

Positronic Provides Complete Capability **Mission Statement**

Experience

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG® and VITA.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, C.UL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 369,000.

Support

- Quality Systems: Select locations qualified to ISO9001:2000, ISO14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.

whole or in part.

• Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters

Springfield, MO



Auch, France



"To utilize product flexibility and application

assistance to present interconnect solutions which represent value to customers worldwide."



Products described within this catalog may be protected by one or more of the following US patents:

> #4,900,261 #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002

Patented in Canada, 1992 Other Patents Pending

POSITRONIC® IS AN ITAR REGISTERED COMPANY

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:

- ±0.001 inches [0.03 mm] for male contact mating diameters. 1)
- 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters. 3)
- ±0.015 inches [0.38 mm] for all other dimensions.

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CONNECTOR DESCRIPTIONS





SND STANDARD DENSITY D-SUBMINIATURE CONNECTORS

Removable or fixed size 20 contacts. Crimp, solder cup, straight and right angle (90°) printed board mount contact terminations. Five connector variants, 9 through 50 contacts. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and MIL-DTL-24308 Class M.



SDD HIGH DENSITY D-SUBMINIATURE CONNECTORS

Removable or fixed size 22 contacts. Crimp, solder, straight and right angle (90°) printed board contact terminations. Six connector variants, 15 through 104 contacts. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4 and MIL-DTL-24308 Class M.



SCBM STANDARD DENSITY COMBINATION D-SUBMINIATURE CONNECTORS

Fixed size 20 signal contacts. Size 8 power, shielded and high voltage contacts. Crimp, solder cup, straight and right angle (90°) printed board mount contact terminations. Twenty-two connector variants, 2WK2 through 46W4, using shell sizes 1 through 6. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



SCBC STANDARD DENSITY COMBINATION D-SUBMINIATURE CONNECTORS WITH REMOVABLE CRIMP CONTACTS

Removable size 20 signal contacts. Size 8 power, shielded, and high voltage removable contacts. Crimp and solder terminations. Sixteen connector variants, shell sizes 1 through 6. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.

continued on next page . . .

CONNECTOR DESCRIPTIONS

continued from previous page . . .



SCBDD HIGH DENSITY COMBINATION D-SUBMINIATURE CONNECTORS

Fixed size 22 signal and size 16 power contacts. Size 8 power, shielded, and high voltage contacts. Crimp, solder cup, straight and right angle (90°) printed board terminations. Four connector variants, shell sizes 1 through 4. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



SCBCD HIGH DENSITY COMBINATION D-SUBMINIATURE CONNECTORS WITH REMOVABLE CRIMP CONTACTS

Removable size 22 signal and size 16 power contacts. Size 8 power, shielded, and high voltage removable contacts. Crimp and solder terminations. Three connector variants, shell sizes 1, 2 and 4. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



SAD, SADD, SACBMP CONNECTOR SAVER / GENDER CHANGER

Standard density, high density and combination connector savers and gender changers for use with SND, SDD, SCBM and SCBC connectors. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.

High

D-sub

Performance



	G	E	N	E	R	Α	L		l N	1	F	0	R	M	Α	<u>T</u>	J	O		N
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High

D-sub

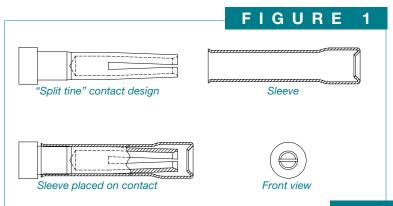
Performance



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What Makes Positronic's New "PosiBand®" Contact Interface a Significant Improvement?

High reliability connectors utilize female **closed entry contacts** that provide an unbroken ring of solid material at the face of the contact. The closed entry feature is **crucial in preventing damage** to female contacts used in harsh environments, repeated mating cycles, blind mate applications and applications requiring highest reliability.



The most common closed entry design utilized by connector manufacturers is a split tine and sleeve concept. See figure 1. With this design, both the mechanical forces and electrical interface are provided only at the tip of the female contact.

Positronic's new **PosiBand technology** takes a unique approach to closed entry female contacts.

PosiBand contacts utilize a two-piece contact design. **See figure 2.** Each piece serves a separate function, providing a more mechanically robust contact and more consistent electrical performance.

"True closed entry" contact design PosiBand®

PosiBand® placed on contact Front view

The main body of the **PosiBand** contact

provides a true closed entry opening to enhance robustness. The **PosiBand** spring clip provides normal force on the male contact. Consistent electrical performance is supported through a larger area of contact interface between the male and female contact along the entire "floor" of the contact body. **PosiBand** contacts are QPL listed under **SAE AS39029** and qualified under **GSFC S-311-P4** to the higher 40 gram contact engagement test requirement.

GENERAL INFO

The PosiBand® contact system has many advantages over the legacy split tine design.

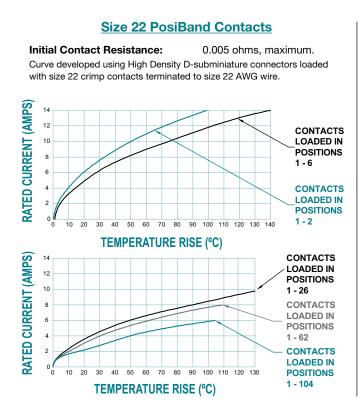
- **PosiBand** is more robust than the split tine contact, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.
- **PosiBand** has greater surface area at the male and female contact interface, resulting in more consistent electrical performance.
- **PosiBand** has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.
- The PosiBand's contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heat-treating the mating end of the contact, which can cause electrical failure.
- PosiBand is qualified under SAE AS39029 specification. PosiBand is also qualified under GSFC S-311-P4/08 Rev C and GSFC S-311-P4/10 Rev C to the higher 40 gram contact engagement test requirement.

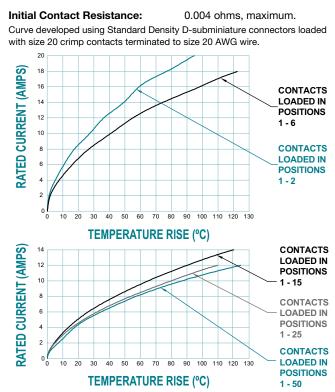
For more details about the *advantages of the PosiBand®* system, please visit our web site at *www.connectpositronic.com*.

TEMPERATURE RISE CURVES

Test conducted in accordance with UL1977.

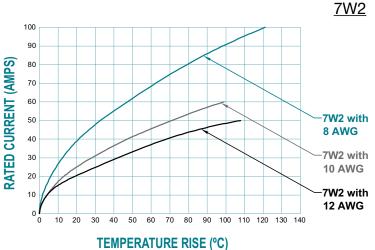
Size 20 PosiBand Contacts





TEMPERATURE RISE CURVES FOR SIZE 8, 10 AND 12 AWG WIRE

Test conducted in accordance with UL1977. All power contacts under load.



8 AWG: Curve developed using a mated Combination-D
7W2F57 and Combination-D 7W2M loaded with
size 8 crimp contacts terminated to 8 AWG wire.

10 AWG: Curve developed using a mated Combination-D 7W2F3 and Combination-D 7W2M loaded with

size 8 crimp contacts terminated to 10 AWG wire.

12AWG: Curve developed using a mated Combination-D

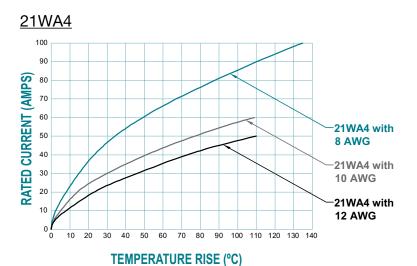
7W2F55 and Combination-D 7W2M loaded with size 8 crimp contacts terminated to 12 AWG wire.

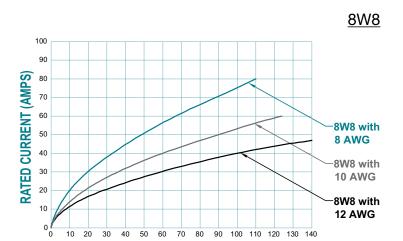
TEMPERATURE RISE (0)

8 AWG: Curve developed using a mated Combination-D 21WA4F57 and Combination-D 21WA4M loaded with size 8 crimp contacts terminated to 8 AWG wire.

10 AWG: Curve developed using a mated Combination-D 21WA4F36 and Combination-D 21WA4M loaded with size 8 crimp contacts terminated to 10 AWG wire.

12 AWG: Curve developed using a mated Combination-D 21WA4F55 and Combination-D 21WA4M loaded with size 8 crimp contacts terminated to 12 AWG wire.





8 AWG: Curve developed using a mated Combination-D 8W8F57 and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 8 AWG wire.

10 AWG: Curve developed using a mated Combination-D 8W8F36 and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 10 AWG wire.

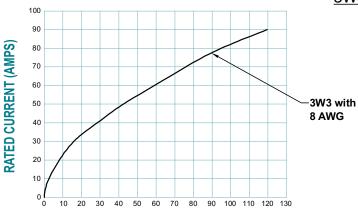
12AWG: Curve developed using a mated Combination-D 8W8F55 and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 12 AWG wire.



TEMPERATURE RISE CURVE FOR SIZE 8 AND 12 AWG WIRE

Test conducted in accordance with UL1977. All power contacts under load.

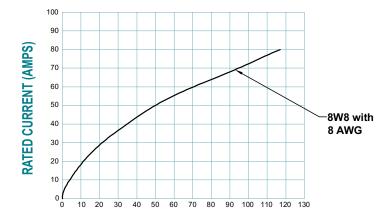
3W3



Curve developed using a mated Combination-D 3W3F loaded with size 8 crimp contacts and Combination-D 3W3M loaded with size 8 crimp contacts terminated to 8 AWG wire.

TEMPERATURE RISE (°C)

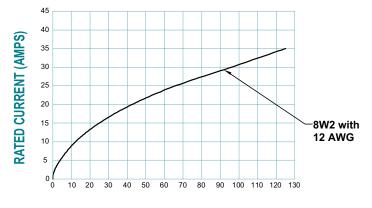
<u>8W8</u>



TEMPERATURE RISE (°C)

Curve developed using a mated Combination-D 8W8F loaded with size 8 crimp contacts and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 8 AWG wire.

HIGH DENSITY 8W2

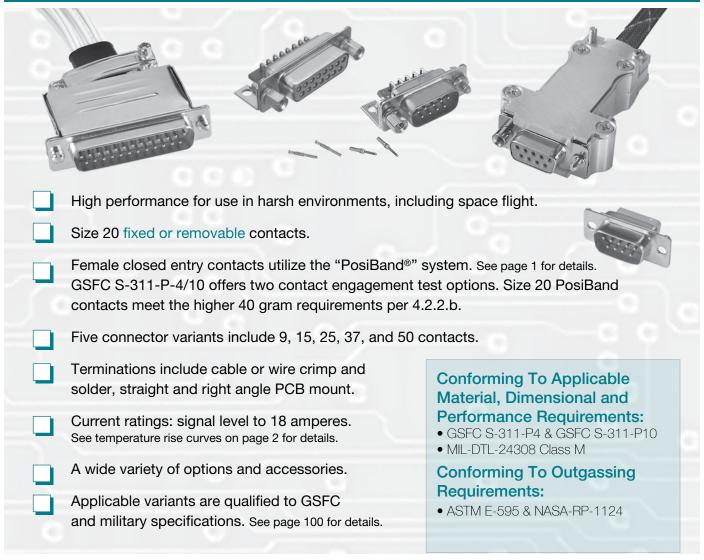


Curve developed using a mated Combination-D 8W2M loaded with size 8 crimp contacts and Combination-D 8W2S loaded with size 8 crimp contacts terminated to 12 AWG wire.

TEMPERATURE RISE (°C)



High
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TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert: Glass-filled DAP per ASTM-D-5948, Type SDG-F, UL 94V-0, ASTM E-595,

NASA-RP-1124, green color.

Contacts: Precision machined copper alloy.

0.000050 inch [1.27 microns] gold over copper plate. Other finishes are

available; see page 97.

Connector Housing (Shells):

ells): Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Mounting Spacers

and Brackets: Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Push-On Fasteners: Phosphor bronze or beryllium copper

with 0.000050 inch [1.27 microns] gold

over copper plate.

Jackscrew Systems: Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Contacts:

Size 20 Fixed: Male contact 0.040 inch [1.02 mm]

mating diameter. Female contact - PosiBand closed entry design; see page

1 for details.

Size 20 Removable: Install contact to rear face of connector

insert and remove from rear face of connector insert. Size 20 contact, male contact 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 20 contacts,

see pages 81 & 82.



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Contact Retention

in Connector Insert:

Resistance to

Solder Iron Heat:

Contact Terminations:

Removable, closed barrel solder - wire size 20 AWG [0.5 mm²] maximum; see page 82 for details.

AWG [0.05 mm²].

9 lbs. [40 N].

Fixed, solder cup - wire size 20 AWG [0.5 mm²] maximum; see page 8 for details. Straight solder printed board mount

650°F [350°C] for 10 seconds duration

per IEC 60512-6, solder cup contacts.

Removable, closed barrel crimp - wire

sizes 18 AWG [1.0 mm²] through 30

- 0.028 inch [0.71 mm] termination diameter and 0.024 inch [0.61 mm] termination diameter.

Right angle (90°) printed board mount - 0.028 inch [0.71 mm] termination diameter for Inch System footprint, and 0.024 inch. [0.64 mm] termination diameter for European Metric footprint.

Straight printed circuit board mount, compliant press-fit, see page 10.

Connector Housing

(Shells):

Polarization:

Male connector housings may be dimpled for EMI/ESD ground paths.

Trapezoidally-shaped connector housings and polarized jackscrews. Mounting to

Angle Brackets:

Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] clearance hole, and threaded riveted fasteners with

4-40 thread and polyester lock inserts.

Mounting to

Printed Board:

Rapid installation push-on fasteners

and mounting posts.

Locking Systems: Jackscrews.

Mechanical Operations:

1,000 operations minimum

per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating, Tested per UL 1977:

18 amperes, 2 contacts energized. 14 amperes, 6 contacts energized. 11 amperes, 15 contacts energized. 10 amperes, 25 contacts energized. 9 amperes, 50 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.004 ohms, maximum.

Proof Voltage: 1,000 V r.m.s. 5 G ohms. **Insulation Resistance:**

Clearance and Creepage

Distance:

0.039 inch [1.0 mm], minimum.

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C. Damp Heat, Steady State: 21 days.

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



SND₉



SND 15



SND 25



SND 37



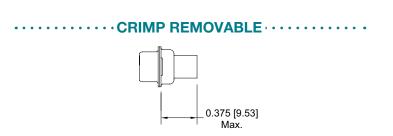
SND 50

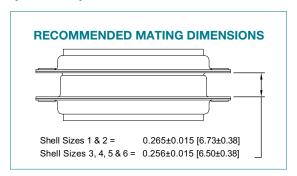
For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 79-87.



