELL SIZE 6	<u>2.729</u>	<u>2.189</u>	<u>2.212</u>	<u>2.500</u>	<u>0.485</u>	<u>0.503</u>	<u>0.668</u>	<u>0.230</u>
	[69.32]	[55.60]	[56.18]	[63.50]	[12.32]	[12.78]	[16.97]	[5.84]

JACKSCREW SYSTEMS CODE E, E6, T AND T6





ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9

STEP	1	2	3	4	5	6	7	8	9	10	11
EXAMPLE	ACBDP	11W1	F	S	х	11W1	М	S	х	/AA	-14
*1M - Male S - Female - Industri PosiBa	 / Step 3. ormance male sig-000050 el plate. Step 3. CTOR VA V2, 21W1 WA4, 25W 7W1 ity 8W2, 19 ints contact or availabilities intry Signal al / Military ind Closed at s. Military ind State of the second sec	(3, 27W2 2W1 ty. R GENI - Contacts Level - Entry Sigr	nal					*3 *3 *3	0 - ** S - X - Z - TEP 8 - 0 - Swag S - Swag E - Rotar (Sele 6 - Rotar (Sele f - Fixec (Sele 6 - Fixec	/AA NOTI legisla step v ACBI 2 9 - 2N Zinc Pla Stainles Tin Plate 2 ND CO ged spac ged spac ting male ct 0 in St in male an ct 0 in St	s Steel, passivated. ed. ed and Dimpled (male connectors only). NNECTOR MATING STYLE er 0.120 [3.05µ] mounting hole er 4-40 UNC-2B threads and female jackscrews ep 4) and female polarized jackscrew ep 4) d female jackscrews ep 4) d female polarized jackscrew
 *2 STEP 4 - 1sT CO 0 - Swaged spac S - Swaged spac *3 E - Rotating male (Select 0 in St *3 T - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St *3 T6 - Fixed male an (Select 0 in St 	er 0.120 [3 er 4-40 UN and femal Step 8) and female p ep 8) d female p ep 8) d female p ep 8) NNECTO	8.05µ] mc NC-2B th le jackscr le polarized ackscrew polarized j DR SHE ed.	ed jackscrev ackscrev	v v V		Sele *1 Male 21W1 *2 Connu T or T *3 For ha *4 For st	M - TEP 6 - ct same option in 5 , 21WA4, ector mat 6 is used ardware ir ainless st	Male 2 ND CO variant a Step 3 ava 27W2, 2 ⁴ ing style for in either S information eel dimple	wilable only s choser wilable only W7, 46W or both coi Step 4 or 8 , see page d male ver	ron conne (on conne 4. nnectors n 3 the other 59. rsions, cor	



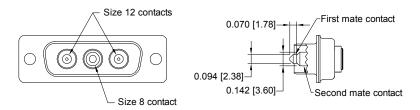
Combo-D D-Sub

Positronic Industries is **known** around the world **for offering** our customers **flexibility** when choosing connectors.

In addition to allowing **customers** to **create** part numbers for **particular applications**, Positronic offers a **wide variety** of features and accessories within our products.

> Positronic is also **eager** to modify existing products **to meet unique customer requirements.** If you do not find what you need with this catalog, please **contact us** for assistance.

SEQUENTIAL MATING CONTACTS



Note: A third level can be accomplished with signal contacts where applicable.

Three levels of sequential mating are possible:

- First mate accomplished by a size 12 power contact. Male contact diameter is 0.094 inch.
- Second mate accomplished by a size 8 power contact. Male contact diameter is 0.142 inch.
- Third mate accomplished by size 20 signal contacts, as applicable.

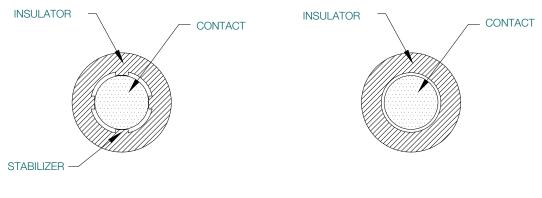
CONTACT TECHNICAL SALES FOR MORE INFORMATION!

UNIQUE FEATURES



SIZE 8 CONTACT STABILIZATION FEATURE

MINIMIZES FLOAT IN SIZE 8 CONTACT POSITIONS

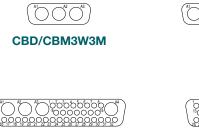


WITH STABILIZER

WITHOUT STABILIZER

CBD size 8 male contacts are removed toward the rear after utilizing front release tooling. Space must be provided between the contact and the connector molding so the tooling can slide over the mating portion of the contact. This fact allows the contact to float. In some applications this float creates problems in alignment during mating. Many male contact CBD variants offer an integral stabilizing feature to minimize problems created by float in size 8 contacts. An alternate tool is used to remove the contact if necessary. Tool number is 4311-0-1-0.

The stabilization feature is currently available for the following male contact variants:



CBC36W4M



|--|

CBC43W2M

Add MOS -1570.4 to end of part number. Example: CBD3W3M00000-1570.4



COMBO-D CONNECTORS WITH *1100 AMP HIGH CURRENT REMOVABLE CRIMP POWER CONTACT



HIGH CONDUCTIVITY SIZE 8 CONTACTS WHICH CAN BE TERMINATED TO 6 AWG WIRE ALLOW VERY HIGH CURRENTS TO BE CARRIED THROUGH COMBO-D TYPE CONNECTORS.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Contacts: Plating: Standard Finish: **Optional Finishes:** High conductivity copper alloy.

Gold flash over nickel plate. 30µin [.76µm] gold over nickel by adding "-14" suffix onto part number. Example: FC4006D-14 50µin [1.27µm] gold over nickel by adding "-15" suffix onto part number. Example: MC4006D-14

CLIMATIC CHARACTERISTICS:

-55°C to +125°C.

Temperature Range:

ELECTRICAL CHARACTERISTICS:

POWER CONTACTS Contact Current Rating:

Initial Contact Resistance: Proof Voltage:

See Temperature Rise Curve on page 64. 0.0003 ohms max. per IEC 60512-2, Test 2b. 1900 V r.m.s. 450 V r.m.s.

MECHANICAL CHARACTERISTICS:

Size 8 Removable Contacts: Durability: Vibration: Shock:

Working Voltage:

Rear insertion, front release. 500 cycles minimum. 20g from 10 Hz to 500 Hz. 30g-11ms.

*1 per UL 1977 Testing

UNIQUE FEATURES



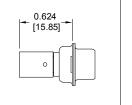
CONTACTS USED WITH 6 AWG WIRE 6 AWG [16.0mm²] max.

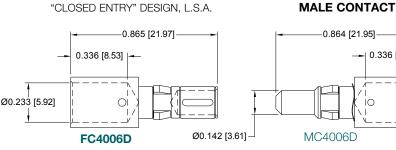
*1 CONTACTS ORDERED SEPARATELY SIZE 8

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

0.336 [8.53]

Ø0.233 [5.92]





*2 FEMALE CONTACT

MATERIAL: High conductivity copper alloy.

PLATING:

STANDARD FINISH: Gold flash over nickel plate.