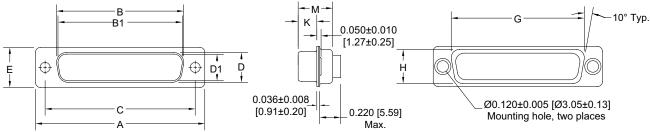
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STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



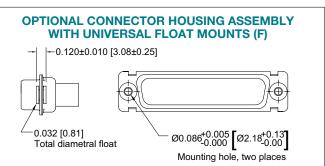


·BOARD MOUNT





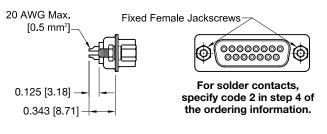
two places (02 option)



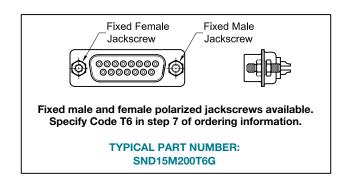
CONNECTOR VARIANT SIZES	GENDER	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M ±0.010 [0.25]
SND 9	MALE	1.213 [30.81]	[0.13]	0.666 [16.92]	0.984 [24.99]	[0.13]	0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
(SHELL SIZE 1)	FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 15	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 2)	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 25	MALE	2.088 [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 3)	FEMALE	2.088 [53.04]	<u>1.511</u> [38.38]		1.852 [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 37	MALE	2.729 [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 4)	FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 50 (SHELL SIZE 5)	MALE	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
	FEMALE	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]



SOLDER CUP TERMINATION CODE 2



TYPICAL PART NUMBER: SND15M200T2G



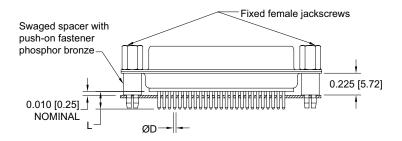


STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION **CODE 3, 32 AND 36**

*1 CODE NUMBER	L	ØD		
3	0.170 [4.32]	0.028 [0.71]		
32	0.375 [9.53]	0.028 [0.71]		
36	0.236 [6.00]	0.024 [0.61]		

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

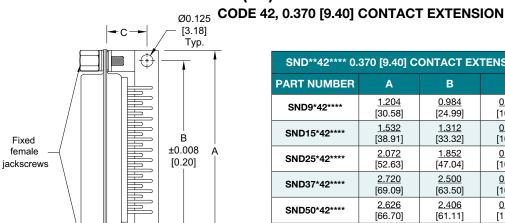


TYPICAL PART NUMBER: SND25S3S60TG

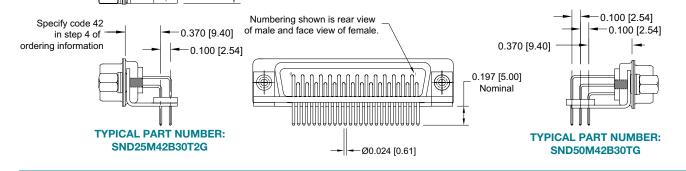


High **P**erformance **D**-sub

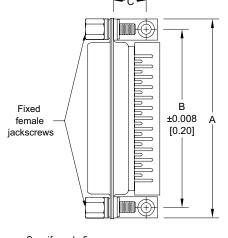
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION



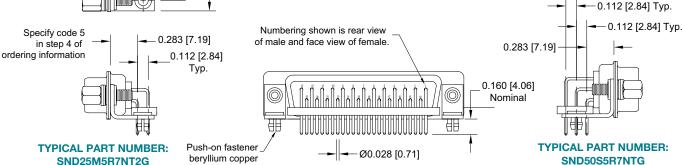
SND**42**** 0.370 [9.40] CONTACT EXTENSION					
PART NUMBER	Α	В	С		
SND9*42****	<u>1.204</u>	<u>0.984</u>	<u>0.420</u>		
	[30.58]	[24.99]	[10.67]		
SND15*42****	<u>1.532</u>	1.312	<u>0.420</u>		
	[38.91]	[33.32]	[10.67]		
SND25*42****	<u>2.072</u>	<u>1.852</u>	<u>0.420</u>		
	[52.63]	[47.04]	[10.67]		
SND37*42****	<u>2.720</u>	2.500	<u>0.420</u>		
	[69.09]	[63.50]	[10.67]		
SND50*42****	<u>2.626</u>	<u>2.406</u>	<u>0.470</u>		
	[66.70]	[61.11]	[11.94]		



RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION **CODE 5, 0.283 [7.19] CONTACT EXTENSION**



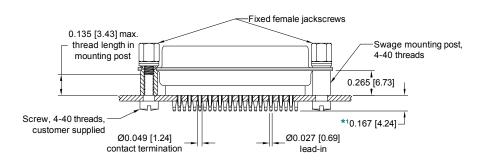
SND**5**** 0.283 [7.19] CONTACT EXTENSION						
PART NUMBER	Α	В	С			
SND9*5****	<u>1.204</u>	<u>0.984</u>	<u>0.339</u>			
	[30.58]	[24.99]	[8.61]			
SND15*5****	<u>1.532</u>	<u>1.312</u>	<u>0.339</u>			
	[38.91]	[33.32]	[8.61]			
SND25*5****	<u>2.072</u>	<u>1.852</u>	<u>0.339</u>			
	[52.63]	[47.04]	[8.61]			
SND37*5****	<u>2.720</u>	<u>2.500</u>	<u>0.339</u>			
	[69.09]	[63.50]	[8.61]			
SND50*5****	<u>2.626</u>	<u>2.406</u>	<u>0.395</u>			
	[66.70]	[61.11]	[10.03]			





STRAIGHT COMPLIANT PRESS-FIT TERMINATION **CODE 97**

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



TYPICAL PART NUMBER: SND25S97000G

contacts, specify code 97 in step 4 of ordering information.

For straight compliant press-fit

NOTE:

*1 The effective length of the compliant section may also be varied (longer or shorter) and can be selectively positioned and centered at several points along the contact termination length, permitting high or low profile mounting of the connector on printed boards.

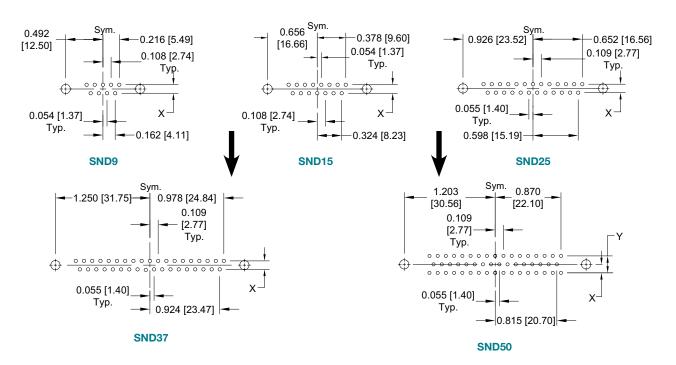




High
Performance
D-sub

RIGHT ANGLE (90°) AND STRAIGHT SOLDER PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



*1 CODE NUMBER	х	Y
3		
5	0.112	0.224
32	[2.84]	[5.69]
36		
*2 42	<u>0.100</u> [2.54]	<u>0.200</u> [5.08]

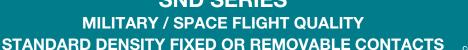
NOTE:

- *1 Contact termination code as specified in Step 4 of ordering information.
- *2 Metric system, European contact hole pattern.

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.039 [0.99] Ø hole for 0.024 [0.61] Ø contact termination positions. Suggest 0.045 [1.14] Ø hole for 0.028 [0.71] Ø contact termination positions. Suggest 0.123 \pm 0.003 [3.12 \pm 0.08] Ø hole for mounting connector with push-on fasteners.

SND SERIES **MILITARY / SPACE FLIGHT QUALITY**





REMOVABLE CONTACT ORDERING ASSISTANCE CHART

SND SERIES CRIMP AND SOLDER CONTACT TERMINATIONS

TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
	see page 81 for additional		FC6020M2	MC6020M	20 / 22 / 24 [0.5 / 0.3 / 0.25]
CRIMP	information	20	FC6026M2	MC6026M	26 / 28 / 30 [0.12 / 0.0 8 / 0.05]
	see page 82 for additional information		FC6018M2	MC6018M	18 [1.0] max.
SOLDER	see page 82 for additional information	20	FS6020M2	MS6020M	20 [0.5] max.

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details, Examples: FC6020M2R or MC6020MR

The PosiBand® contact system has many advantages over the legacy split tine design.

- PosiBand is more robust than split tine, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.
- PosiBand has greater surface area at the male and female contact interface, resulting in more consistent electrical performance.
- **X** PosiBand has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.
- The PosiBand's main contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heattreating the mating end of the contact, which can cause electrical failure.
- PosiBand is qualified under SAE AS39029 specification. PosiBand is also qualified under GSFC S-311-P4 to the higher 40 gram contact engagement test requirement.



FC8022M2. Deconstructed contact shown for reference only.

For more information on PosiBand closed entry contacts, see page 1 & 2.

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.



High **Performance D**-sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8		9		
EXAMPLE	SND	37	S	5	В3	0	T2	G				
STEP 1 - BASIC SER SND series	J IES								STEP	9 - SPEC	CIAL OPT	IONS
STEP 2 - CONNECTO 9, 15, 25, 37, 50	OR VARIA	NTS							SEE AI	PPENDIX	ON PAGE	97.
STEP 3 - CONNECTO	OR GEND	ER	_					STE	P 8 - CON			NG
M - Male S - Female - PosiBal see pag	nd closed e ge 1 for moi							D-G	Gold over co Gold over co male connec	pper plate	e. e and dimp	oled
STEP 4 - CONTACT							*1 STEP 7 - LOCKING AND POLARIZING					
 Contacts ordered page 12 for details Crimp, 20 AWG - 12 Crimp, 26 AWG - 32 Fixed, solder cup. Solder, straight printail length. Solder, straight printail 	24 AWG [0. 30 AWG [0. nted board	5 mm² - (12 mm² - mount wit).25 mm²]. 0.05 mm²] h 0.170 [4.	32]			0 - T - T2 - T6 - E -	None. Fixed fen Fixed fen Fixed ma Rotating i	STEMS nale jackscr nale jackscr le and fema male jackscr	ews. ews. ale polarize rews.		ews.
tail length. 36 - Solder, straight prir tail length.	nted board r	nount with	n 0.236 [5.9	9]		E2 - Rotating male screw locks. E3 - Rotating male with internal hex for 3/32 h E6 - Rotating male and female polarized jacks						
42 - Solder, metric systemount with 0.370 [s 5 - Solder, right angle ([7.19] contact exter		*1 ST			DAPTER (H		ND					
97 - Straight printed circ		1 -	- None.	dapter, tor	o opening, b	rass.						
*1 STEP 5 - MOUNTING STYLE 0 - Mounting hole, 0.120[3.05] Ø. *2 02 - Mounting hole, 0.154[3.91] Ø.						AN	- Cable ac plate, se	dapter, ligh e page 93	ntweight alu I for details. I for right ang	ıminum, el		

- *202 Mounting hole, 0.154[3.91] Ø.
- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
- Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
- F Float mounts, universal.
- P Threaded post, brass, length varies according to contact termination code. See page 91.
- Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar.
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar.
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar.
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar.
- S Swaged spacer, 4-40 threads, length varies according to contact termination code. See page 90.
- S2 Swaged spacer, 4-40 threads, 0.125[3.18] length.
- S5 Swaged locknut, 4-40 threads.
- S6 Swaged spacer with push-on fastener, 4-40 threads, length varies according to contact termination code. See page 90.

NOTE:

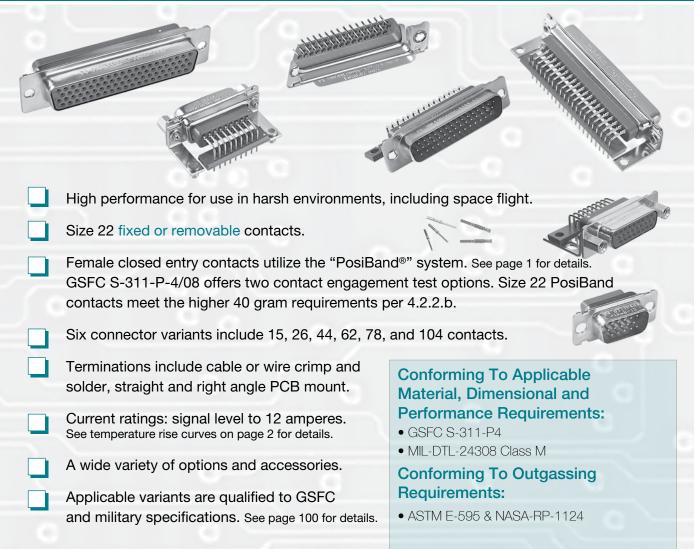
- *1 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 88-96.
- *2 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.

High Performance **D**-sub

SDD SERIES **MILITARY / SPACE FLIGHT QUALITY** HIGH DENSITY REMOVABLE OR PCB CONTACTS





TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert: Glass-filled polyester per ASTM-D-5927,

UL 94V-0, ASTM E-595, NASA-RP-1124,

blue color.

Contacts: Precision machined high tensile copper alloy. 0.000050 inch [1.27 microns] gold

over copper plate. Other finishes are

available; see page 97.

Connector Housing

(Shells): Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Mounting Spacers

and Brackets: Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Push-On Fasteners: Phosphor bronze or beryllium copper

with 0.000050 inch [1.27 microns] gold

over copper plate.

Jackscrew Systems:

Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Contacts:

Size 22 Fixed:

Male contact 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.

Size 22 Removable:

Install contact to rear face of connector insert and remove from rear face of connector insert. Male contact - 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 22 contacts, see page 80-81.



High
Performance
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TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Contact Retention in

Connector Insert: 9 lbs. [40 N].

Contact Terminations: Removable closed barrel crimp - wire sizes 20 AWG [0.5 mm²] through 30

AWG [0.05 mm²]. 0.020 inch [0.51 mm]

diameter.

Removable, closed barrel solder - wire size 22 AWG [0.3 mm²] maximum; see

page 81 for details.

Straight solder printed board mount - 0.020 inch [0.51 mm] termination

diameter.

Right angle (90°) printed board mount - 0.020 inch [0.51 mm] termination

diameter.

Straight printed circuit board mount, compliant press-fit, see page 18.

Connector Housing

(Shells):

Male connector housings may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector

housings and polarized jackscrews.

Mounting to Angle Brackets: Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] clearance

hole, and threaded fasteners with 4-40 threads and polyester lock inserts.

Mounting to Printed Board: Rapid installation push-on fasteners

and mounting posts.

Locking Systems: Jackscrews.

Mechanical Operations: 1,000 operations, minimum, per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating, Tested per UL 1977:

12 amperes, 2 contacts energized. 10 amperes, 6 contacts energized. 7.5 amperes, 26 contacts energized. 6.5 amperes, 65 contacts energized. 5.0 amperes, 104 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.005 ohms, maximum.

Proof Voltage: 1,000 V r.m.s. **Insulation Resistance:** 5 G ohms.

Clearance and Creepage

Distance: 0.042 inch [1.06 mm], minimum.

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

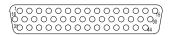
Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 21 days.

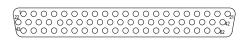
CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

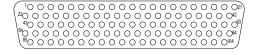




DD 26 SDD 44







SDD 62 SDD 78 SDD 104

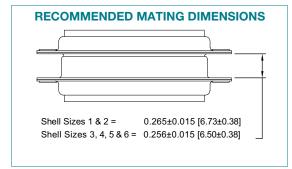
For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 79-87.

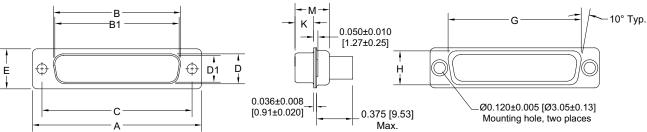


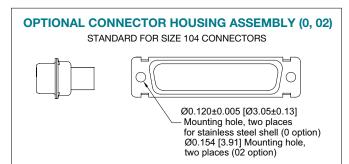
STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

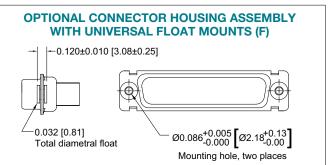












CONNECTOR VARIANT SIZES	GENDER	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
SDD 15	MALE	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 1)	FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 26	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 2)	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 44	MALE	2.088 [53.04]		1.534 [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 3)	FEMALE	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 62	MALE	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 4)	FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 78	MALE	2.635 [66.93]		2.079 [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 5)	FEMALE	2.635 [66.93]	2.064 [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SDD 104	MALE	2.729 [69.32]		2.212 [56.18]	2.500 [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	2.302 [58.47]	<u>0.596</u> [15.14]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 6)	FEMALE	2.729 [69.32]	2.189 [55.60]		2.500 [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

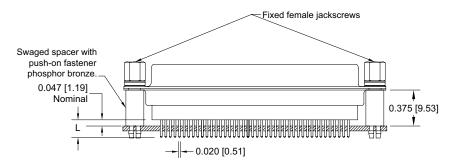
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STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE 3 AND 32

*1 CODE NUMBER	L
3	0.150 [3.81]
32	0.300 [7.62]

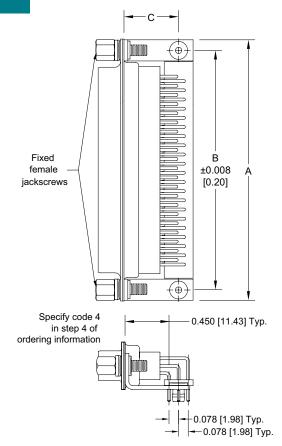
NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

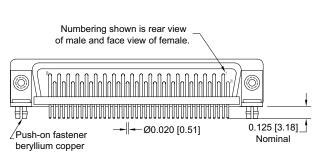


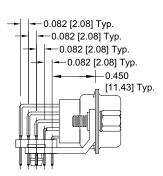
TYPICAL PART NUMBER: SDD62S3S60T2G

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION CODE 4, 0.450 [11.43] CONTACT EXTENSION

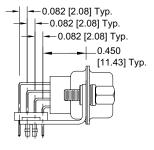


SDD**4**** 0.450 [11.43] CONTACT EXTENSION									
PART NUMBER	Α	В	С						
SDD15*4****	<u>1.204</u>	<u>0.984</u>	<u>0.528</u>						
	[30.58]	[24.99]	[13.41]						
SDD26*4****	<u>1.532</u>	<u>1.312</u>	<u>0.528</u>						
	[38.91]	[33.32]	[13.41]						
SDD44*4***	<u>2.072</u>	<u>1.852</u>	<u>0.528</u>						
	[52.63]	[47.04]	[13.41]						
SDD62*4****	<u>2.720</u>	2.500	<u>0.528</u>						
	[69.09]	[63.50]	[13.41]						
SDD78*5****	<u>2.626</u>	<u>2.406</u>	<u>0.573</u>						
	[66.70]	[61.11]	[14.55]						
SDD104*4****	<u>2.720</u>	2.500	<u>0.614</u>						
	[69.09]	[63.50]	[15.60]						





TYPICAL PART NUMBER: SDD104M4R7NT2G

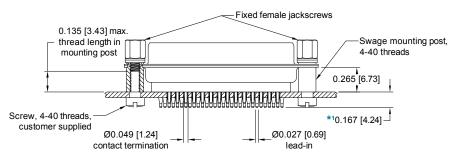


TYPICAL PART NUMBER: SDD78M4R7NT2G



STRAIGHT COMPLIANT PRESS-FIT TERMINATION **CODE 97**

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



TYPICAL PART NUMBER: SDD44M970T2G



For straight compliant press-fit contacts, specify code 97 in step 4 of ordering information.