OPTIONAL FINISHES: 30µin [.76µm] gold over nickel by adding "-14" suffix onto part number. Example: FC4006D-14

0.864 [21.95]

10

50µin [1.27µm] gold over nickel by adding "-15" suffix onto part number. Example: MC4006D-15.

*2 NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum

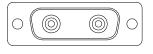
reduced contact resistance during operation.

mating surfaces between male and female contact and

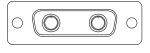


SELECTIVELY LOADED COMBO-D CONNECTORS FOR USE WITH 100 AMP* HIGH CURRENT REMOVABLE CRIMP POWER CONTACT

COMBO-D CONNECTORS WITH TWO CONTACT POSITIONS



CBD3W3M00000-1841.0



CBD3W3F00000-1841.0

COMBO-D CONNECTORS WITH THREE CONTACT POSITIONS



CBD5W5M00000-1841.1

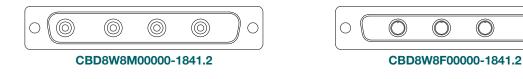


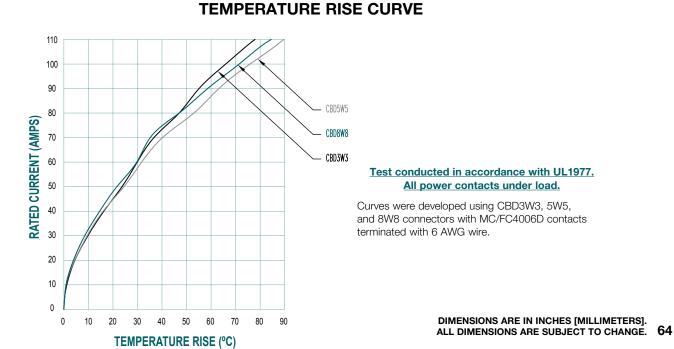
CBD5W5F00000-1841.1

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COMBO-D CONNECTORS WITH FOUR CONTACT POSITIONS

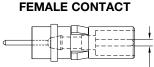






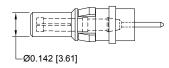
UNIQUE FEATURES

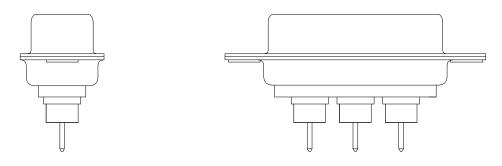
STRAIGHT PRINTED BOARD MOUNT HIGH VOLTAGE CONTACT SIZE 8



Ø0.040 [1.02]

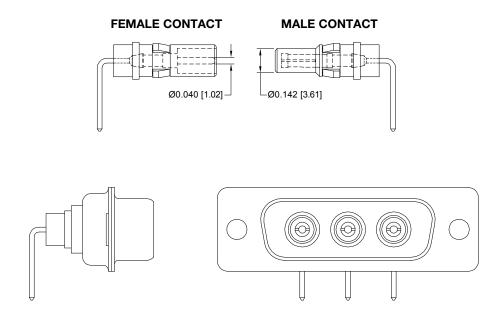
MALE CONTACT





CONTACT TECHNICAL SALES FOR MORE INFORMATION!

RIGHT ANGLE (90°) PRINTED BOARD MOUNT HIGH VOLTAGE CONTACT SIZE 8

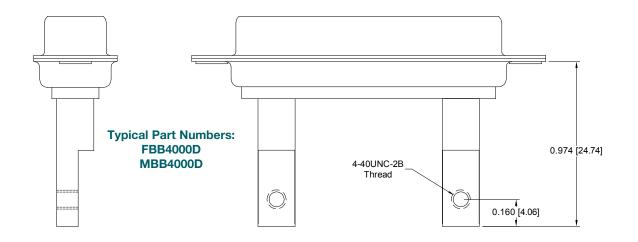


CONTACT TECHNICAL SALES FOR MORE INFORMATION!

UNIQUE FEATURES

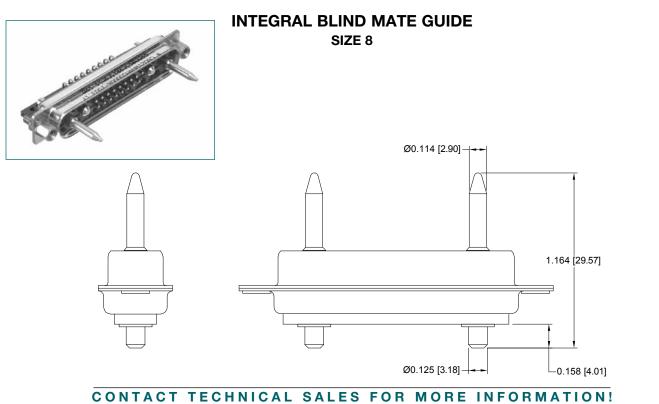


BUS BAR CONTACT SIZE 8 POWER CONTACT



Power contacts can be offered with terminations suitable for use with bus bars.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!





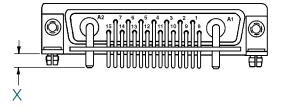
CUSTOMER SPECIFIED CONTACT TERMINATION LENGTH

Positronic can supply CB series connectors with customer specified termination lengths. We have a wide variety of options available.

> STRAIGHT PRINTED BOARD MOUNT *Note: ŧ 1 XJ

PCB spacer height can be adjusted according to contact termination length

RIGHT ANGLE (90°) PRINTED BOARD MOUNT



X and Y contact termination lengths can be custom designed to fit your application requirements.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.



REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from rear face of insulator. Size 22 contacts, 0.030 inch [0.76 mm] mating diameter male contacts. Female PosiBand closed entry contact design. Terminations for 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp.

5 amperes nominal.

0.010 ohms maximum.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: Initial Contact Resistance:

THERMOCOUPLE CONTACTS:

Straight and right angle (90°) PCB mount contacts are available, contact Technical Sales for details.

Size 22 crimp contacts are available, see page 71 for details.

SIZE 20 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from rear face of insulator. Size 20 contacts, 0.040 inch [1.02 mm] mating diameter male contacts. Female PosiBand closed entry or rugged open entry contact design.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:7.5 amperes nominal.Initial Contact Resistance:0.008 ohms max. per IEC 60512-2,
test 2b.

THERMOCOUPLE CONTACTS:

Straight and right angle (90°) PCB mount contacts are available, contact Technical Sales for details.

Size 20 crimp contacts are available, see page 74 for details.

SIZE 16 REMOVABLE CONTACT

MATERIALS AND FINISHES:

STANDARD:	Precision machined copper alloy with gold
	flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

HIGH CONDUCTIVITY: High conductivity copper alloy, gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

MECHANICAL CHARACTERISTICS:

STANDARD AND

HIGH CONDUCTIVITY: Insert contact to rear face of insulator, release from front face of insulator. Size 16 contacts, 0.0625 inch [1.588mm] mating diameter male contacts. Female PosiBand closed entry contact design. Terminations for 12, 14, 16, 18, 20, 22, 24, 26, and 28 AWG.

on page 2 for details.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating - Tested per UL 1977:	
Standard Contact Material:	28 amperes.

High Conductivity Contact Material:
See Temperature Rise Curves on page 2
nitial Contact Resistance:

Standard Contact Materia	al:

High Conductivity			
Contact Material:			

0.0016 ohms max. Per IEC 60512-2, Test 2b.