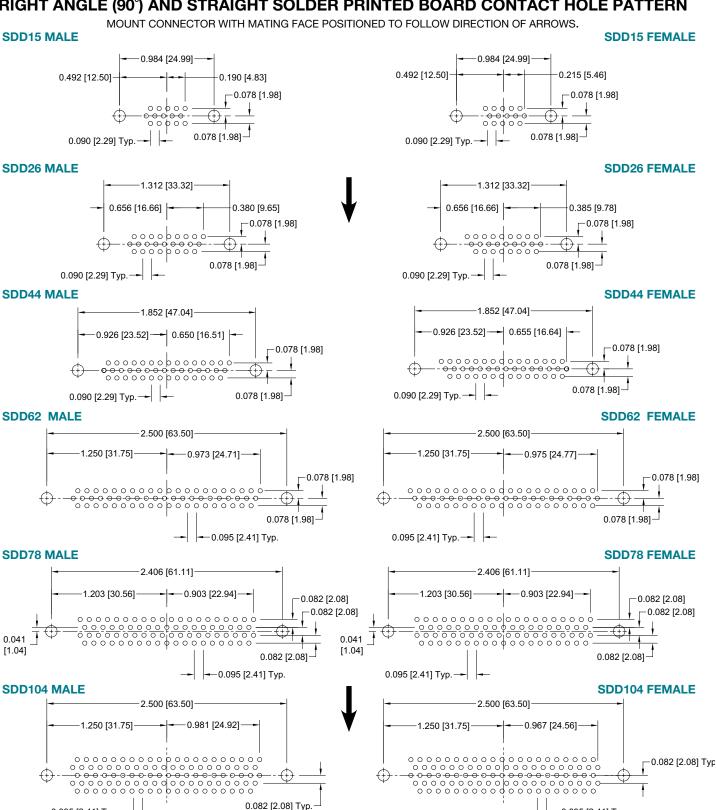
NOTE:

*1 The effective length of the compliant section may also be varied (longer or shorter) and can be selectively positioned and centered at several points along the contact termination length, permitting high or low profile mounting of the connector on printed boards.



High **Performance D**-sub

RIGHT ANGLE (90°) AND STRAIGHT SOLDER PRINTED BOARD CONTACT HOLE PATTERN



SUGGESTED PRINTED BOARD HOLE SIZES:

-0.095 [2.41] Typ.

0.095 [2.41] Typ. --



REMOVABLE CONTACT ORDERING ASSISTANCE CHART

SDD SERIES CRIMP AND SOLDER CONTACT TERMINATIONS

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
CRIMP	see page 80 for additional	22	FC8020M2	MC8020M	20 [0.5] max.
CHIMP	information	22	FC8022M2	MC8022M	22 / 24 / 26 / 28 / 30 [0.3 / 0.25 / 0.12 / 0.0 8 / 0.05]
SOLDER	see page 81 for additional information	22	FS8022M2	MS8022M	22 [0.3] max.

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC8022M2R or MC8022MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.



High
Performance
D-sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SDD	62	s	4	R7	N	Т6	G			
STEP 1 - BASIC SERI SDD series STEP 2 - CONNECTO 15, 26, 44, 62, 78, 104		NTS							SEE APF	PENDIX OI	AL OPTIONS N PAGE 97.
STEP 3 - CONNECTO M - Male S - Female - PosiBand see page 1	closed entr	y contact						G - 0 D - 0 (I	(SHI Gold over co Gold over co male conne	opper plate opper plate otors only).	e. and dimpled
STEP 4 - CONTACT 1 0 - Contacts ordered s page 20. 1 - Crimp, 22 AWG - 3: 3 - Solder, straight print tail length. 32 - Solder, straight print tail length. 4 - Solder, right angle (0.450[11.43] Contact	eparately, so 0 AWG [0.3 ted board no red board no (90°) printed tot Extensio	see contact mm² - 0. mount with mount with board mon.	ct chart on 05 mm²]. 1 0.150 [3.8 0.300 [7.66 Dunt with	31] 2]			0 - T - T2 - T6 - E - E2 - E3 -	None. Fixed fer Fixed fer Fixed ma Rotating Rotating Rotating	male jackso male screw male with in	rews. rews. ale polariz crews. locks. ternal hex	ed jackscrews. for 3/32 hex drives zed jackscrews.
97 - Straight printed circu *1 STEP 5 - MOUNTI			oliant press	-fit		0	- None.	ND PUSH	APTER (H	TENER	

- Mounting hole, 0.120[3.05] Ø.
- *2 02 Mounting hole, 0.154[3.91] Ø.
 - B3 Bracket, mounting, right angle (90°) metal with cross bar.
 - C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
 - C7 Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
 - Float mounts, universal.
 - Threaded post, brass, 0.375 [9.53] length.
 - Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar.
 - R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar.
 - R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar.
 - R8 Bracket, mounting, right angle (90°) metal, swaged to
 - connector with 4-40 locknut with cross bar.

 S Swaged spacer, 4-40 threads, 0.375[9.53] length.
 - S2 Swaged spacer, 4-40 threads, 0.125[3.18] length.
 - S5 Swaged locknut, 4-40 threads.
 - Swaged spacer with push-on fastener, 4-40 threads, 0.375[9.53] length.

- H Cable adapter, top opening, brass.
- AN Cable adapter, lightweight aluminum, electroless nickel plate, see page 93 for details.
- N Push-on fastener for right angle (90°) mounting brackets.

NOTE:

- *1 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 88-96.
- *2 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.

High Performance **D**-sub

SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT





TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert: Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124,

blue color.

Contacts:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold Size 20:

over copper plate. Other finishes are

available; see page 97.

Size 8:

Power: Precision machined high conductivity

copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

Shielded: For material and finishes, see page 79. High Voltage: For material and finishes, see page 79. **Connector Housing** (Shells):

Mounting Spacers

and Brackets:

Push-On Fasteners:

Jackscrew Systems:

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Phosphor bronze or beryllium copper with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

High
Performance
D-sub

TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS:

Contacts:

Size 20 Fixed: Male contact - 0.040 inch [1.02 mm]

mating diameter. Female contact - PosiBand closed entry design; see page

1 for details.

Size 8 Removable:

Power: Install contact to rear face of connector insert and remove from front face of

connector insert. Male contact - 0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. For removable size 8 contacts, see

pages 83-87.

Shielded: For mechanical characteristics,

see page 79.

High Voltage: For mechanical characteristics,

see page 79.

Contact Retention in Connector Insert:

Size 20: 9 lbs. [40N]. **Size 8 Power / Shielded:** 22 lbs. [98N].

Resistance to

Solder Iron Heat: 500°F [260°C] for 10 seconds duration

per IEC 60512-6.

Contact Terminations:

Size 20: Solder cup - wire size 20 AWG [0.5 mm²]

maximum; see page 26 for details.
Straight solder printed board mount - 0.028

inch [0.71 mm] termination diameter.

Right angle (90°) printed board mount - 0.028 inch [0.71 mm] termination

diameter.

Size 8

Power: Closed barrel crimp or solder cup - wire

sizes 8 [10.0 mm²], 10 [4.3 mm²], 12 [4.0

mm²], and 16 [1.5 mm²] AWG.

Straight solder printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination

diameters.

Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch

[3.18 mm] termination diameters.

Shielded: Refer to RF Cable in chart on page 86 for

contact terminations.

High Voltage: Straight and right angle (90°) terminations

- 0.041 inch [1.04 mm] minimum hole

diameter.

Connector Housing

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector housing

and polarized jackscrews.

Mounting to

Angle Brackets: Jackscrews and riveted fasteners with

0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40

threads and polyester inserts.

Mounting to

Printed Board: Rapid installation push-on fasteners

and threaded posts.

Locking Systems: Jackscrews.

Mechanical Operations: 1,000 operations per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes, nominal Initial Contact Resistance: 0.005 ohms maximum.

Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

Contact Current Rating - Tested per U.L. 1977:

0.078 inches diameter / 12 AWG terminations: 39 amperes.
 0.094 inches diameter / 10 AWG terminations: 50 amperes.
 0.125 inches diameter / 8 AWG terminations: 70 amperes.

See Temperature Rise Curves on page 3 for details.

Initial Contact Resistance: 0.0005 ohms max.

per IEC 60512-2, Test 2b.

SHIELDED CONTACTS

For electrical characteristics, see page 79.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 79.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

Creepage Distance: 0.039 inch [1.0 mm], minimum.

Working Voltage: 300 V r.m.s.

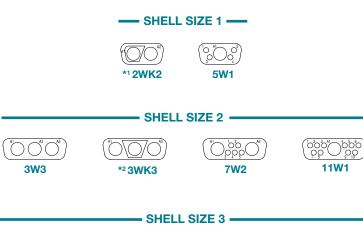
CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

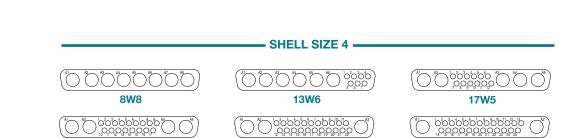
Damp Heat, Steady State: 21 days.

FACE VIEW OF MALE OR REAR VIEW OF FEMALE - SHELL SIZE 1 -

CONTACT VARIANTS

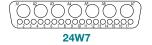


13W3



SHELL SIZE 5

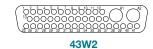
25W3



5W5



9W4



oodddoo' gggggggg

17W2

000000

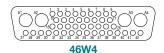
27W2

00000

21W1



SHELL SIZE 6 ·



Notes:

21WA4

- *1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.
- *2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

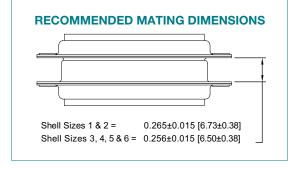


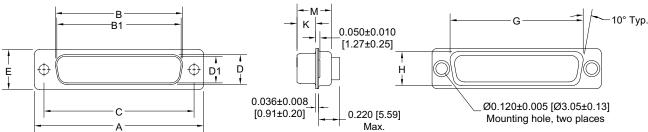
SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

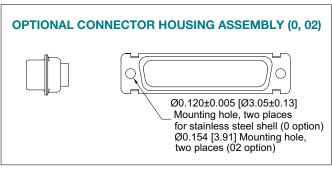
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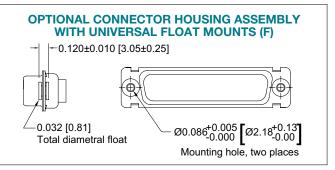
STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY





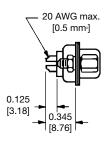


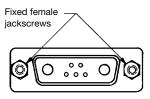




SHELL SIZE	GENDER	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
	MALE	1.213 [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
1	FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
2	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	0.233 [5.92]	<u>0.422</u> [10.72]
2	FEMALE	1.541 [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
3	MALE	2.088 [53.04]		1.534 [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
3	FEMALE	2.088 [53.04]	1.511 [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	MALE	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
4	FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	0.243 [6.17]	<u>0.429</u> [10.90]
5	MALE	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
5	FEMALE	2.635 [66.93]	2.064 [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	0.243 [6.17]	<u>0.429</u> [10.90]
6	MALE	2.729 [69.32]		<u>2.212</u> [56.18]	2.500 [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	2.302 [58.47]	<u>0.596</u> [15.14]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
O	FEMALE	2.729 [69.32]	<u>2.189</u> [55.60]		2.500 [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

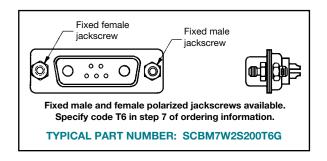
SOLDER CUP TERMINATION CODE 2





For solder cup contacts, specify code 2 in step 4 of ordering information.

Typical Part Number: SCBM7W2M200T2G





SCBM21WA4M2000G WITH MS4820M

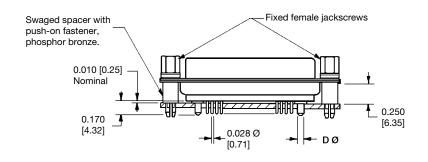
SCBM21WA4S65S00G

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION **CODE 3, 35, 36 AND 37**

*1 CODE NUMBER	DØ
3	Size 8 contacts not supplied
35	<u>0.078</u> [1.98]
36	<u>0.094</u> [2.39]
37	<u>0.125</u> [3.18]

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

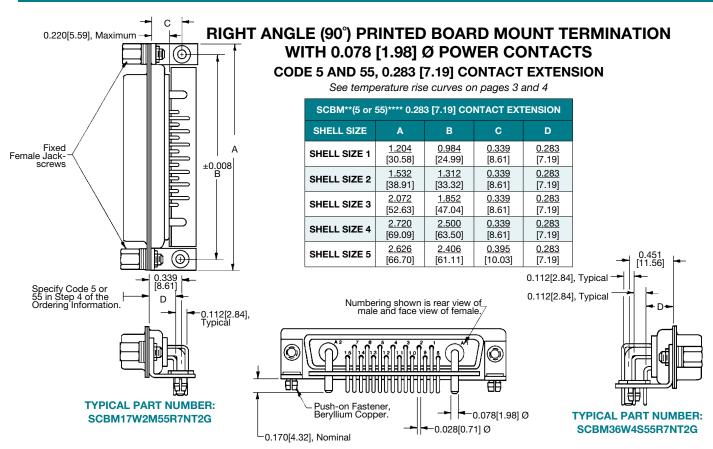


TYPICAL PART NUMBER: SCBM17W2S35S60T2G



SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

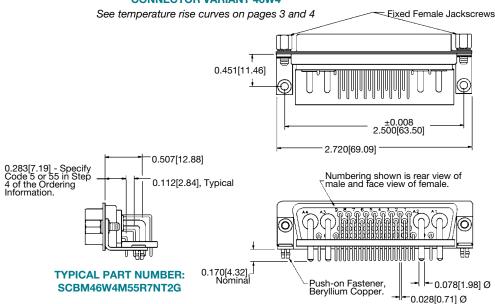
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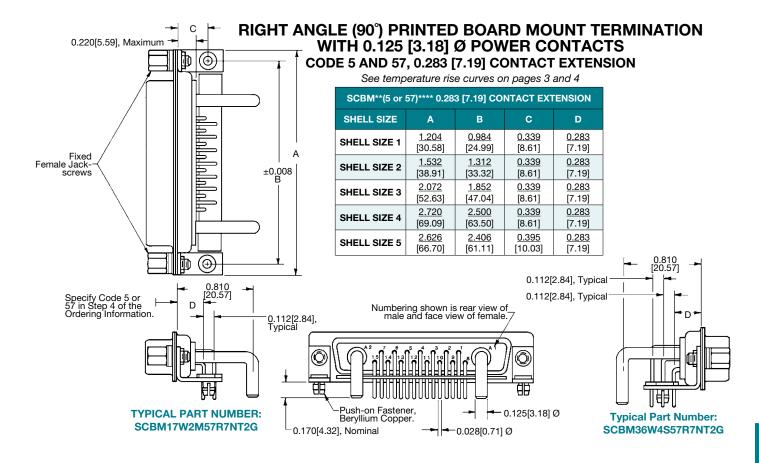


SHELL SIZE 6

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.078 [1.98] Ø POWER CONTACTS CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

CONNECTOR VARIANT 46W4



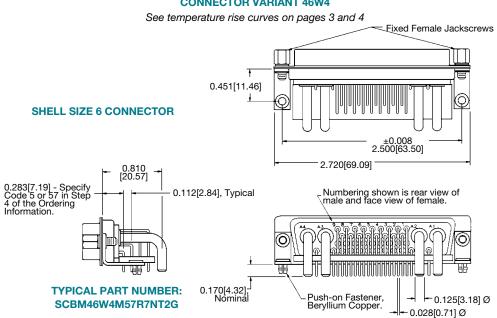


SHELL SIZE 6

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.125 [3.18] Ø POWER CONTACTS

CODE 5 AND 57, 0.283 [7.19] CONTACT EXTENSION

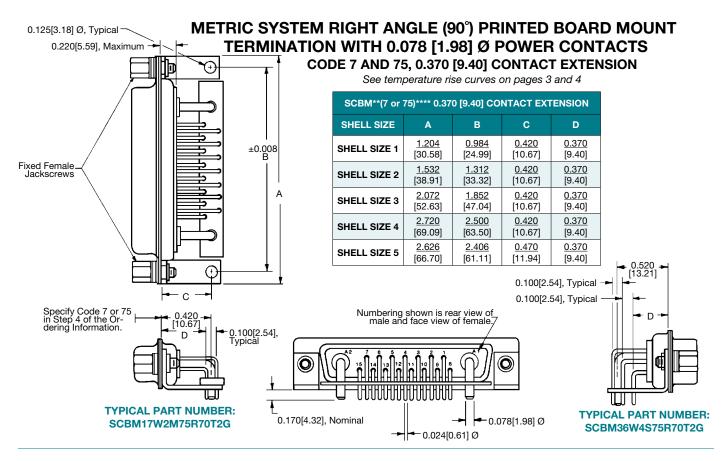
CONNECTOR VARIANT 46W4

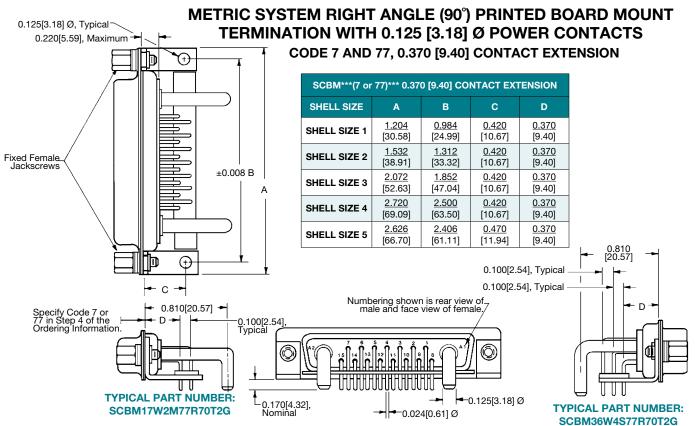




SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

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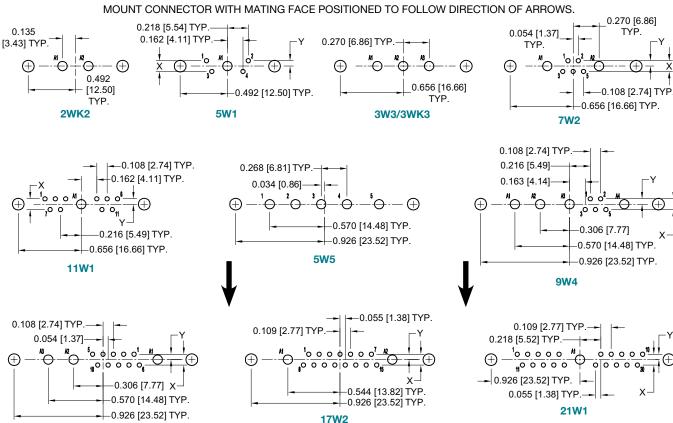


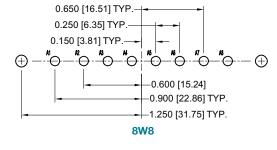


PRINTED BOARD CONTACT HOLE PATTERNS

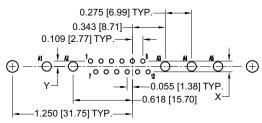
RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.





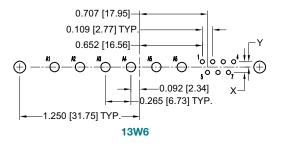
13W3

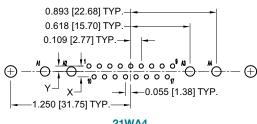


17W5

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123 \pm 0.003 [3.12] Ø hole for mounting connector with push-on fasteners.





21WA4

For "X" and "Y" dimensions, see chart on page 31.

continued on next page. . . .



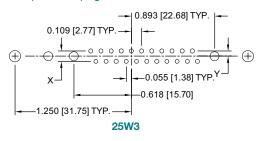
SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

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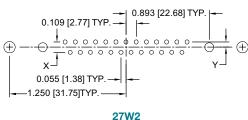
PRINTED BOARD CONTACT HOLE PATTERNS RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

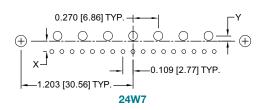
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

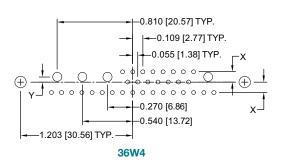
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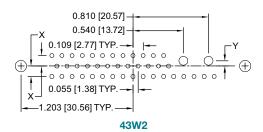


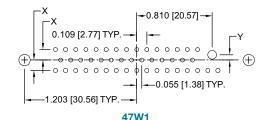


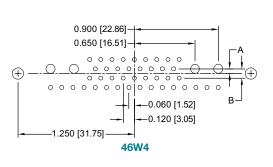












	CODE NUMBER	Х	Υ	Α	В
	3				
	35	0.112	<u>0.056</u> [1.42]	0.050	0.100
NEV	1 36	[2.84]		[1.27]	[2.54]
	37				
	5	0.112	0.056	0.056	0.112
	55	[2.84]	[1.42]	[1.42]	[2.84]
	7	0.100	0.050	0.050	0.100
	75	[2.54]	[1.27]	[1.27]	[2.54]

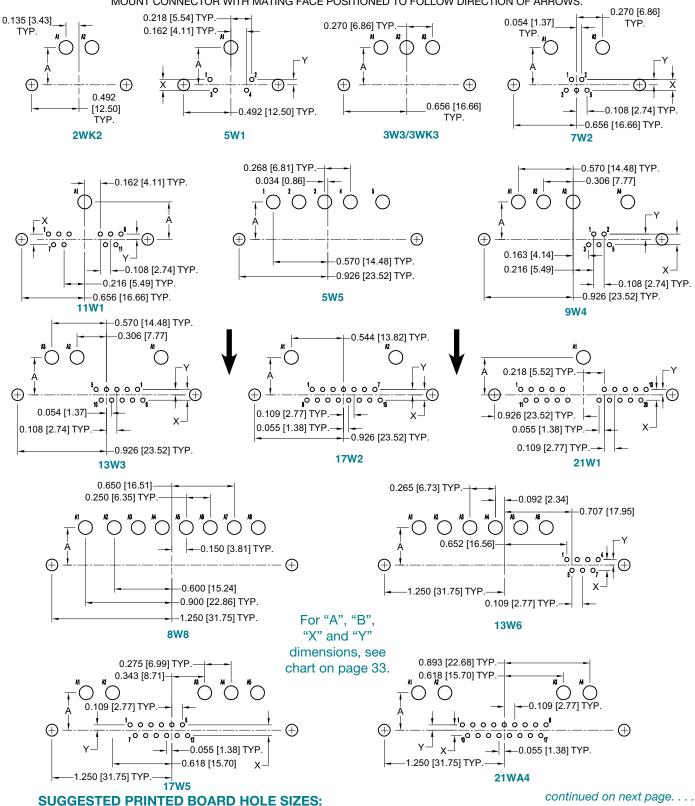
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] \varnothing hole for size 20 contact termination positions. Suggest 0.098 [2.49] \varnothing hole for 0.078 [1.98] \varnothing power contact termination positions. Suggest 0.114 [2.90] \varnothing hole for 0.094 [2.39] \varnothing power contact termination positions. Suggest 0.145 [3.68] \varnothing hole for 0.125 [3.18] \varnothing power contact termination positions. Suggest 0.123 \pm 0.003 [3.12] \varnothing hole for mounting connector with push-on fasteners.



PRINTED BOARD CONTACT HOLE PATTERN RIGHT ANGLE (90°) WITH 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.





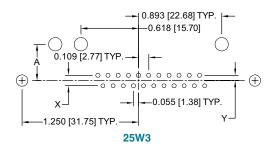
SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

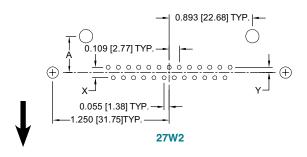
High
Performance
D-sub

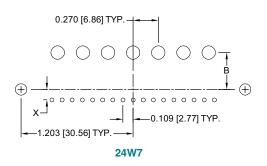
PRINTED BOARD CONTACT HOLE PATTERN RIGHT ANGLE (90°) WITH 0.125 [3.18] Ø POWER CONTACTS

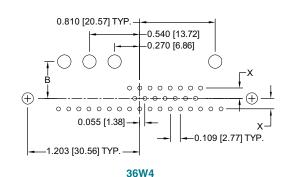
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

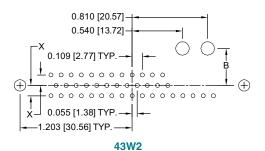
continued from previous page. . . .

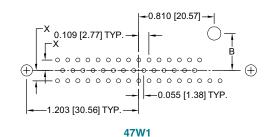


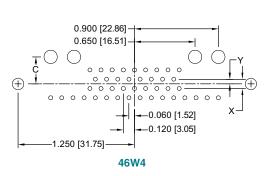












CODE NUMBER	A	В	С	х	Y
5 57	<u>0.471</u> [11.96]	<u>0.415</u> [10.54]	<u>0.359</u> [9.12]	<u>0.112</u> [2.84]	<u>0.056</u> [1.42]
7	0.390	0.340	0.290	0.100	0.056
77	[9.91]	[8.64]	[7.37]	[2.54]	[1.42]

SUGGESTED PRINTED BOARD HOLE SIZES:

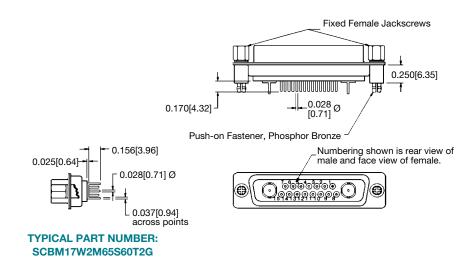
Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions.

Suggest 0.145 [3.68] Ø hole for power contact termination positions.

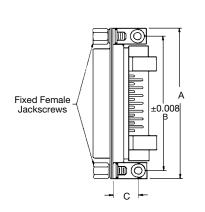
Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

SCBM SERIES

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 65, CONNECTOR WITH FDS4201M OR MDS4201M CONTACTS



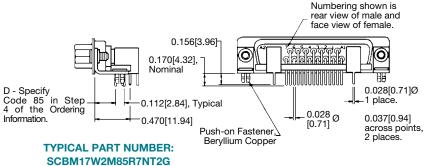
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 85, CONNECTOR WITH FRT4201M OR MRT4201M CONTACTS

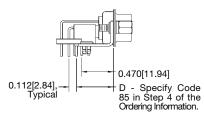


SCBM**85	SCBM**85**** 0.283 [7.19] CONTACT EXTENSION										
SHELL SIZE	Α	В	С	D							
SHELL SIZE 1	<u>1.204</u>	<u>0.984</u>	<u>0.339</u>	<u>0.283</u>							
	[30.58]	[24.99]	[8.61]	[7.19]							
SHELL SIZE 2	<u>1.532</u>	1.312	<u>0.339</u>	<u>0.283</u>							
	[38.91]	[33.32]	[8.61]	[7.19]							
SHELL SIZE 3	<u>2.072</u>	<u>1.852</u>	<u>0.339</u>	<u>0.283</u>							
	[52.63]	[47.04]	[8.61]	[7.19]							
SHELL SIZE 4	<u>2.720</u>	2.500	<u>0.339</u>	<u>0.283</u>							
	[69.09]	[63.50]	[8.61]	[7.19]							
*1 SHELL SIZE 5	<u>2.626</u>	<u>2.406</u>	<u>0.395</u>	<u>0.545</u>							
	[66.70]	[61.11]	[10.03]	[13.84]							

NOTE:

*1 Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.





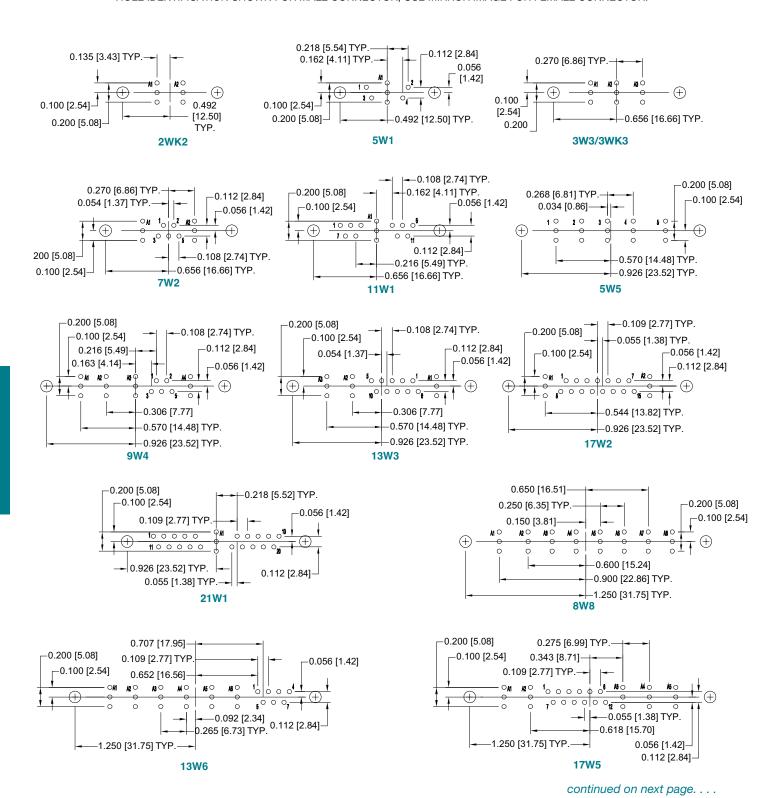
TYPICAL PART NUMBER: SCBM36W4M85R7NT2G

SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

High **Performance D**-sub

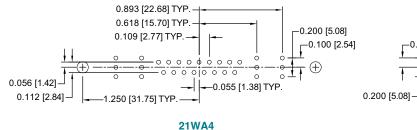
STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS

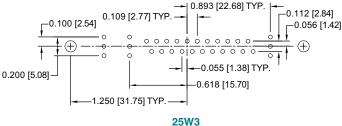
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

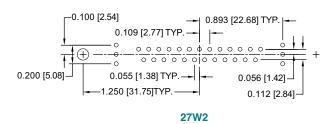


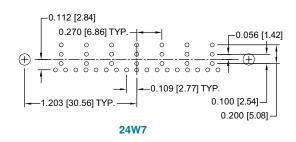
STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

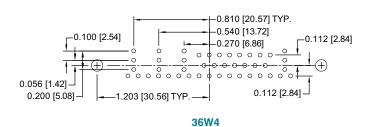
continued from previous page. . . .

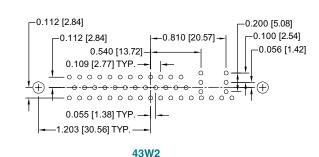


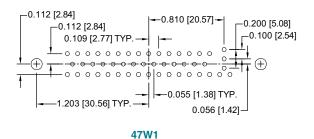


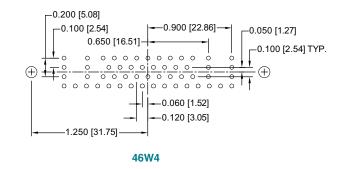












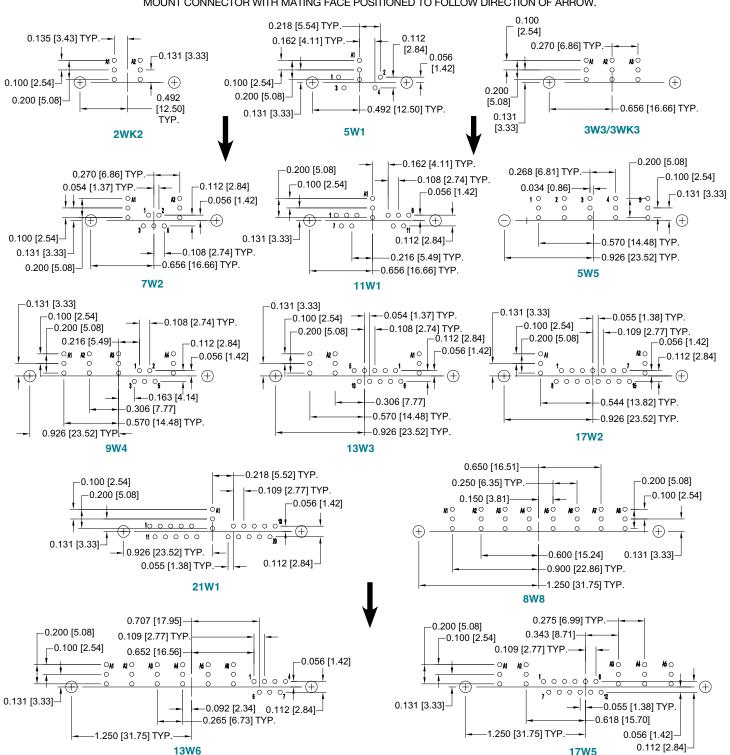
SUGGESTED PRINTED BOARD HOLE SIZES:

SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

High **P**erformance **D**-sub

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201M AND MRT4201M SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR: USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



continued on next page. . . .