40 amperes.

0.001 ohms max. Per IEC 60512-2, Test 2b.

SIZE 8 REMOVABLE CONTACT

MATERIALS AND FINISHES:

STANDARD:	Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.
HIGH CONDUCTIVITY:	High conductivity copper alloy, gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.
HIGH VOLTAGE: Insulator Material: Contacts:	PTFE teflon Precision machined copper alloy with 0.000030 inch [0.76µ] gold over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.
SHIELDED: Dielectric Material: Inner Contacts: Outer Contacts:	PTFE teflon Precision machined copper alloy with 0.000030 inch [0.76µ] gold over nickel. Other finishes are available, see pages 69 and 81 for optional finishes. Precision machined copper alloy with gold
outer contacts.	flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.
AIR LINE COUPLER:	Stainless steel, see page 80.
MECHANICAL CHAR	ACTERISTICS:
STANDARD AND	
HIGH CONDUCTIVITY:	Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts, 0.142 inch [3.61 mm] mating diameter male contacts, closed entry female contacts.
HIGH VOLTAGE:	Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum hole diameter.
Durability: Vibration: Shock:	500 cycles minimum. 20g from 10 Hz to 500 Hz. 30g-11ms.

. . . continued on next page



REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

continued from previous page . . .

MECHANICAL CHARACTERISTICS, continued:

<u>SHIELDED:</u>	Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. See page 78 table of cable sizes for contact termination dimensions.		
Durability: Vibration: Shock:	500 cycles minimum. 20g from 10 Hz to 500 Hz. 30g-11ms.		
	langed another the uncudered of the dates		

AIR LINE COUPLER: Insert contact to rear face of insulator, release from front face of insulator.

ELECTRICAL CHARACTERISTICS:

POWER CONTACTS:

For electrical characteristics, see page 4.

HIGH VOLTAGE:

Flash over Voltage: Proof Voltage: Initial Contact Resistance:

SHIELDED:

Initial Contact Resistance: Nominal Impedance: Insertion Loss:

0.008 ohms maximum. 50 ohms. -0.46 dB at 1 GHz

0.008 ohms maximum.

3600 V r.m.s.

2700 V r.m.s.

VSWR:	
-------	--

Proof Voltage:

-1.5 dB at 2 GHz 1.15 average at 1 GHz 1.56 average at 2 GHz Above values measured using frequency domain techniques. 1000 V r.m.s.

OPTIONAL PLATING FINISHES

-14	30µin [.76µm] gold over nickel by adding "-14" suffix onto part number. Example: FC120N4-14.
-15	50µin [1.27µm] gold over nickel by adding "-15". Example: FC120N4-15.

RoHS OPTIONS:

/AA

Environmental Compliance Option: RoHS compliant can be achieved by adding "/AA" suffix onto part number. Examples: FC120N4/AA or for optional finishes use FC120N4/AA-14.

What makes Positronic's **PosiBand® contact** interface significant?



Legacy "split tine" contact with sleeve	
PosiBand spring member placed on base contact	

- Higher reliability in harsh environments and repeated mating cycles.
- PosiBand crimp contacts do not need to be annealed. Split tine D-subminiature contacts are commonly annealed at the crimp barrel, with the possibility of reliability problems at the contact interface if the annealing is performed incorrectly.
- Electrical and mechanical function of the contact interface are separated since the PosiBand contact is a two-piece design. Contact normal force is provided by the "Posiband spring member", which allows higher mechanical reliability. The

electrical continuity path is supported through the base contact, which allows a greater number of electrical paths on a "micro" level when compared to split tine contact design.

Higher reliability at prices comparable to the "split tine" design.

✓ PosiBand is protected by US Patent 7,115,002.

For a detailed white paper visit: www.connectpositronic.com/posiband

Authentic Positronic

PosiBand

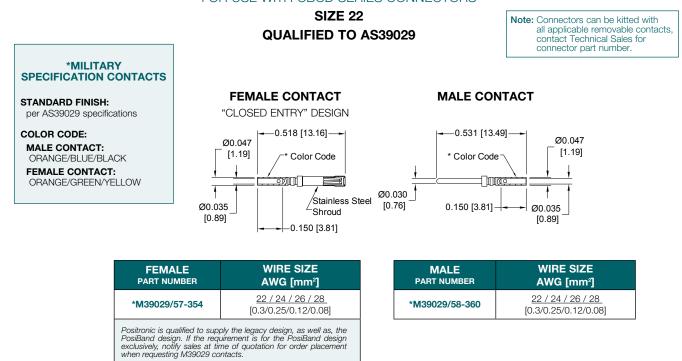
These contacts utilize authentic Positronic PosiBand* technology

REMOVABLE CONTACTS



REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBCD SERIES CONNECTORS



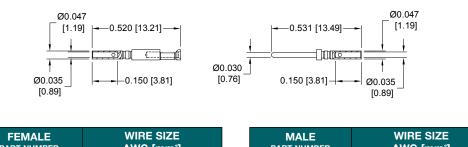
REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBCD SERIES CONNECTORS

SIZE 22

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

MALE CONTACT



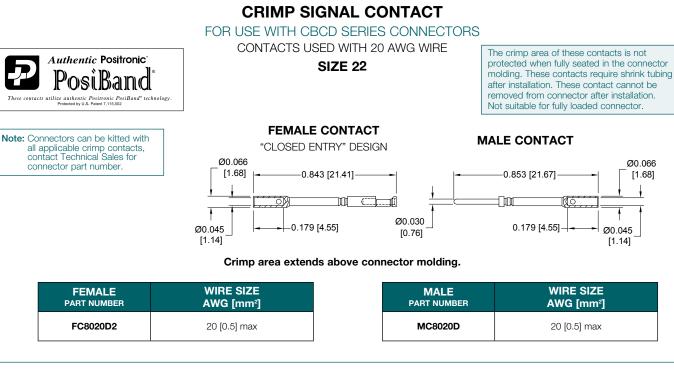
FEMALE	WIRE SIZE	MALE	WIRE SIZE
PART NUMBER	AWG [mm²]	PART NUMBER	AWG [mm²]
FC8022D2	<u>22 / 24 / 26 / 28 / 30</u> [0.3/0.25/0.12/0.08/0.05]	MC8022D	<u>22 / 24 / 26 / 28 / 30</u> [0.3/0.25/0.12/0.08/0.05]

For information regarding crimp tool and crimping tool techniques, see Application Tools section, page 82.

FEMALE CONTACT

"CLOSED ENTRY" DESIGN





REMOVABLE THERMOCOUPLE SIGNAL CRIMP SIGNAL CONTACT

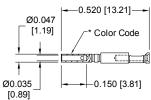
FOR USE WITH CBCD SERIES CONNECTORS



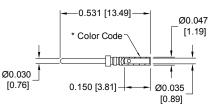
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.



"CLOSED ENTRY" DESIGN



MALE CONTACT



For more information on the availability of Type J thermocouple contacts, please contact Technical Sales.

For more information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

Chromel® and Alumel® are registered trademarks of Hoskins Manufacturing Company

TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE*	WIRE SIZE AWG [mm²]
к	CHROMEL (+)	FC8022D2CH	MC8022DCH	WHITE	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
n	ALUMEL (-)	FC8022D2AL	MC8022DAL G	GREEN	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
т	COPPER (+) with gold flash	FC8022D2CU	MC8022DCU	RED	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
	CONSTANTAN (-)	FC8022D2CO	MC8022DCU R	YELLOW	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
Е	CHROMEL (+)	FC8022D2CH	MC8022DCH	WHITE	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]
E	CONSTANTAN (-)	FC8022D2CO	MC8022DCO	YELLOW	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]



REMOVABLE CONTACTS



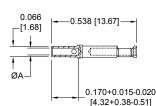
MILITARY LEVEL REMOVABLE CRIMP SIGNAL CONTACT FOR USE WITH CBC SERIES CONNECTORS **SIZE 20** Authentic Positronic Note: Connectors can be kitted with all applicable removable contacts, PosiBand **QUALIFIED TO AS39029** contact Technical Sales for connector part number. These contacts utilize authentic Positronic PosiBand® technology Protected by U.S. Patent 7,115,002 **FEMALE CONTACT** MALE CONTACT "CLOSED ENTRY" DESIGN *MILITARY SPECIFICATION CONTACTS -0.550 [13.97] 0.066 - 0.536 [13.61] 0.068[1.73] 0.065[1.65] STANDARD FINISH: Color Code -[1.68] *Color code 50µin [1.27µm] gold over nickel \langle 1¢ COLOR CODE: 0.046[1.17] MALE CONTACT: 0.185[4.70] 0.150[3.81] 0.045 └─Ø0.040 [1.02] ORANGE/BLUE/WHITE [1.14] FEMALE CONTACT: 0.170+0.015-0.020 ORANGE/BLUE/GRAY [4.32+0.38-0.51] WIRE SIZE WIRE SIZE FEMALE MALE AWG [mm²] PART NUMBER PART NUMBER AWG [mm²] 20 / 22 / 24 20 / 22 / 24 *M39029/63-368 *M39029/64-369 [0.5/0.3/0.25] [0.5/0.3/0.25] Positronic is qualified to supply the legacy design, as well as, the PosiBand design. If the requirement is for the PosiBand design exclusively, notify sales at time of quotation for order placement when requesting M39029 contacts.

INDUSTRIAL / MILITARY LEVEL REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBC SERIES CONNECTORS SIZE 20

Authentic Positronic PosiBand[®] These contacts utilize authentic Positronic PosiBad[®] technology. Protected by U.S. Patert 7:1502





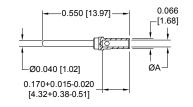
 FEMALE PART NUMBER
 WIRE SIZE AWG [mm²]
 ØA

 FC6020D2
 20 / 22 / 24 [0.5/0.3/0.25]
 0.045 [1.14]

 FC6026D2
 26 / 28 / 30 [0.12/0.08/0.05]
 0.027 [0.69]
 MALE CONTACT

Note: Connectors can be kitted with

all applicable removable contacts, contact Technical Sales for connector part number.



MALE PART NUMBER	WIRE SIZE AWG [mm²]	
MC6020D	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]
MC6026D	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]



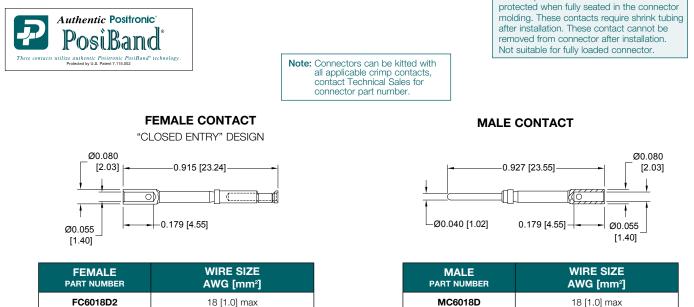
The crimp area of these contacts is not

INDUSTRIAL / MILITARY LEVEL CRIMP SIGNAL CONTACT

FOR USE WITH CBC SERIES CONNECTORS

CONTACTS USED WITH 18 AWG WIRE

SIZE 20



PROFESSIONAL LEVEL REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBC AND QB SERIES CONNECTORS

SIZE 20

FEMALE CONTACT

"RUGGED OPEN ENTRY" DESIGN

_Ø0.045

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

[1.14]	0.538 [13.67]
Ø0.066 _ [1.68]	0.170+0.015-0.020 [4.32+0.38-0.51]

FEMALE	WIRE SIZE
PART NUMBER	AWG [mm²]
FC6520D	<u>20 / 22 / 24</u> [0.5/0.3/0.25]

REMOVABLE CONTACTS

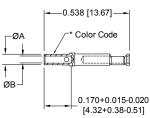


REMOVABLE THERMOCOUPLE CRIMP CONTACT

FOR USE WITH CBC SERIES CONNECTORS SIZE 20

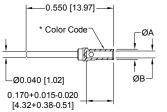


FEMALE CONTACT "CLOSED ENTRY" DESIGN



Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

MALE CONTACT



TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE	WIRE SIZE AWG [mm²]	ØA	ØB
		FC6020D2CH ⁺⁺	* MC6020DCH* 20 / 22 /	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]	
K	CHROMEL (+)	FC6026D2CH	MC6026DCH		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
К		FC6020D2AL ⁺⁺	MC6020DAL [†]	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]	
	ALUMEL (-)	FC6026D2AL	MC6026DAL	GREEN 26 / 2	26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	COPPER (+)	FC6020D2CU ⁺⁺	MC6020DCU ⁺	MC6026DCU RED 26 MC6020DC0 ⁺ YELLOW 2	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
-	with gold flash	FC6026D2CU	MC6026DCU		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
т		FC6020D2C0**	MC6020DC0 ⁺		20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
	CONSTANTAN (-)	FC6026D2C0	MC6026DC0		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
		FC6020D2CH ⁺⁺	MC6026DCH WHITE 26 MC6020DC0 ⁺ 200	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]	
E	CHROMEL (+)	FC6026D2CH		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]	
		FC6020D2C0**		20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]	
	CONSTANTAN (-)	FC6026D2C0	MC6026DC0	YELLOW	26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]

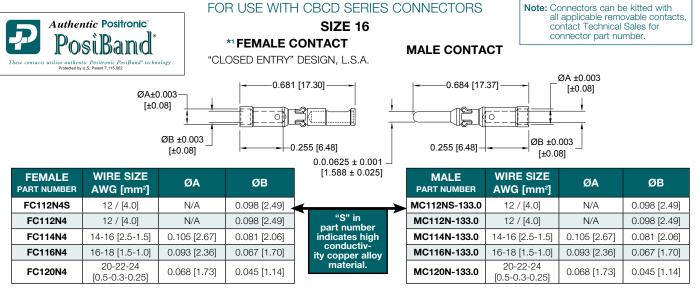
For more information on the availability of Type J thermocouple contacts, and information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

Chromel[®] and Alumel[®] are regis-ered trademarks of loskins Manufacturing Company.