SUGGESTED PRINTED BOARD HOLE SIZES:

SCBM SERIES

SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

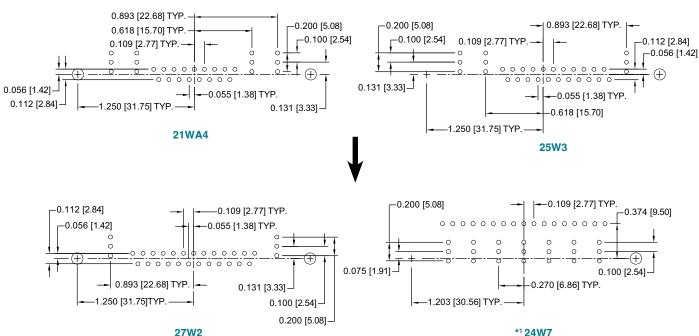


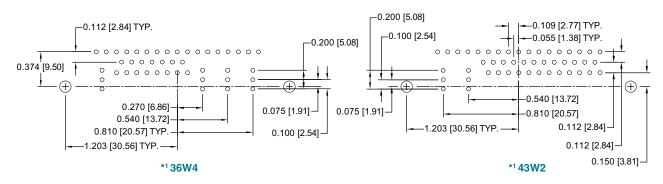
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201M AND MRT4201M SHIELDED CONTACTS

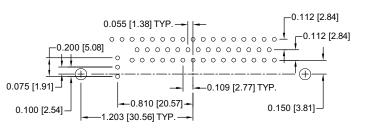
HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.

continued from previous page. . . .







*1 47W1

NOTE:

*1 Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.

SUGGESTED PRINTED BOARD HOLE SIZES:



SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

High
Performance
D-sub

REMOVABLE CONTACT ORDERING ASSISTANCE CHART

SCBM SERIES CRIMP AND SOLDER CUP TERMINATION CONTACTS

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC4008M	MC4008M	8 [10.0]
CRIMP	see page 83 for	8	FC4010M	MC4010M	10 [5.3]
Chilvir	additional information		FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
	04.5		FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 84 for additional information	8	FS4012M	MS4012M	12 [4.0]
	additional information		FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 85 for	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	0	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER / CRIMP	FC4102M	MC4102M	RG 179 BU/, 316 B/U
			FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 86 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
SI IILLDED	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
		000.40	FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC4008MR or MC4008MR

SCBM SERIES PRINTED BOARD MOUNT TERMINATION CONTACTS

TERMINATION TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	TERMINATION LENGTH	TERMINATION DIMENSION
STRAIGHT			FDS4314M	MDS4314M		0.078 [1.98] Ø
SOLDER	see page 84 for additional information	8	FDS4312M	MDS4312M	0.170 [4.32]	0.094 [2.39] Ø
PRINTED	additional information		FDS4310M	MDS4310M		0125 [3.18] Ø
BOARD MOUNT	see page 87 for additional information	SHIELDED	FDS4201M	MDS4201M	0.156 [3.96]	SHIELDED
			FRT4314M	MRT4314M	0.339 [8.61]	0.078 [1.98] Ø
			FRT4414M	MRT4414M	0.451 [11.56]	0.078 [1.98] Ø
RIGHT	see page 85 for	8	FRT4714M	MRT4714M	0.420 [10.67]	0.078 [1.98] Ø
ANGLE (90°) PRINTED	additional information	•	FRT4814M	MRT4814M	0.520 [13.21]	0.078 [1.98] Ø
BOARD			FRT4310M	MRT4310M	0.810 [20.57]	0125 [3.18] Ø
MOUNT			FRT4410M	MRT4410M	0.810 [20.57]	0125 [3.18] Ø
	see page 87 for additional information	SHIELDED	FRT4201M	MRT4201M	0.162 [6.10]	SHIELDED

NOTE: Positronic recommends printed circuit board contacts be supplied factory installed in the connector. Contact technical sales.

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.

High **P**erformance **D**-sub

SCBM SERIES **MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY PCB MOUNT



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

S,	Decily Co	Jilibiere	Connec	tor by 3	electing	An Opti	OH FIOH	готер г	THIOUGH	·	_
STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SCBM	17W2	S	55	R7	N	T2	G			
SCBM series									012.	- SPECIA	AL OPTIONS PAGE 97.
STEP 2 - CONNECTOR Shell Size 1 - 2WK2, 5W1 Shell Size 2 - 3W3, 3WK3, 7V Shell Size 3 - 5W5, 9W4, 13V Shell Size 4 - 8W8, 13W6, 17 27W2 Shell Size 5 - 24W7, 36W4, 4 Shell Size 6 - 46W4				*3 STEP	G -Go	STEP 8 - CONNECTOR HOU (SHELLS) OPTION G - Gold over copper plate. D - Gold over copper plate and din connectors only).					
STEP 3 - CONNECTOR M - Male S - Female - PosiBand cl see page 1 is			T - F T2 - F T6 - F E - F E2 - F E3 - F	None. Eixed female Eixed male Rotating ma Rotating ma Rotating ma	ale jackscrews. ale jackscrews. e and female polarized jackscrews. hale jackscrews. hale screw locks. hale with internal hex for 3/32 hex drives. hale and female polarized jackscrews.						
*10 - Connector ordered with removable contacts, se 2 - Fixed, solder cup, sign 3 - Solder, straight printed 0.170 [4.32] tail length. 35 - Solder, straight printed Ø power contacts, 0.17		*3 STEP 6 - CABLE ADAPTER (HOOD) AND PUSH-ON FASTENER 0 - None. H - Cable adapter, top opening, brass. AN - Cable adapter, lightweight aluminum, electro plate, see page 93 for details.					D				

- 36 Solder, straight printed board mount with signal and 0.094 [2.39] Ø power contacts, 0.170 [4.32] tail length.
- Solder, straight printed board mount with signal and 0.125 [3.18] Ø power contacts, 0.170 [4.32] tail length.
- Solder, right angle (90°) printed board mount with signal contacts only, 0.283 [7.19] signal contact extension.
- Solder, right angle (90°) printed board mount with signal and 0.078 [1.98] Ø power contacts, 0.283 [7.19] signal contact extension.
- Solder, right angle (90°) printed board mount with signal and 0.125 [3.18] Ø power contacts, 0.283 [7.19] signal contact extension.
- Solder, straight printed board mount with signal and shielded contacts, MDS/FDS 4201M footprint, 0.170 [4.32] signal contact
- 7 Solder, metric system right angle (90°) printed board mount with signal contacts only, 0.370 [9.40] signal contact extension.
- Solder, metric system right angle (90°) printed board mount with signal and 0.078 [1.98] Ø power contacts, 0.370 [9.40] signal contact extension.
- 77 Solder, metric system right angle (90°) printed board mount with signal and 0.125 [3.18] Ø power contacts, 0.370 [9.40] signal contact extension.
- *285 Solder, right angle (90°) printed board mount with signal and shielded contacts, MRT/FRT 4201M footprint, 0.283 [7.19] signal contact extension.

NOTES:

- *1 Available on 2WK2, 3W3, 3WK3, 5W5 and 8W8 variants only.
- *2 Not available on shell size 6, SCBM 46W4
- *3 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 88-96.
- *4 Not available on 2WK2, 3W3, 3WK3, 5W5 and 8W8 variants when choosing code 57, 77 or 85 in Step 4.
- *5 For use with 2WK2, 3W3, 3WK3, 5W5, 8W8 variants when choosing code 57, 77 or 85 in step 4
- *6 2WK2, 3W3, 3WK3, 5W5, and 8W8 variants will be supplied without an alignment bar
- *7 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

*3 STEP 5 - MOUNTING STYLE

- Mounting hole, 0.120 [3.05] Ø. Mounting hole, 0.154 [3.91] Ø. *7 02 -B3
 - Bracket, mounting, right angle (90°) metal with cross bar.
- Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.

N - Push-on fastener for right angle (90°) mounting brackets.

- Bracket, mounting, right angle (90) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
 - Float mounts, universal.
 - Threaded post, brass, 0.250 [6.35] Length.
- *5 R Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews.
- *4 R2 -Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar.
- Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole.
- Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads. *5 R5 -Bracket, mounting, right angle (90°) metal, swaged to connector with
- 4-40 locknut. *4 R6 -Bracket, mounting, right angle (90°) metal, swaged to connector with
- 0.120 [3.05] Ø mounting hole with cross bar. Bracket, mounting, right angle (90°) metal, swaged to connector with
- 4-40 threads with cross bar. *4 R8 -Bracket, mounting, right angle (90°) metal, swaged to connector with
- 4-40 locknut with cross bar.
- Swaged spacer, 4-40 threads, 0.250 [6.35] length.
- Swaged spacer, 4-40 threads, 0.125 [3.18] length.
- Swaged locknut, 4-40 threads.
- Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35] length.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.



High Performance **D**-sub

	High performance for use in harsh environments,	including space flight.
	Size 20 and Size 8 removable contacts.	
	All female closed entry signal contacts utilize the GSFC S-311-P-4/10 offers two contact engagem meet the higher 40 gram requirements per 4.2.2.b	ent test options. Size 20 PosiBand contacts
	Sixteen connector variants with a mixture of signal shielded and high voltage contacts.	al, power,
0	Terminations include cable or wire crimp and solder. Current ratings to 70 amperes.	Conforming To Applicable Material, Dimensional and Performance Requirements: • GSFC S-311-P4 • DSCC Specification 85039
	See temperature rise curves on page 3 & 4 for details. A wide variety of options and accessories. Applicable variants are qualified to GSFC	Conforming To Outgassing Requirements: • ASTM E-595 & NASA-RP-1124
	and military specifications. See page 100 for details.	

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert: Glass-filled polyester per ASTM-D-5927,

UL 94V-0, ASTM E-595, NASA-RP-1124

blue color.

Contacts:

Size 20: Precision machined copper alloy.

0.000050 inch [1.27 microns] gold over

copper plate.

Size 8:

Precision machined high conductivity Power:

copper alloy. 0.000050 inch [1.27]

microns] gold over copper plate.

Shielded: For material and finishes, see page 79. High Voltage: For material and finishes, see page 79.

Connector Housing

(Shells):

Mounting Spacers and Brackets:

Jackscrew Systems:

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .

SCBC SERIES

SCBC SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY REMOVABLE CONTACTS



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS:

Size 20 Removable: Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact

PosiBand closed entry design; see page 1 for details. For removable size 20

contacts, see page 81-83.

Size 8 Removable:

Power: Male contact - 0.142 inch [3.61 mm]

mating diameter. Female contact features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. For removable size 8 contacts, see pages

83-87.

Shielded: For mechanical characteristics,

see page 79.

High Voltage: For mechanical characteristics,

see page 79.

Contact Retention in Connector Insert:

Size 20: 9 lbs. [40 N]. Size 8 Power / Shielded: 22 lbs. [98 N].

Contact Terminations:

Size 20: Closed barrel crimp - wire sizes 18 AWG

[1.0 mm²] through 30 AWG [0.05 mm²].

Closed barrel solder - wire size 20 AWG [0.5 mm²] maximum; see page 82 for

details.

Size 8:

Closed barrel crimp or solder cup - wire Power:

sizes 8 [10.0 mm²], 10 [5.3 mm²],12 [4.0

mm²], and 16 [1.5 mm²] AWG.

Shielded: Refer to RF Cable in chart on page 86 for

contact terminations.

Straight and right angle (90°) terminations **High Voltage:**

0.041 inch [1.04 mm] minimum hole

diameter.

Connector Housing

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector housings and polarized jackscrews.

Locking Systems: Jackscrews.

Mechanical Operations: 1,000 operations per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes, nominal **Initial Contact Resistance:** 0.004 ohms maximum.

Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

For electrical characteristics, see page 23.

SHIELDED CONTACTS

For electrical characteristics, see page 79.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 79.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

Creepage Distance: 0.039 inch [1.0 mm], minimum.

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 21 days.



SCBM13W6M55R200D

(shown left)

SCBC13W6S1000G WITH FC4008M CONTACTS

(shown right)



High
Performance
D-sub

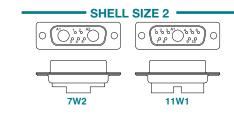
*1 CONTACT VARIANTS

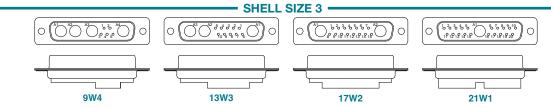
FACE VIEW OF MALE OR REAR VIEW OF FEMALE

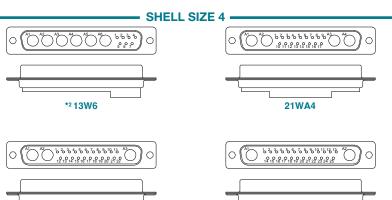
NOTES:

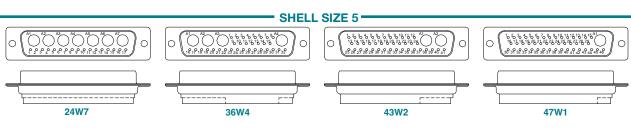
- *1 Additional contact variants may be tooled at customer request.
- *2 13W6 and 27W2 variant currently available in female only. Contact Technical Sales for availability of male connector.











*2 27W2

25W3





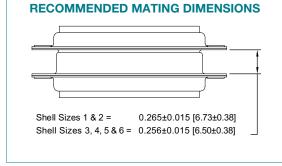
10° Typ.

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

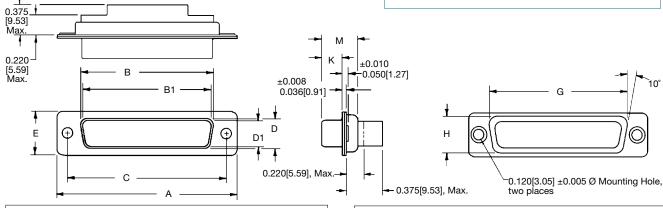


SCBC7W2S0000G

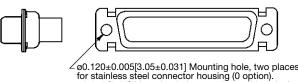
SCBC17W2M0000G



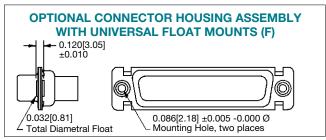




OPTIONAL CONNECTOR HOUSING ASSEMBLY (0, 02)



 $\angle 00.120\pm0.005$ [3.05±0.031] Mounting hole, two places for stainless steel connector housing (0 option). Ø0.154 [3.91] Mounting hole, two places (02 option)



SHELL SIZE	GENDER	A ±0.015 [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M ±0.010 [0.25]
1	MALE	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
'	FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
2	MALE	1.541 [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		0.329 [8.36]	<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	FEMALE	1.541 [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
3	MALE	<u>2.088</u> [53.04]		1.534 [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
3	FEMALE	2.088 [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	MALE	2.729 [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
4	FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
5	MALE	2.635 [66.93]		2.079 [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
5	FEMALE	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
6	MALE	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	<u>2.500</u> [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
ð	FEMALE	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		<u>2.500</u> [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]



High
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REMOVABLE CONTACT ORDERING ASSISTANCE CHART

SCBC SERIES CRIMP AND SOLDER TERMINATION CONTACTS

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC6020M2	MC6020M	20 [0.5] / 22 [0.3] / 24 [0.25]
	see page 81 for additional information	20	FC6026M2	MC6026M	26 [0.12] / 28 [0.0 8] / 30 [0.5]
			FC6018M2	MC6018M	18 [1.0] max.
CRIMP			FC4008M	MC4008M	8 [10.0]
	see page 83 for	8	FC4010M	MC4010M	10 [5.3]
	additional information	0	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
SOLDER	see page 82 for additional information	20	FS6020M2	MS6020M	20 [0.5] max.
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	SOLDER CUP see page 84 for additional information 8		FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 85 for	FS4820M		MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 86 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
OF HELDED	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC4008MR or MC4008MR

For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

	STEP	1	2	3	4	5	6	7	8		9	
	EXAMPLE	SCBC	7W2	М	14	0	0	Е	D			
STEP SCBC	1 - BASIC SERI Series	IES										IAL OPTIONS
*4 STE	P 2 - CONNECT	TOR VAR	IANTS							SEE AP	PENDIX (ON PAGE 97.
Shell S *113W6 Shell S 24W7, Shell S 46W4 STEP	ize 2 1W1 ize 3 3W3, 17W2, 21W1 ize 4 5, 21WA4, 25W3, ize 5 36W4, 43W2, 47W ize 6 3 - CONNECTO Male Female - PosiBan	*127W2 V1 DR GEND	entry conta					0 T T2 T6 E E2 E3	G - G D - G (r F - LOC SYS - None Fixed fe - Fixed m - Rotating - Rotating - Rotating	(SHE Gold over co Gold over co Inale connect CKING AN STEMS Emale jackso Inale and fem Inale jackso Inale and fem Inale jackso Inale j	pper plate poer plate plate poer plate plate poer plate poer plate poer plate poer plate poer plate plate poer plate plat	e. e and dimpled
0 - *3 1 - *311 -	4 - CONTACT T Contacts ordered 45 for details. Signal contacts, 2 Signal contacts, 2 with MC/FC 4012	l separately 20 AWG - 2 20 AWG - 2 2M power o	y, see con 24 AWG [0 24 AWG [0 contact.	tact chart).5mm²-0.2).5mm²-0.2	25mm²] 25mm²]		ŀ	0 - None. H - Cable N - Cable	e adapter, e adapter,	top opening lightweight 93 for deta	, brass. aluminum	, electroless nick

- *312 Signal contacts, 20 AWG 24 AWG [0.5mm²-0.25mm²] with MC/FC 4016M power contact
- *313 Signal contacts, 20 AWG 24 AWG [0.5mm²-0.25mm²] with MCC/FCC 4101M shielded contacts.
- *314 Signal contacts, 20 AWG 24 AWG [0.5mm²-0.25mm²] with MCC/FCC 4102M shielded contacts.

*2 STEP 5 - MOUNTING STYLE

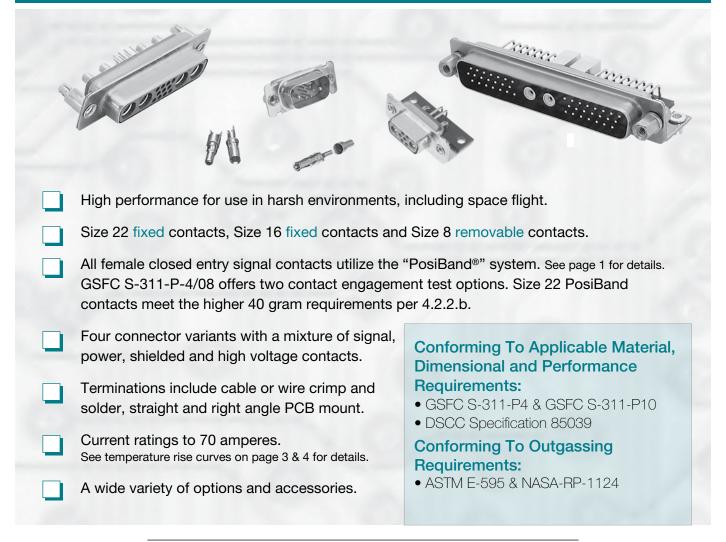
- 0 Mounting hole, 0.120 [3.05] Ø.
- *5 02 Mounting hole, 0.154 [3.91] Ø.
- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length.
- F Float mounts, universal.
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] Length.
- S5 Swaged locknut, 4-40 threads.

NOTE:

- *1 13W6 and 27W2 variant currently available in female only. Contact Technical Sales for availability of male connector.
- *2 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 88-96.
- *3 Kitted contacts are supplied in sealed bags.
- *4 See SCBM series for removable contact versions of 2WK2, 3W3, 3WK3.
- *5 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.



High **P**erformance **D**-sub



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert: Glass-filled polyester per ASTM-D-5927. UL 94V-0, ASTM E-595, NASA-RP-1124

blue color.

Contacts:

Size 22: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold

over copper plate. Other finishes are

available; see page 97.

Precision machined high conductivity Size 16: copper alloy. 0.000050 inch [1.27

> microns] gold over copper plate. Other finishes are available; see page 97.

Size 8:

Power: Precision machined high conductivity copper alloy. 0.000050 inch [1.27]

> microns] gold over copper plate. Other finishes are available; see page 97.

Shielded: High Voltage:

Connector Housing

(Shells):

Mounting Spacers

and Brackets:

Push-On Fasteners:

Jackscrew Systems:

Cable Adapter (Hood):

For material and finishes, see page 79. For material and finishes, see page 79.

Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Phosphor bronze or beryllium copper with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with

electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS:

Size 22 Fixed: Male - 0.030 inch [0.76 mm] mating

diameter. Female contact - PosiBand closed entry design; see page 1 for details.

Size 16 Fixed: Male - 0.062 inch [1.57 mm] mating

> diameter. Female contact - PosiBand closed entry design; see page 1 for details.

Size 8 Removable: Male - 0.142 inch [3.61mm] mating

> diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical

retention member.

Shielded: For mechanical characteristics.

see page 79.

High Voltage: For mechanical characteristics,

see page 79.

Contact Retention in Connector Insert:

Size 22: 5 lbs. [21N] minimum. Size 16 Power: 6 lbs. [26N] minimum.

Size 8 Power / Shielded: 22 lbs. [98N].

Resistance to

Solder Iron Heat: 500°F [260°C] for 10 seconds duration

per IEC 60512-6.

Contact Terminations:

Size 22: Solder cup - wire size 22 AWG [0.25

mm²] maximum.

Straight solder printed board mount - 0.020 inch [0.51 mm] termination diameter.

Right angle (90°) printed board mount -0.030 inch [0.76 mm] termination diameter.

Size 16: Solder cup - wire size 22 AWG [0.25

mm²] maximum.

Straight solder printed board mount - 0.063 inch [1.60 mm] termination diameter.

Right angle (90°) printed board mount -0.062 inch [0.76 mm] termination diameter.

Size 8:

Closed barrel crimp or solder cup - wire Power:

sizes 8 [10.0 mm²], 10 [5.3 mm²],12 [4.0

mm²], and 16 [1.5 mm²] AWG.

Straight solder printed board mount -0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination

diameters.

Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch

[3.18 mm] termination diameters.

Shielded: Refer to RF Cable in chart on page 86 for

contact terminations.

High Voltage: Straight and right angle (90°) terminations

0.041 inch [1.04 mm] minimum hole

diameter.

Connector Housing

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector housing

and polarized jackscrews.

Mounting to

Angle Brackets: Jackscrews and riveted fasteners with

> 0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40

threads and polyester inserts.

Mounting to

Printed Board: Rapid installation push-on fasteners

and threaded posts.

Locking Systems: Jackscrews.

Mechanical Operations: 1,000 operations per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACTS

Contact Current Rating: 5 amperes, nominal **Initial Contact Resistance:** 0.005 ohms maximum.

Proof Voltage: 1000 V r.m.s

SIZE 16 CONTACTS

Contact Current Rating, Tested per UL 1977: 28 amperes

See temperature rise curves on page 4 for details.

Initial Contact Resistance: 0.0016 ohms maximum, per IEC

60512-2, Test 2b.

Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

For electrical characteristics, see page 23.

SHIELDED CONTACTS

For electrical characteristics, see page 79.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 79.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

Creepage Distance: 0.042 inch [1.06 mm], minimum.

Working Voltage: 300 V r.m.s.

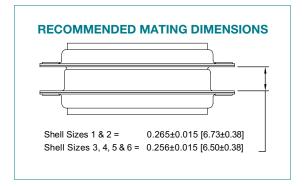
CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 10 days.

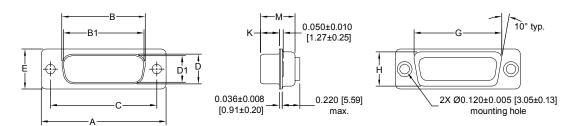
STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

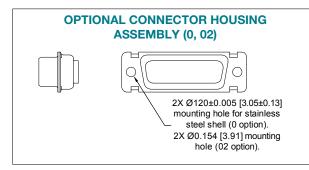


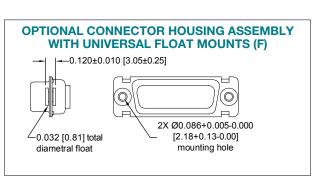


SCBDD8W2M3S00G

SCBDD45W2M3000G







SHELL SIZES	VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M ±0.010 [0.25]
	8W2M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
1	8W2S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
2	19W1M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	19W1S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	0.243 [6.17]	<u>0.429</u> [10.90]
3	15W4M	<u>2.088</u> [53.04]		1.534 [38.96]	1.852 [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
3	15W4S	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	45W2M	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]



*1 CONTACT VARIANTS

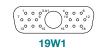
FACE VIEW OF MALE OR REAR VIEW OF FEMALE

- SHELL SIZE 1 -



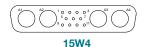
Six (6) Size 22 Signal Contacts and Two (2) Size 16 Power Contacts

- SHELL SIZE 2 -



Eighteen (18) Size 22 Signal Contacts and One (1) Size 8 Power Contact

SHELL SIZE 3 -



Eleven (11) Size 22 Signal Contacts and Four (4) Size 8 Power Contacts

- SHELL SIZE 4 -



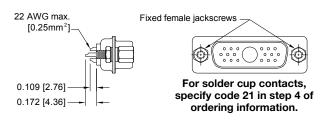
Forty-three (43) Size 22 Signal Contacts and Two (2) Size 8 Power Contacts

NOTES:

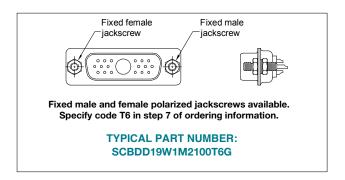
- *1 Additional contact variants may be tooled at customer request.
- *2 45W2 variant currently available in male only. Contact Technical Sales for availability of female connector.

OTHER VARIANTS WILL BE ADDED, CONSULT OUR WEBSITE OR CONTACT TECHNICAL SALES FOR UPDATED INFORMATION.

SOLDER CUP TERMINATION CODE 21



TYPICAL PART NUMBER: SCBDD19W1M2100T2G



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STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

CODE 3, 35, 36, AND 37

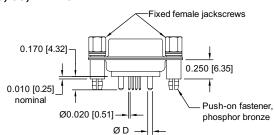
	FOR VARIANTS INCLUDING SIZE 16 CONTACTS								
*1 CONTACT NUMBER	DØ								
3	0.063 [1.60]								

NOTE:

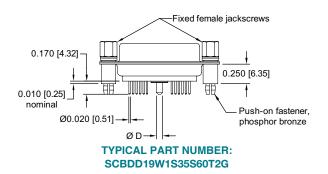
*1 Contact termination code as specified in Step 4 of ordering information.

FOR VARIANTS WITH SIZE 8 CAVITY								
*1 CONTACT NUMBER	DØ							
3	Size 8 contacts not supplied							
35	0.078 [1.98]							
36	0.094 [2.39]							
37	0.125 [3.18]							

NOTE:

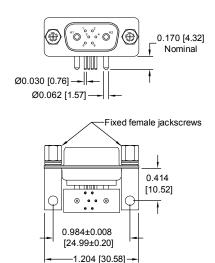


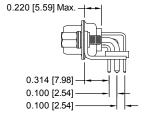
Typical Part Number: SCBDD8W2S3S60T2G



RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 16 POWER CONTACTS WITH 0.062 [1.57] Ø TERMINATIONS CODE 4, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 3 and 4





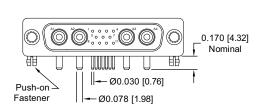
TYPICAL PART NUMBER: SCBDD8W2M4R70T2G

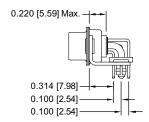
^{*1} Contact termination code as specified in Step 4 of ordering information.

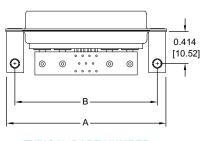


RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS **CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION**

See temperature rise curves on pages 3 and 4





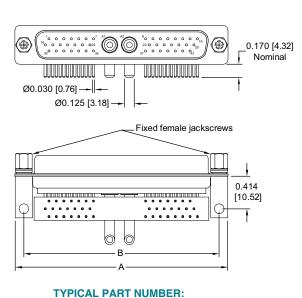


TYPICAL PART NUMBER: SCBDD15W4M45R7N0G

SCBDD***(4 or 45)**** 0.314 [7.98] CONTACT EXTENSION										
SHELL SIZE	Α	В								
SHELL SIZE 2	<u>1.532</u> [38.91]	<u>1.312</u> [33.32]								
SHELL SIZE 3	<u>2.072</u> [52.63]	<u>1.852</u> [47.04]								
SHELL SIZE 4	<u>2.720</u> [69.09]	<u>2.500</u> [63.50]								

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS **CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION**

See temperature rise curves on pages 3 and 4



SCBDD45W2M47R70T2G

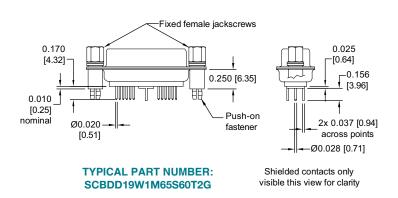
0.220 [5.59] Max.
i III U
0.314 [7.98]
0.100 [2.54]
0.100 [2.54]
0.810 [20.56]

SCBDD***(4 or 47)**** 0.314 [7.98] CONTACT EXTENSION										
SHELL SIZE	A	В								
SHELL SIZE 2	<u>1.532</u> [38.91]	<u>1.312</u> [33.32]								
SHELL SIZE 3	<u>2.072</u> [52.63]	<u>1.852</u> [47.04]								
SHELL SIZE 4	<u>2.720</u> [69.09]	<u>2.500</u> [63.50]								

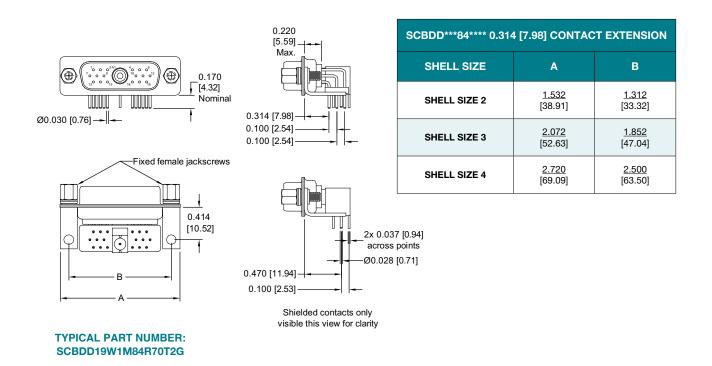


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STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH FDS4201M OR MDS4201M SHIELDED CONTACTS CODE 65



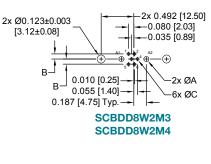
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH FRT4201M OR MRT4201M SHIELDED CONTACTS CODE 84





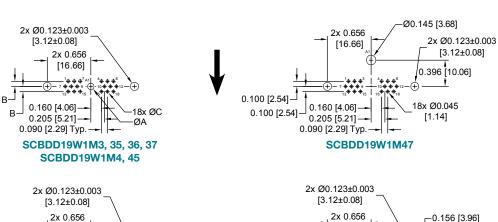
PRINTED BOARD MOUNT CONTACT HOLE PATTERN

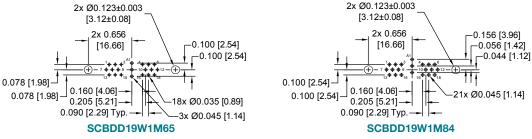
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

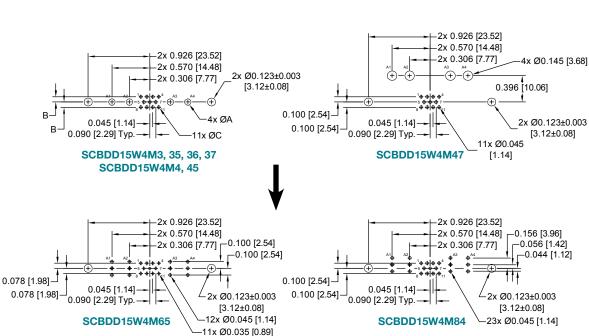


SUGGESTED PRINTED BOARD HOLE SIZES:

See Suggested Printed Board Hole Size chart on page 55.







continued on next page. . . .

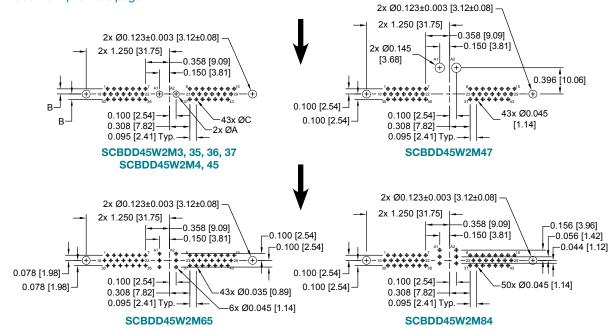


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PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

continued from previous page. . . .