Dimensionally equivalent to M39029/63-368

REMOVABLE CRIMP POWER CONTACT



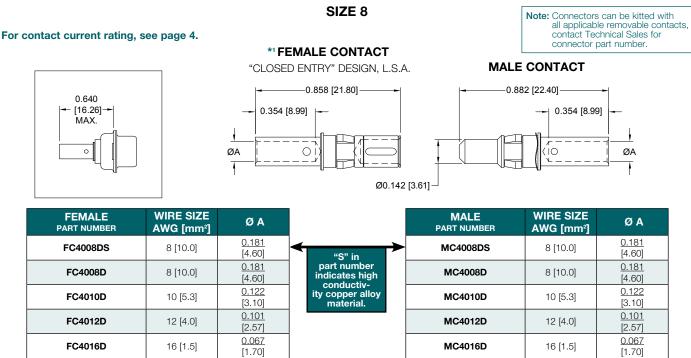
*1 NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.



REMOVABLE CONTACTS

REMOVABLE CRIMP POWER CONTACT

FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS



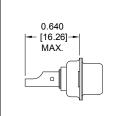
* NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

REMOVABLE SOLDER CUP POWER CONTACT

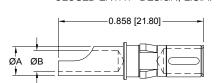
FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS

SIZE 8

For contact current rating, see page 4.



***1 FEMALE CONTACT** "CLOSED ENTRY" DESIGN, L.S.A.



Ø0.142 [3.61]

 22.40]
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<u> </u>

MALE CONTACT

MALE PART NUMBER	WIRE SIZE AWG [mm ²]	Ø A	ØВ
MS4008D	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]
MS4012D	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]
MS4016D	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]

Note: Connectors can be kitted with

all applicable removable contacts, contact Technical Sales for connector part number.

ØB ØA

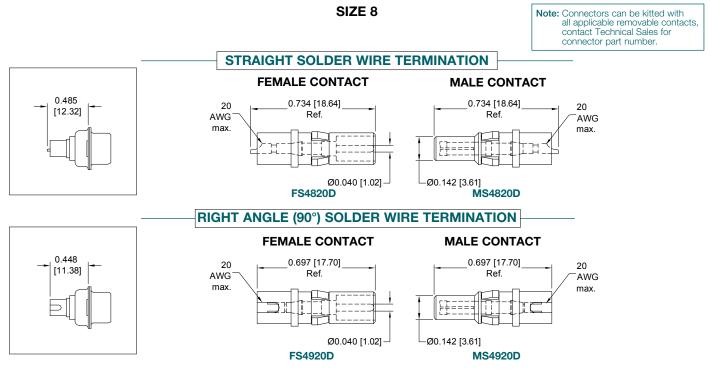
FEMALE PART NUMBER	WIRE SIZE AWG [mm ²]	ØA	ØВ
FS4008D	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]
FS4012D	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]
FS4016D	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]

*1 NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.



REMOVABLE HIGH VOLTAGE POWER CONTACT

FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS



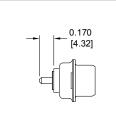
STRAIGHT PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

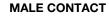
For contact current rating, see page 4.

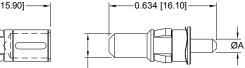


FEMALE PART NUMBER	Ø A	CONTACT CODE
FDS4314D	<u>0.078</u> [1.98]	35
FDS4312D	<u>0.094</u> [2.39]	36
FDS4310D	<u>0.125</u> [3.18]	37

"	OSED ENTRY" DESIG	N, L.S.A
ē		

***1 FEMALE CONTACT**





Ø0.142 [3.61]-

MALE PART NUMBER	ØA	CONTACT CODE	
MDS4314D	<u>0.078</u> [1.98]	35	
MDS4312D	<u>0.094</u> [2.39]	36	
MDS4310D	<u>0.125</u> [3.18]	37	

*1 NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.



RIGHT ANGLE (90°) PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

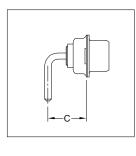
Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

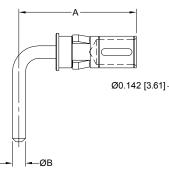
For contact current rating, see page 4.

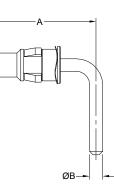
*1 FEMALE CONTACT

"CLOSED ENTRY" DESIGN, L.S.A.

MALE CONTACT







FEMALE PART NUMBER	A REF.	ØВ	с	SHELL SIZE	CONTACT CODE
FRT4314D	<u>0.580</u> [14.73]	<u>0.078</u> [1.98]	<u>0.339</u> [8.61]	1, 2, 3 & 4	55
FRT4414D	<u>0.692</u> [17.58]	<u>0.078</u> [1.98]	<u>0.451</u> [11.46]	5	55
FRT4714D	<u>0.661</u> [16.79]	<u>0.078</u> [1.98]	<u>0.420</u> [10.67]	1, 2, 3 & 4	75
FRT4814D	<u>0.773</u> [19.63]	<u>0.078</u> [1.98]	<u>0.520</u> [13.21]	5	75
FRT4310D	<u>1.051</u> [26.70]	<u>0.125</u> [3.18]	<u>0.810</u> [20.57]	1, 2, 3 & 4	57
FRT4410D	<u>1.051</u> [26.70]	<u>0.125</u> [3.18]	<u>0.810</u> [20.57]	5	57

MALE PART NUMBER	A REF.	ØB	С	SHELL SIZE	CONTACT CODE
MRT4314D	<u>0.580</u> [14.73]	<u>0.078</u> [1.98]	<u>0.339</u> [8.61]	1, 2, 3 & 4	55
MRT4414D	<u>0.692</u> [17.58]	<u>0.078</u> [1.98]	<u>0.451</u> [11.46]	5	55
MRT4714D	<u>0.661</u> [16.79]	<u>0.078</u> [1.98]	<u>0.420</u> [10.67]	1, 2, 3 & 4	75
MRT4814D	<u>0.773</u> [19.63]	<u>0.078</u> [1.98]	<u>0.520</u> [13.21]	5	75
MRT4310D	<u>1.051</u> [26.70]	<u>0.125</u> [3.18]	<u>0.810</u> [20.57]	1, 2, 3 & 4	57
MRT4410D	<u>1.051</u> [26.70]	<u>0.125</u> [3.18]	<u>0.810</u> [20.57]	5	57

*1 NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

REMOVABLE CONTACTS



REMOVABLE SHIELDED CONTACT Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS SIZE 8 for connector part number. STRAIGHT SOLDER/CRIMP CONTACTS **FEMALE CONTACT** MALE CONTACT С A Max. øв ØВ └_Ø0.152 [3.86] Ø0.040 [1.02]-STRAIGHT SOLDER/SOLDER CONTACTS FEMALE CONTACT MALE CONTACT С ٠A Max. øв \bigcirc ØВ \bigcirc Ø0.040 [1.02]--Ø0.152 [3.86] **STRAIGHT CRIMP/CRIMP CONTACTS** FEMALE CONTACT MALE CONTACT С -A-٠A Max. øв ØВ Ø0.040 [1.02]-LØ0.152 [3.86]

TYPE OF CONTACT	FEMALE PART NUMBER	MALE PART NUMBER	А	ØВ	C MAX.	RG CABLE NUMBER
SOLDER/CRIMP	FC4101D	MC4101D	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/CRIMP	FC4102D	MC4102D	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
SOLDER/CRIMP	FC4103D	MC4103D	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
SOLDER/CRIMP	FC4104D	MC4104D	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
SOLDER/SOLDER	FS4101D	MS4101D	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/SOLDER	FS4102D	MS4102D	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
SOLDER/SOLDER	FS4103D	MS4103D	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
SOLDER/SOLDER	FS4104D	MS4104D	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
CRIMP/CRIMP	FCC4101D	MCC4101D	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
CRIMP/CRIMP	FCC4102D	MCC4102D	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
CRIMP/CRIMP	FCC4103D	MCC4103D	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
CRIMP/CRIMP	FCC4104D	MCC4104D	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U



SHIELDED CONTACTS

Two-step crimping action for signal and shielding conductors.