	SUGGESTED PRINTED BOARD HOLE SIZES											
VARIANT	CODE	ØA	В	øc								
8W2	3	0.080 [2.03]	0.078 [1.98]	0.035 [0.89]								
OWZ	4	0.080 [2.03]	0.100 [2.54]	0.045 [1.14]								
	3, 35	0.098 [2.49]		0.035 [0.89]								
	36	0.114 [2.90]	0.078 [1.98]									
	37	0.145 [3.68]										
19W1 15W4	4	N/A	0.100 [2.54]	0.045 [1.14]								
45W2	45	0.098 [2.49]	0.100 [2.54]	0.045 [1.14]								
	47	N/A	N/A	N/A								
	65	N/A	N/A	N/A								
	84	N/A	N/A	N/A								



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

FOR CONNECTORS **NOT INCLUDING SIZE 8 CONTACTS**

STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SCBDD	8W2	s	3	S6	0	T2	G			
STEP 1 - BASIC SER SCBDD Series	RIES								STEP 9	- SPECIA	AL OPTIONS
STEP 2 - CONNECTO	OR VARIAN	NTS							SEE AP	PENDIX O	N PAGE 97.
Shell Size 1 - 8W2 See page 58 for ordering other shell size options.	information	for						STE		INECTOF	R HOUSING
STEP 3 - CONNECTO M - Male S - Female - PosiBand see page		ry contact						D-G	old over co	pper plate	e. and dimpled
STEP 4 - CONTACT	TERMINA	TION TY	PE	ı				7 - LOC None.	KING AN	D POLAR	IZING SYSTEMS
*1 21 – Fixed, solder cu *1 3 – Solder, straight		ird mount.	0.170 [4.3	321			T -	Fixed fem	ale jackscre		
 *1 3 - Solder, straight printed board mount, 0.170 [4.32] tail length. *1 4 - Solder, right angle (90°) printed board mount 0.314 [7.98] signal contact extension. 							T2 – Fixed female jackscrews. T6 – Fixed male and female polarized jackscrews. E – Rotating male jackscrews. E2 – Rotating male screw locks. E3 – Rotating male with internal hex for 3/32 hex drives.				
*2 STEP 5 - MOUNTI	ING STYL	E			_		E6 -	Rotating n	nale and fer	male polari	zed jackscrews.
0 - Mounting hole, *3 02 - Mounting hole, C5 - Swaged space	, 0.154 [3.9 ⁻	1] Ø	-40 thread:	s. 0.350 [8	3.891	*2 ST	EP 6 - CA	ABLE AD	APTER (H	IOOD) TENER	

- Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
- C7 Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
- F Float mounts, universal.
- P Threaded post, brass, 0.250 [6.35] length.
- R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar.
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar.
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar.
- S Swaged spacer, 4-40 threads, 0.250 [6.35] length.
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] length.
- S5 Swaged locknut, 4-40 threads.
- S6 Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35] length.

NOTES

0 - None

*1 Size 16 power contacts are included when used on 8W2 variant in Step 2.

AN - Cable adapter, lightweight aluminum, electroless nickel

N - Push-on fastener, for right angle (90°) mounting brackets

plate, see page 93 for details.

H - Cable adapter, top opening, brass

- *2 For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 88-96.
- *3 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.



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REMOVABLE CONTACT ORDERING ASSISTANCE CHART

SCBDD SERIES CRIMP AND SOLDER CUP TERMINATION CONTACTS

TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC4008M	MC4008M	8 [10.0]
CRIMP	see page 83 for		FC4010M	MC4010M	10 [5.3]
Chlivir	additional information	8	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 84 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 85 for	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER /	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
OLUEL DED	see page 86 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
SHIELDED	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC4008MR or MC4008MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

FOR CONNECTORS INCLUDING SIZE 8 CONTACTS

STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SCBDD	19W1	M	47	R7	0	T2	G			
STEP 1 - BASIC SERIES SCBDD Series STEP 2 - CONNECTOR VARIANTS Shell Size 2 - 19W1 Shell Size 3 - 15W4 Shell Size 4 - 45W2 See page 56 for ordering information for shell size 1 - 8W2 options. STEP 3 - CONNECTOR GENDER M - Male S - Female - PosiBand closed entry contacts, see page 1 for more information. STEP 4 - CONTACT TERMINATION TYPE 21 - Fixed, solder cup, signal contact only.							0 – T – T2 –	G - G D - G (r. P 7 - LOC None. Fixed female	P8 - CON (SHE old over co old over co nale connect KING ANI	INECTOR FLLS) OP opper plate opper plate optors only). D POLAR	e. e and dimpled
	signal continued board 70 [4.32] tail inted board wer contact intel [90°) printed [90°) printed power contact intel [90°] inte	tact only. I mount w I length. I mount w Is, 0.170 [4 I mount w Is, 0.170 [4 I mount w	ith signal at 1.32] tail le ct extensimount with	ength. and ength. and ength. n signal on. n signal		0 - AN - H - N -	E - E2 - E3 - E6 - P 6 - CAI ANI None - Cable addinglet, see - Cable addinglet, see	Rotating n Rotating n Rotating n Rotating n BLE ADA D PUSH- apter, light p page 93 fastener, for	nale jackson nale screw nale with internale and fer PTER (HCON FAST weight alur for details, opening, br	rews. locks. ternal hex male polar DOD) ENER minum, ele	for 3/32 hex dirized jackscrew

*2 STEP 5 - MOUNTING STYLE

- 0 Mounting hole, 0.120 [3.05] Ø
- *3 02 Mounting hole, 0.154 [3.91] Ø
 - C5 -Swaged spacer, Cul-de-Sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
 - C7 Bracket, mounting, right angle (90°) metal, swaged to connector with Cul-de-Sac spacer and 4-40 threads with cross bar.
 - F Float mounts, universal
 - P Threaded post, brass, 0.250 [6.35] length
 - Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar
 - R6 -Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar
 - R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar
 - Bracket, mounting, right angle (90°) metal, swaged to connector with R8 – 4-40 locknut with cross bar
 - Swaged spacer, 4-40 threads, 0.250 [6.35] length
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] length
- Swaged locknut, 4-40 threads
- S6 -Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35]

NOTES

contact extension.

contact extension.

*1 45W2 variant currently available in male only.

[4.32] signal contact tail length.

[7.98] signal contact extension.

*2 For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 88-96.

47 - Solder, right angle (90°) printed board mount with signal

shielded contacts MDS/FDS4201D footprint, 0.170

84 - Solder, right angle (90°) printed board mount with signal

and shielded contacts MRT/FDS4201D footprint, 0.314

65 - Solder, straight printed board mount with signal and

and 0.125 [3.18] Ø power contacts, 0.314 [7.98] signal

*3 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.



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TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert: Glass-filled polyester per ASTM-D-5927,

UL 94V-0, ASTM E-595, NASA-RP-1124

blue color.

Contacts:

Size 22: Precision machined copper alloy.

0.000050 inch [1.27 microns] gold over copper plate. Other finishes are

available; see page 97.

Size 16: Precision machined high conductivity

copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

Size 8:

Power: Precision machined high conductivity copper alloy. 0.000050 inch [1.27

microns] gold over copper plate. Other finishes are available; see page 97.

Shielded: For material and finishes, see page 79.

High Voltage: For material and finishes, see page 79.

Connector Housing

(Shells): Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Mounting Spacers and Brackets:

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Jackscrew Systems:

Brass with 0.000050 inch [1.27 microns]

gold over copper plate.

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Size 22 Removable: Male contact - 0.030 inch [0.76 mm]

mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 22 contacts, see page 81

contacts, see page 81.

Size 16 Removable: Male - 0.062 inch [1.57mm] mating

diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 16 contacts,

see page 83.

Size 8 Removable: Male contact - 0.142 inch [3.61 mm]

mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. Closed crimp barrel. For removable size 8

contacts, see pages 83-87.

continued on next page. . . .

High **P**erformance **D**-sub

SCBCD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY REMOVABLE CONTACTS



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

For mechanical characteristics, Shielded:

see page 79.

High Voltage: For mechanical characteristics,

see page 79.

Contact Retention in Connector Insert:

Size 22: 9 lbs. [40N] minimum. Size 16: 15 lbs. [67N] minimum.

Size 8 Power / Shielded: 22 lbs. [98N].

Contact Terminations:

Size 22: Closed barrel crimp - wire sizes 20 AWG

[0.5 mm²] through 30 AWG [0.05 mm²].

Closed barrel solder - wire size 22 AWG [0.3 mm²] maximum; see page 81 for

details.

Size 16: Closed barrel crimp - wire sizes 12 AWG

[4.0 mm²] through 24 AWG [0.25 mm²].

Size 8:

Power: Closed barrel crimp or solder cup - wire

sizes 8 [10.0 mm²], 10 [5.3 mm²], 12 [4.0

mm²], and 16 [1.5 mm²] AWG.

Refer to RF Cable in chart on page 86 for Shielded:

contact terminations.

High Voltage: Straight and right angle (90°) terminations

- 0.041 inch [1.04 mm] minimum hole

diameter.

Connector Housing

(Shells):

Male connector housings may be dimpled for EMI/ESD ground paths.

Trapezoidally-shaped connector Polarization:

housings and polarized jackscrews.

Locking Systems: Jackscrews.

Mechanical Operations: 1,000 operations per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACTS

Contact Current Rating: 5 amperes, nominal **Initial Contact Resistance:** 0.005 ohms maximum.

Proof Voltage: 1000 V r.m.s.

SIZE 16 CONTACTS

Contact Current Rating, Tested per UL 1977: 28 amperes

See temperature rise curves on page 4 for details. **Initial Contact Resistance:** 0.0016 ohms maximum,

per IEC 60512-2, Test 2b.

Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

For electrical characteristics, see page 23.

SHIELDED CONTACTS

For electrical characteristics, see page 79.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 79.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

0.042 inch [1.06 mm], minimum. **Creepage Distance:**

Working Voltage: 300 V r.m.s.

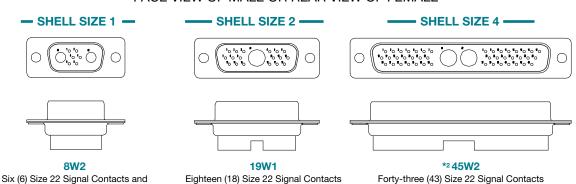
CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 10 days.

*1 CONTACT VARIANT

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



and One (1) Size 8 Power Contact

OTHER VARIANTS WILL BE ADDED, CONSULT OUR WEBSITE OR CONTACT TECHNICAL SALES FOR UPDATED INFORMATION.

Two (2) Size 16 Power Contacts

NOTES:

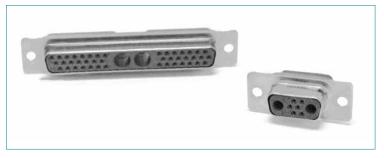
- *1 Additional contact variants may be tooled at customer request.
- *2 45W2 variant currently available in female only. Contact Technical Sales for availability of male connector.

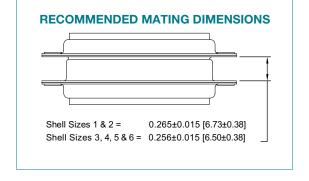
and Two (2) Size 8 Power Contacts



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STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

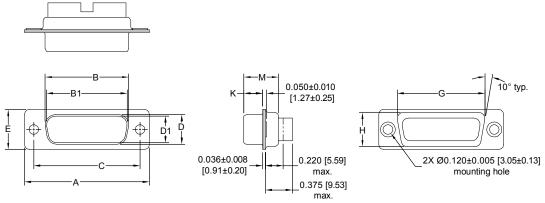


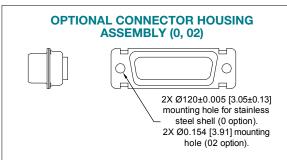


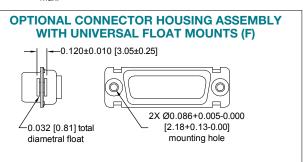
SCBCD45W2S0000G

SCBCD8W2S0000G

TYPICAL CONNECTOR TOP VIEW







SHELL SIZES	VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 ±0.005 [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M ±0.010 [0.25]
	8W2 M	1.213 [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
1	8W2 S	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
	19W1 M	1.541 [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	19W1 S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	45W2 S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]



REMOVABLE CONTACT ORDERING ASSISTANCE CHART

SCBCD SERIES CRIMP AND SOLDER TERMINATION CONTACTS

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
	see page 80 for	20	FC8022M2	MC8022M	22 [0.3] / 24 [0.25] / 26 [0.12] / 28 [0.0 8] / 30 [0.5]
	additional information	22	FC8020M2	MC8020M	20 [0.5] max.
			FC112N4-50	MC112N-50-133.0	12 [4.0]
	see page 83 for	16	FC114N4-50	MC114N-50-133.0	14 [2.5] / 16 [1.5]
CRIMP	additional information	10	FC116N4-50	MC116N-50-133.0	16 [1.5] / 18 [1.0]
Ortille			FC120N4-50	MC120N-50-133.0	20 [0.5] / 22 [0.3] / 24 [0.25]
			FC4008M	MC4008M	8 [10.0]
	see page 83 for	8	FC4010M	MC4010M	10 [5.3]
	additional information		FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
SOLDER	see page 81 for additional information	22	FS8022M2	MS8022M	22 [0.3] max.
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 84 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 85 for	8 FS4820M		MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 86 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
OI IILLULD	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC4008MR or MC4008MR

For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.



High
Performance
D-sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	SCBCD	8W2	S	0	0	0	0	G	
STEP 1 - BASIC SEF SCBCD Series STEP 2 - CONNECTO Shell Size 1 - 8W2 Shell Size 2 - 19W1		NTS							STEP 9 - SPECIAL OPTIONS SEE APPENDIX ON PAGE 97.
*1Shell Size 4 - 45W2 STEP 3 - CONNECTO M - Male S - Female - PosiBand see page		ry contact:						G - G D - G	P 8 - CONNECTOR HOUSING (SHELLS) OPTION Gold over copper plate. Gold over copper plate and dimpled male connectors only).
STEP 4 - CONTACT 0 - Contacts ordered 62 for details. 1 - Signal contacts, 2 *2 11 - Signal contacts, 2 with MC/FC 4012 *2 12 - Signal contacts, 2 with MC/FC 4016 *2 13 - Signal contacts, 2 with MCC/FCC 4 *2 14 - Signal contacts, 2 with MCC/FCC 4	I separately. 22 AWG-30 22 AWG-30 2M power cc 22 AWG-30 3M power cc 22 AWG-30 101M shield 22 AWG-30	AWG [0.0 AWG [0.0 Ontact. AWG [0.0 Ontact. AWG [0.0 ded contact AWG [0.03	act chart of 3mm²-0.0 3mm²-0.0 3mm²-0.0 3mm²-0.0 ots. Bmm²-0.05	5mm²]. 5mm²] 5mm²] 5mm²]		*3 ST	0 - T - T2 - T6 - E - E2 - E3 - E6 -	None. Fixed fema Fixed fema Fixed male Rotating m Rotating m Rotating m Rotating m	EKING AND POLARIZING SYSTEMS ale jackscrews. ale jackscrews. ale jackscrews. ale jackscrews. ale jackscrews. ale jackscrews. ale screw locks. ale with internal hex for 3/32 hex drives ale and female polarized jackscrews.
*3 STEP 5 - MOUNTII 0 - Mounting hole, (*4 02 - Mounting hole, (C5 - Swaged spacer,	0.120 [3.05] 0.154 [3.91]	Ø Ø	40 threads	5,		AN H	NoneCable ac plate, seCable ac	dapter, ligl ee page 93 lapter, top	htweight aluminum, electroless nickel 3 for details. opening, brass for right angle (90°) mounting brackets

- *1 45W2 variant currently available in female only.
- *2 Available on 19W1 and 45W2 connectors only.
- *3 For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 88-96.
- *4 Code 02 mounting hole is only compatible with code 0 in steps 6 and 7.

0.350 [8.89] length.