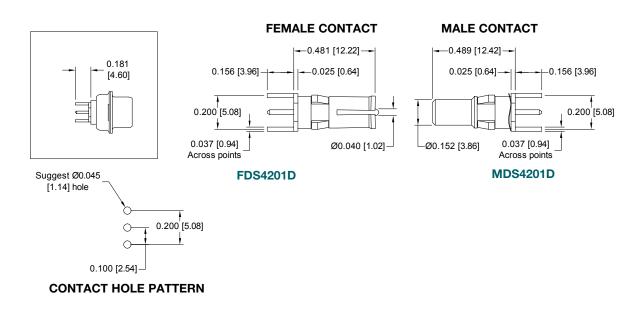


STRAIGHT PRINTED BOARD MOUNTED SHIELDED CONTACT

FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.



RIGHT ANGLE (90°) PRINTED BOARD MOUNT SHIELDED CONTACT

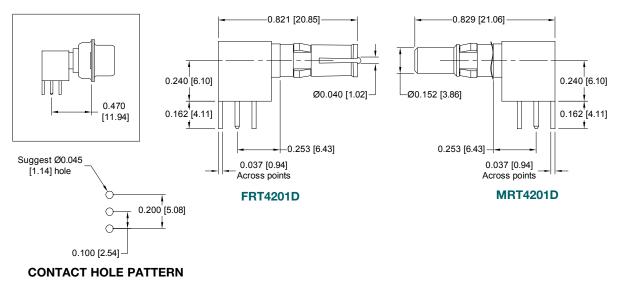
FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

FEMALE CONTACT

MALE CONTACT





SPECIAL OPTIONS APPENDIX

MODIFICATION (MOS) SUFFIXES

Specify complete connector by selecting a base part number from the desired series Ordering Information Page. Once base part number is selected, add desired modifications (MOS) number below to the end of the part number.

Example part number: CBD17W2F55R7NT2X/AA-14-1062.1 (Ordering information pages can be found at the end of each series)

SERIES	CONNECTOR VARIANT	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATIONS OF STANDARD OF STANDARD (MOS) SUFFIXES	DESCRIPTION OF MODIFICATION
CBD	3W3	F/M	0	-1841.0	Allows for molding to have positions A1 and A3 tooled only. Position A2 not molded but numbering will remain.
CBD	5W5	F/M	0	-1841.1	Allows for molding to have positions 1, 3 and 5 tooled only. Positions 2 and 4 not molded but numbering will remain.
CBD	8W8	F/M	0	-1841.2	Allows for molding to have positions A1,A3,A5 and A7 tooled only. Positions A2,A4,A6 and A8 not molded but numbering will remain.
CBD, CBM	3W3, 8W8	М	0	-1570.4	Integral stabilizing feature used to minimize size 8 contacts from floating in
CBC	36W4, 43W2	IVI	0	-1570.4	the molding. Use tool number 4311-0-1-0 to remove contact if necessary.
CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP	ALL	F/M	ALL	-14	Allows connector with signal contacts installed, for signal contacts only to be plated 30µin [.76µm] gold over nickel.
CBD, CBC, CBDD, CBHD, CBCD, ACBDP, ACBMP	ALL	F/M	ALL	-14-1062.1	Allows connector with signal and power contacts installed, for both signal and power contacts to be plated 30µin [.76µm] gold over nickel.
CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP	ALL	F/M	ALL	-15	Allows connector with signal contacts installed, for signal contacts only to be plated 50µin [1.27µm] gold over nickel.
CBD, CBC, CBDD, CBHD, CBCD, ACBDP, ACBMP	ALL	F/M	ALL	-15-1062.0	Allows connector with signal and power contacts installed, for both signal and power contacts to be plated 50µin [1.27µm] gold over nickel.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F/M	ALL	-1062.0	Allows connector with power contacts installed, for the power contacts only to be plated 50µin [1.27µm] gold over nickel.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F/M	ALL	-1062.1	Allows connector with power contacts installed, for the power contacts only to be plated 30µin [.76µm] gold over nickel.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F/M	ALL	-759.0	Allows connectors to be supplied with blind mate guides, lockwashers and hexnuts installed. For connectors with a 4-40 threaded mounting style install blind mate guides only. For connectors with a R3/R6 mounting style install special blind mate guides with lockwashers and hexnuts. See D-subminiature Accessories catalog for more details.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F/M	ALL	-759.1	Allows connector, with any contacts to include blind mate mounting plate. See D-subminiature Accessories catalog for more details.
QB	FOR CONTACTS	F	FC40**D CONTACTS	-1817.0	Allows for contacts to have a crimp barrel with a length of 0.310 [7.87].
QB	7W2, 9W4	М	56, 57	-1865.0	Connector with standard right angle (90°) brackets replaced with 4535-78-0 right angle (90°) brackets.
QB	7W2	М	N/A	-1845.0	Allows for a connector to be supplied with inverted bend. Contact tail length below bracket of 0.122 [3.10] max. Alignment bar not required.
			1		

MANY OTHER SPECIAL OPTIONS ARE AVAILABLE REFER TO D-SUBMINIATURE ACCESSORIES CATALOG, CONSULT TECHNICAL SALES OR VISIT OUR WEBSITE AT WWW.CONNECTPOSITRONIC.COM



CATIO Ν S SE Ρ Ρ LI Т 0 L 0 С т Ν Α 0

CBD / CBM / CBC / CBCD connectors are offered with removable crimp contacts. Positronic recognizes the importance of supplying application tooling to support our customers' use of our products. Information on application tooling is available on our web site at www.connectpositronic.com/tooling

There you will find **downloadable PDF** cross reference charts for removable and compliant press-fit contacts. These charts will **supply part numbers** for insertion, removal and crimping tools, along with **information regarding use** of tools and techniques.



CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

									-					10					JL3	FUr													Q
8	8	8	8	8	8	∞	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	Contact Size
MS4*20D	MS410*D	MS401*D	MS4008D	MDS4*1*D	MDS4201D	MCC4104D	MCC4103D	MCC4102D	MCC4101D	MC410*D	MC401*D	MC4008DS	MC4008D	MA4063S	FS4*20D	FS410*D	FS401*D	FS4008D	FRT4*1*D	FRT 4201 D	FDS4*0*D	FCC4104D	FCC4103D	FCC4102D	FCC4101D	FC410*D	FC4012D-1817.0	FC401*D	FC4008DS	FC4008D-1817.0	FC4008D	FA4063S	Positronic Contact P/N
						9504-15-0-0	9504-15-0-0	9504-13-0-0	9504-14-0-0	9504-0-0-0	9509-0-0-0	9504-19-0-0	9504-19-0-0									9504-15-0-0	9504-15-0-0	9504-13-0-0	9504-14-0-0	9504-0-0-0	9509-0-0-0	9509-0-0-0	9504-19-0-0	9504-19-0-0	9504-19-0-0		Handle & Positioner P/N
-						9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9504-1-0-0									9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9509-1-0-0	9509-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0		Hand Crimp Tool P/N
:						HX4	HX4	HX4	HX4	HX4	M310	HX4	HX4									HX4	HX4	HX4	HX4	HX4	M310	M310	HX4	HX4	HX4		Mfg. Cross
						M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01		M22520/5-01	M22520/5-01									M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01			M22520/5-01	M22520/5-01	M22520/5-01		Mil Equiv
						9504-15-1-0	9504-15-1-0	9504-13-1-0	9504-14-1-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9504-19-1-0									9504-15-1-0	9504-15-1-0	9504-13-1-0	9504-14-1-0	9504-2-0-0	9509-2-0-0	9509-2-0-0	9504-19-1-0	9504-19-1-0	9504-19-1-0		Positioner
						Y877	Y877	Y937	Y878	Y322	TP-974	Y524	Y524									Y877	Y877	Y937	Y878	Y322	TP-974	TP-974	Y524	Y524	Y524		Mfg. Cross
																																	Mil Equiv
						N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A									N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A		Insertion Tool
																																	Mfg. Cross
																																	Mil Equiv
4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	Removal Tool
P +	P+	P+	P+	P+	P+	P+	P+	P +	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	Mfg. Cross
																																	Mil Equiv

וווטיפוש ושנוווע טו כטוומכנ אמור ווטוווטשוא, אפט ופוווטימטוע כטוומכנ אפננטון א



CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

16	16	16	16	16	16	20	20	20	20	20	20	20	20	20	20	20	20	22	22	22	22	22	22	22	22	Contact Size	
MC120N-133.0	MC112NS-133.0	MC11*N-133.0	FC120N4	FC112N4S	FC11*N4	MC6026D** Thermocouple	MC6026D	MC6020D** Thermocouple	MC6020D	MC6018D	M39029/6*-36*	FC6520D	FC6026D2** Thermocouple	FC6026D2	FC6020D2** Thermocouple	FC6020D2	FC6018D2	M39029/58-360	M39029/57-354	MC8022D** Thermocouple	MC8022D	MC8020D	FC8022D2** Thermocouple	FC8022D2	FC8020D2	Positronic Contact P/N	* for complete listing of contact part numbers, see removable contact section pages 68-80
																										Handle & Positioner P/N	of contact part r
9501-0-0-0	9509-4-0-0	9501-0-0-0	9501-0-0-0	9509-4-0-0	9501-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	Hand Crimp Tool P/N	numbers, see r
AF8	GS222	AF8	AF8	GS222	AF8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	Mfg. Cross	emovable co
M22520/1-01		M22520/1-01	M22520/1-01		M22520/1-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	Mil Equiv	ontact section pa
9502-17-0-0	9509-5-0-0	9502-17-0-0	T.B.D.	9509-5-0-0	T.B.D.	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9502-4-0-0	9502-3-0-0	9502-4-0-0	9502-4-0-0	9502-29-0-0	9502-3-0-0	9502-3-0-0	9502-29-0-0	Positioner	ages 68-80.
TP1110	TP1366	TP1110	T.B.D.	TP1366	T.B.D.	K13-1	K13-1	K13-1	K13-1	K774	K13-1	K13-1	K13-1	K13-1	K13-1	K13-1	K774	K42	K41	K-42	K-42	K1665	K-41	K-41	K1665	Mfg. Cross	
						M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08		M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08		M22520/2-09	M22520/2-06	M22520/2-09	M22520/2-09		M22520/2-06	M22520/2-06		Mil Equiv	
9099-0-0-0	9099-0-0-0	0-0-0-0-0	9099-0-0-0	0-0-0-0-0	0-0-0-0-0	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04		Insertion Tool	
ITH 1094	ITH 1094	ITH 1094	ITH 1094	ITH 1094	ITH 1094	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-1	91067-1	91067-1	91067-1	91067-1	91067-1	91067-1		Mfg. Cross	
M81969/18-01	M81969/18-01	M81969/18-01	M81969/18-01	M81969/18-01	M81969/18-01	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04		Mil Equiv	
9081-0-0-0	9081-0-0-0	9081-0-0-0	9081-0-0-0	9081-0-0-0	9081-0-0-0	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04		Removal Tool	
RTG 2103	RTG 2103	RTG 2103	RTG 2103	RTG 2103	RTG 2103	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-1	91067-1	91067-1	91067-1	91067-1	91067-1	91067-1		Mfg. Cross	
RTG 2103 M81969/20-01	M81969/20-01	RTG 2103 M81969/20-01	RTG 2103 M81969/20-01	RTG 2103 M81969/20-01	M81969/20-01	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04		Mil Equiv	

SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

Traditionally, tin-lead has been a popular plating for printed circuit board (PCB) holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer PCB HOLE SIZE FOR RoHS PCB plating as shown below.

OMEG	A & BI-SPR	ING COMPLIAN	T PRESS-FIT CON		"Omega" Termination utilized on signal contacts
BOARD TYPE	CONTACT SIZE / TYPE	RECOMMENDED DRILL HOLE SIZE	RECOMMENDED PLATING	FINISHED HOLE SIZES	
	22 OMEGA	<u>ø0.0453±0.0010</u> [ø1.150±0.025]		<u>ø0.0394+0.0035-0.0024</u> [ø1.000+0.090-0.060]	"Bi-Spring" Termination
TIN-LEAD	20 OMEGA	<u>ø0.0453±0.0010</u> [ø1.150±0.025]	0.0006 [15µ] minimum solder	<u>ø0.0394+0.0035-0.0024</u> [ø1.000+0.090-0.060]	utilized on signal contacts
SOLDER PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]	2 3 4 4 4 4 4 4
	8 BI-SPRING	<u>ø0.125±0.001</u> [ø3.180±0.025]		<u>ø0.119±0.002</u> [ø3.02±0.05]	an low of the second
	1	RoHS PCB PLATI	NG OPTIONS		
	22 OMEGA	<u>ø0.047±0.001</u> [ø1.19±0.025]		<u>ø0.043±0.002</u> [ø1.09±0.05]	
COPPER	20 OMEGA	<u>ø0.047±0.001</u> [ø1.19±0.025]	0.0010 [25µ]	<u>ø0.043±0.002</u> [ø1.09±0.05]	FINISHED DRILLED HOLE
PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]	
	8 BI-SPRING	<u>ø0.125±0.001</u> [ø3.180±0.025]		<u>ø0.119±0.002</u> [ø3.02±0.05]	CONTACT HOLE
	22 OMEGA	<u>ø0.047±0.001</u> [ø1.19±0.025]		<u>ø0.043±0.002</u> [ø1.09±0.05]	NOTE: For PCB plating composition not shown, consult Technical Sales.
IMMERSION	20 OMEGA	<u>ø0.047±0.001</u> [ø1.19±0.025]	0.000033±0.000006 [0.85±0.15µ]	<u>ø0.043±0.002</u> [ø1.09±0.05]	COMPLIANT PRESS-
TIN PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	immersion tin over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]	USER INFORMATIO
	8 BI-SPRING	<u>ø0.125±0.001</u> [ø3.180±0.025]		<u>ø0.119±0.002</u> [ø3.02±0.05]	Industries Bi-Spring Power or Or Signal Press-Fit terminations pr
	22 OMEGA	<u>ø0.047±0.001</u> [ø1.19±0.025]		<u>ø0.043±0.002</u> [ø1.09±0.05]	reliable service even under s
	20 OMEGA	<u>ø0.047±0.001</u> [ø1.19±0.025]	0.000013±0.000007 [0.34±0.17µ]	<u>ø0.043±0.002</u> [ø1.09±0.05]	Connectors utilizing this leading technology press-fit contact and
SILVER PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	immersion silver over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]	easy to install:
	8 BI-SPRING	<u>ø0.125±0.001</u> [ø3.180±0.025]		<u>ø0.119±0.002</u> [ø3.02±0.05]	1. Inexpensive installation to is available from Positroni
	22 OMEGA Ø0.047±0.001 [Ø1.19±0.025] 0.001		0.000002 [0.05µ] min.	<u>ø0.043±0.002</u> [ø1.09±0.05]	choose the proper instal tool refer to page 86 for number ordering informatio
ELECTROLESS NICKEL / IMMERSION	20 OMEGA	<u>ø0.047±0.001</u> [ø1.19±0.025]	immersion gold over 0.000177±0.000059 [4.5±1.5µ] electroless	<u>ø0.043±0.002</u> [ø1.09±0.05]	2. Insert the connector into P.C. board or backplane
GOLD PCB	16 BI-SPRING	<u>ø0.069±0.001</u> [ø1.750±0.025]	nickel per IPC-4552 over 0.0010 [25µ] min. copper	<u>ø0.0630+0.0035-0.0024</u> [ø1.600+0.090-0.060]	seat connector fully. 3. Secure the connector to the
	8 BI-SPRING	<u>ø0.125±0.001</u> [ø3.180±0.025]	min. copper	<u>ø0.119±0.002</u> [ø3.02±0.05]	board or backplane using self-tapping screws. The sc

COMPLIANT S-FIT TERMINATION ONTACT HOLE

LIANT PRESS-FIT R INFORMATION

roperly used, Positronic **Bi-Spring Power or Omega** ess-Fit terminations provide ervice even under severe 3.

ors utilizing this leading gy press-fit contact are stall:

- pensive installation tooling ailable from Positronic, to se the proper installation refer to page 86 for part per ordering information.
- t the connector into the board or backplane and connector fully.
- ire the connector to the P.C. d or backplane using two apping screws. The screws should be 4-40 threads supplied by customer.

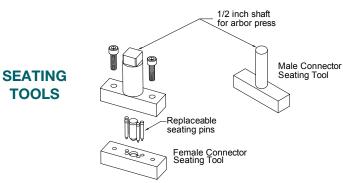
TOOLS

APPLICATION TOOLS



COMPLIANT PRESS-FIT CONNECTOR INSTALLATION TOOLS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS



Positronic offers expert assistance in adapting application tooling to your manufacturing environment. Contact our application tooling specialist for assistance.

POSITRONIC RECOMMENDED TOOLS FOR COMPLIANT PRESS-FIT CONNECTORS AND CONTACTS

SHELL SIZE	CONNECTOR VARIANT	CONNECTOR SEATING PRESS		ARBOR PRESS FOR SEATING TOOLS	REPLACEMENT PINS FOR CONNECTOR	
		FEMALE P / N	MALE P / N		SEATING TOOL	
	2WK2	9512-44-0-41	9512-44-0-41			
1	5W1	9512-18-0-41	9512-1-0-41			
	8W2	9512-41-0-41	9512-40-0-41		For <u>8W2 Size 22</u> Female contacts	
	3W3	9512-19-0-41	9512-2-0-41		use pin p / n 9512-41-3-41	
	ЗЖКЗ	9512-39-0-41	9512-38-0-41		9512-41-5-41	
2	7W2	9512-20-0-41	9512-2-0-41		For 19W1 Size 22	
	11W1	9512-21-0-41	9512-2-0-41		Female contacts	
	19W1	9512-42-0-41	9512-2-0-41		use pin p / n 855-347-29-41	
	5W5	9512-22-0-41	9512-3-0-41			
	9W4	9512-23-0-41	9512-3-0-41		For <u>Size 20</u>	
3	13W3	9512-24-0-41	9512-3-0-41		Female contacts use pin p / n	
	17W2	9512-25-0-41	9512-3-0-41	Use 1 ton capacity	855-347-18-41	
	21W1	9512-26-0-41	9512-3-0-41	4 inch throat	Fax 01-14 40	
	8W8	9512-27-0-41	9512-4-0-41		For <u>Size 16</u> Female contacts	
	13W6	9512-28-0-41	9512-4-0-41		use pin p / n 855-347-28-41	
4	17W5	9512-29-0-41	9512-4-0-41			
4	21WA4	9512-30-0-41	9512-4-0-41		For <u>Size 8</u>	
	25W3	9512-31-0-41	9512-4-0-41		Female contacts use pin p / n	
	27W2	9512-32-0-41	9512-4-0-41		855-347-19-41	
	24W7	9512-33-0-41	9512-5-0-41			
5	36W4	9512-34-0-41	9512-5-0-41		Male contacts don't use	
5	43W2	43W2 9512-35-0-41 9512-5-0-41				
	47W1	9512-36-0-41	9512-5-0-41		replaceable pins	
6	46W4	9512-37-0-41	9512-16-0-41			



Positronic[®] offers a variety of QPL connector products

D-SUBMINIATURE CONNECTORS

MIL PREFIX	POSITRONIC SERIES	
MIL-DTL-24308/1	HDC	MIL
MIL-DTL-24308/2	RD, DD	MIL
MIL-DTL-24308/3	HDC	MIL
MIL-DTL-24308/4	RD, DD	GSF
MIL-DTL-24308/5	HDC	GSF
MIL-DTL-24308/6	RD, DD	SAE
MIL-DTL-24308/7	HDC	SAE
MIL-DTL-24308/8	RD, DD	SAE
MIL-DTL-24308/23	HDC, DD	SAE

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/24	HDC, DD
MIL-DTL-24308/25	HDC, RD, DD
MIL-DTL-24308/26	HDC, RD, DD
GSFC S-311-P4	SND, SDD, SCBC, SCBM
GSFC S-311-P10	SND, SCBM
SAE AS39029/57	DD
SAE AS39029/58	DD
SAE AS39029/63	RD
SAE AS39029/64	RD

RECTANGULAR CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/3	GMCT
MIL-DTL-28748/4	GMCT
MIL-DTL-28748/5	GM
MIL-DTL-28748/6	GM
MIL-DTL-28748/7	SGM

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/8	SGM
MIL-C-28748/13	SGMC
MIL-C-28748/14	SGMC
SAE AS39029/34	SGMC, GMCT
SAE AS39029/35	SGMC, GMCT

For a complete QPL listing available to download in PDF format, visit the desired connector family home page and click on link "Qualified Product Listing (PDF)" on our website at:

www.connectpositronic.com

or enter the URL link below to download the QPL PDF file immediately!

www.connectpositronic.com/qpl/catalog



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