- Float mounts, universal

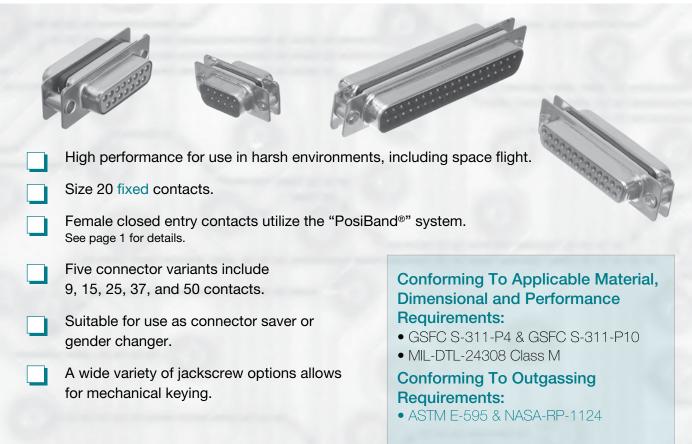
S5 - Swaged locknut, 4-40 threads

S2 - Swaged spacer, 4-40 threads, 0.125 [3.18] length

High **P**erformance **D**-sub

SAD SERIES **MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY CONNECTOR SAVER





TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insulator: Glass-filled DAP per ASTM-D-5948, UL

94V-0, ASTM E-595, NASA-RP-1124.

Contacts: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold

over copper plate. Other finishes are

available; see page 97.

Connector Housing

Brass with 0.000050 inch [1.27 microns] (Shells), Spacers and Jackscrew Systems:

gold over copper plate.

MECHANICAL CHARACTERISTICS:

Size 20 Fixed: Male contact - 0.040 inch [1.02 mm]

mating diameter. Female contact -PosiBand closed entry design; see page

1 for details.

Connector Saver: Male to female, or male to male.

Contact Retention: 9 lbs. [40 N].

Connector Housing

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector

housings.

Mechanical Operations: 1,000 operations, minimum,

per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

7.5 amperes, nominal. **Contact Current Rating:** Initial Contact Resistance: 0.008 ohms, maximum.

Proof Voltage: 1.000 V r.m.s. Insulator Resistance: 5 G ohms.

Clearance and

Creepage Distance: 0.039 inch [1.0 mm], minimum.

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.



SAD SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY CONNECTOR SAVER

High
Performance
D-sub

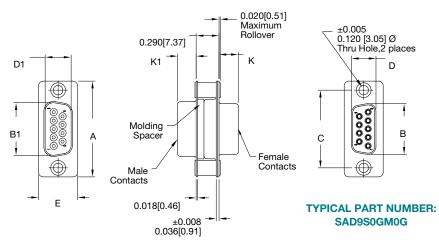
SAD SERIES SIZE 20 CONTACT CONNECTOR SAVER

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 20 CONTACTS

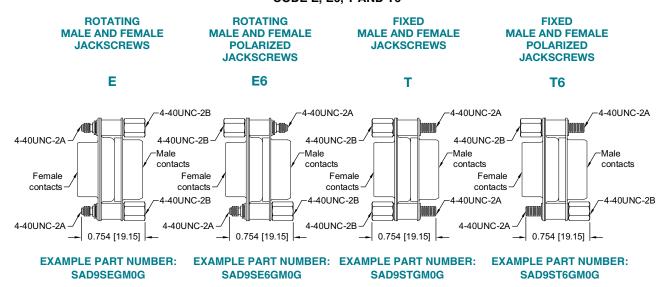


CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B <u>±0.005</u> [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D <u>±0.005</u> [0.13]	D1 ±0.005 [0.13]	E <u>±0.015</u> [0.38]	K ±0.005 [0.13]	K1 ±0.005 [0.13]
9 M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		0.329 [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
9 S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
15 M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
15 S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
25 M	<u>2.088</u> [53.04]		1.534 [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
25 S	2.088 [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
37 M	2.729 [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
37 S	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
50 M	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]		
50 S	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	

SAD SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY CONNECTOR SAVER



JACKSCREW SYSTEMS CODE E, E6, T AND T6





SAD15S0GM0G connector saver mated to SND15S5R70T2G connector.



SAD SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY CONNECTOR SAVER

High **P**erformance **D**-sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SAD	9	S	S	G	М	S	D			
STEP 1 - BASIC SERIES SAD series STEP 2 - CONNECTOR VARIANT 9, 15, 25, 37, 50									0.2.	0. 20.	AL OPTIONS ON PAGE 97.
STEP 3 - 1 ST CONNEC M - Male S - Female - PosiBand see page *1 STEP 4 - 1 ST CONN 0 - Swaged spacer S - Swaged spacer *2 E - Rotating male a (Select 0 in Step. *2 T - Fixed male and (Select 0 in Step. *2 T6 - Fixed male and (Select 0 in Step.	closed entit 1 for more i 1 ECTOR N 0.120 [3.05 4-40 UNC- 10 7) 10 female jac 10 7) 1 female jac 10 7) 1 female pola	ry contact information MATING [5µ] mount 2B thread ackscrew coolarized j	STYLE ing hole ds s ackscrew				0 - S - *2 E - *2 E6 - *2 T -	G - G D - G (r P 7 - 2ND Swaged Swaged Rotating (Select 0 Rotating (Select 0 Fixed ma (Select 0 Fixed ma	connection (SHE) Gold over conale connection (SHE) CONNECTION Spacer 0.12 Spacer 4-40 male and fer in Step 4) ale and fermin Step 4) ale and fermin Step 4)	popper plate popper plate ctors only). TOR MA 20 [3.05µ] of UNC-2B emale jackemale polarise packemale jackscr	TING STYLE mounting hole threads accrews
STEP 5 - 1 ST CONNE (SHELLS) O G - Gold over copper pla D - Gold over copper pla (male connectors only	PTION ate. ate and dim				J	STEF M - N		CONNEC	TOR GEN	IDER	

NOTES

- *1 Connector mating style for both connectors must be the same if 0 or S is used. If E or E6 is used in either Step 4 or 8 the other step must be 0.
- *2 For hardware information, see page 66.

High **P**erformance **D**-sub

SADD SERIES **MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY CONNECTOR SAVER**









0		
0 0	High performance for use in harsh environments, Size 22 fixed contacts. Female closed entry contacts utilize the	including space flight.
0	"PosiBand®" system. See page 1 for details. Five connector variants include 15, 26, 44, 62, 78, and 104 contacts.	Conforming To Applicable Material, Dimensional and Performance Requirements:
	Suitable for use as connector saver or gender changer. A wide variety of jackscrew options allows for mechanical keying.	 GSFC S-311-P4 MIL-DTL-24308 Class M Conforming To Outgassing Requirements: ASTM E-595 & NASA-RP-1124
	101 moonamour keying.	

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insulator: Polyester glass-filled per ASTM-D-5927,

UL 94V-0, ASTM E-595, NASA-RP-1124.

Contacts: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over

copper plate. Other finishes are avail-

able; see page 97.

Connector Housing

(Shells), Spacers and Brass with 0.000050 inch [1.27 microns]

Jackscrew Systems: gold over copper plate.

MECHANICAL CHARACTERISTICS:

Size 20 Fixed: Male contact - 0.030 inch [0.76 mm]

> mating diameter. Female contact -PosiBand closed entry design; see page

1 for details.

Connector Saver: Male to female (or male to male, Size 78

only).

Contact Retention: 9 lbs. [40 N]. **Connector Housing**

(Shells):

Male connector housings may be dimpled for EMI/ESD ground paths.

Polarization:

Trapezoidally-shaped connector

housings.

Mechanical Operations:

1,000 operations, minimum,

per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 5 amperes, nominal. Initial Contact Resistance: 0.008 ohms, maximum.

Proof Voltage: 1,000 V r.m.s. **Insulator Resistance:** 5 G ohms.

Clearance and

Creepage Distance: 0.039 inch [1.0 mm], minimum.

300 V r.m.s. Working Voltage:

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.



SADD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY CONNECTOR SAVER

High
Performance
D-sub

SADD SERIES SIZE 22 CONTACT CONNECTOR SAVER

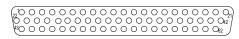
CONTACT VARIANTS

FACE VIEW OF MALE OR USE MIRROR IMAGE FOR FEMALE

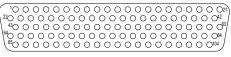


SADD 26

SADD 44





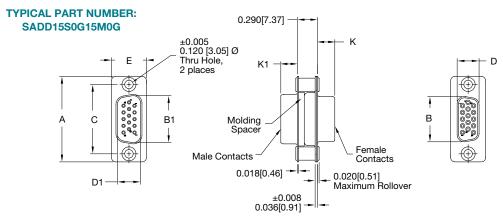


SADD 62

SADD 78

SADD 104

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 22 CONTACTS



CONNECTOR VARIANT SIZES	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	K1 <u>±0.005</u> [0.13]
15 M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		0.329 [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
15 S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
26 M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		0.329 [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
26 S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
44 M	2.088 [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		0.329 [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
44 S	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
62 M	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		0.329 [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
62 S	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
78 M	2.635 [66.93]		2.079 [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]		
78 S	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	
104 M	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	2.500 [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]		<u>0.230</u> [5.84]
104 S	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		2.500 [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>0.243</u> [6.17]	

SADD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY CONNECTOR SAVER



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

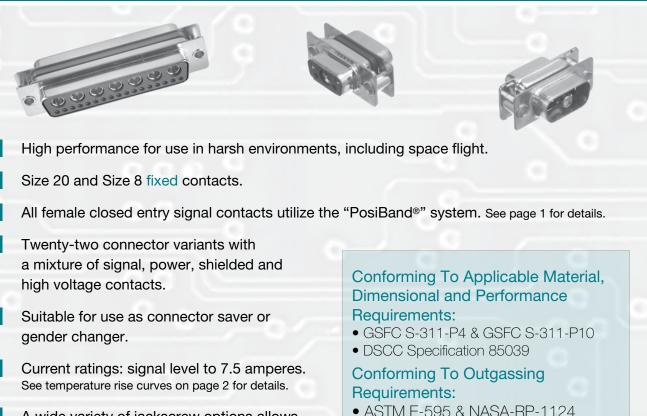
STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SADD	15	S	s	G	М	S	D			
STEP 1 - BASIC SER SADD series	RIES										AL OPTIONS
STEP 2 - CONNECTO 15, 26, 44, 62, 78, 104	OR VARIA	NT						STE	P 8 - 2 ND C	CONNEC	TOR HOUSIN
**3 M - Male S - Female - PosiBand see page **1 STEP 4 - 1*T CONN 0 - Swaged spacer S - Swaged spacer			0 -	D - G (n) P 7 - 2 ND Swaged	cold over co sold over co male connect CONNECT spacer 0.12	pper plate etors only). TOR MA ⁻ 10 [3.05µ] r	e and dimpled TING STYLE mounting hole				
*2 E - Rotating male a (Select 0 in Step *2 E6 - Rotating male a (Select 0 in Step *2 T - Fixed male and (Select 0 in Step *2 T6 - Fixed male and (Select 0 in Step			*2 E - *2 E6 - *2 T -	Rotating (Select 0 Rotating (Select 0 Fixed ma (Select 0 Fixed ma	in Step 4) ale and fema in Step 4)	emale jack emale pola ale jackscr	screws rized jackscrew				
STEP 5 - 1 ST CONNE (SHELLS) O G -Gold over copper pla D -Gold over copper pla (male connectors on	PTION ate. ate and dim				Ţ	STEF M - N		CONNEC	TOR GEN	IDER	

- *1 Connector mating style for both connectors must be the same if 0 or S is used. If E or E6 is used in either Step 4 or 8 the other step must be 0.
- *2 For hardware information, see page 66.
- *3 Male option available only on connector variant 78.



SACBMP SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY COMBO-D CONNECTOR SAVER

High
Performance
D-sub



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insulator: Glass-filled polyester per ASTM-D-5927,

for mechanical keying.

UL 94-V0, ASTM E-595, NASA-RP-1124,

blue color.

Contacts:

Size 20: Precision machined copper alloy.

0.000050 inch [1.27 microns] gold over copper plate. Other finishes are

available; see page 97.

A wide variety of jackscrew options allows

Size 8: Precision machined high conductivity

copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other

finishes are available; see page 97.

Connector Housing

(Shells), Spacers and Brass with 0.000050 inch [1.27 microns]

Jackscrew Systems: gold over copper plate.

MECHANICAL CHARACTERISTICS:

Size 20 Fixed: Male contact - 0.040 inch [1.02 mm]

mating diameter. Female contact - PosiBand closed entry design; see page

1 for details.

Size 8 Fixed: Male - 0.142 inch [3.61mm] mating

diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

Connector Saver: Male to female, male to male see page 74

for available variants.

Contact Retention: 9 lbs. [40 N].

Connector Housing

(Shells): Male connector housings may be

dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally-shaped connector

housings.

Mechanical Operations: 1,000 operations, minimum, per IEC

60512-5.

TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes, nominal **Initial Contact Resistance:** 0.008 ohms maximum. **Proof Voltage:** 1000 V r.m.s.

SIZE 8 CONTACTS

40 amperes, nominal Contact Current Rating: **Initial Contact Resistance:** 0.008 ohms maximum. **Proof Voltage:** 1000 V r.m.s.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

0.039 inch [1.0 mm], minimum. **Creepage Distance:**

300 V r.m.s.

Working Voltage:

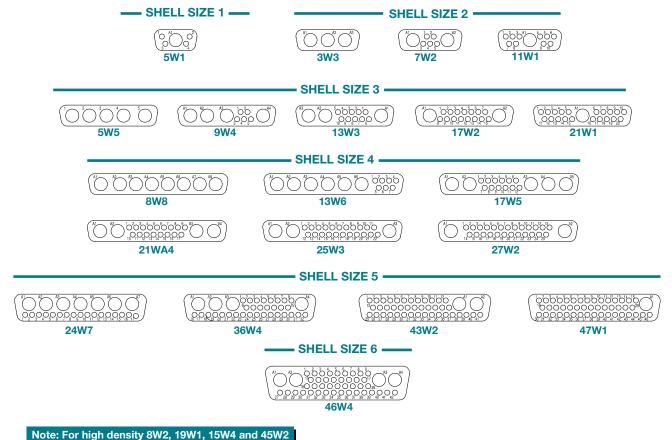
Temperature Range: -55°C to +125°C.

CLIMATIC CHARACTERISTICS:

SACBMP SERIES SIZE 20 AND SIZE 8 CONTACT CONNECTOR SAVER

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

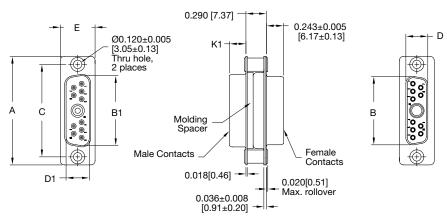




SACBMP SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY COMBO-D CONNECTOR SAVER

High
Performance
D-sub

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 20 AND SIZE 8 CONTACTS



NOTE:

Code S = Swaged spacer with 4-40 UNC-2B threads.

TYPICAL PART NUMBER: SACBMP11W1S0GM0G

SHELL SIZES	CONNECTOR VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C ±0.005 [0.13]	D <u>±0.005</u> [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	K1 ±0.005 [0.13]
1	5W1	1.213 [30.81]	<u>0.643</u> [16.33]	<u>0.666</u> [16.92]	<u>0.984</u> [24.99]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]
2	3W3, 7W2, 11W1	1.541 [39.14]	<u>0.971</u> [24.66]	<u>0.994</u> [25.25]	1.312 [33.32]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]
3	5W5, 9W4, 13W3, 17W2, 21W1	2.088 [53.04]	1.511 [38.38]	1.534 [38.96]	<u>1.852</u> [47.04]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]
4	8W8, 13W6, 17W5, 21WA4, 25W3, 27W2	2.729 [69.32]	2.159 [54.84]	2.182 [55.42]	2.500 [63.50]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]
5	24W7, 36W4, 43W2, 47W1	2.635 [66.93]	2.064 [52.43]	2.079 [52.81]	2.406 [61.11]	<u>0.423</u> [10.74]	<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>0.230</u> [5.84]
6	46W4	2.729 [69.32]	<u>2.189</u> [55.60]	<u>2.212</u> [56.18]	<u>2.500</u> [63.50]	0.485 [12.32]	<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>0.230</u> [5.84]

SACBMP SERIES **MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY COMBO-D CONNECTOR SAVER



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

				,			•					
STEP	1	2	3	4	5	6	7	8	9			
EXAMPLE	SACBMP	11W1	S	S	G	М	s	D				
STEP 1 - BASIC SE	ERIES											
SACBMP series									STEP 9 - SPECIAL OPTIONS			
STEP 2 - CONNECT Shell Size 1 5W1 Shell Size 2 3W3, 7W2, 11W1 Shell Size 3 5W5, 9W4, 13W3, 17W Shell Size 4 8W8, 13W6, 17W5, 21W Shell Size 5 24W7, 36W4, 43W2, 47 Shell Size 6 46W4 Note: For high densit 15W4 and 45W2 variatechnical Sales for	2, 21W1 VA4, 25W3, 27 VW1 y 8W2, 19W1, ants contact						0 - S - *3 E -	G - G D - G (n P 7 - 2 ND Swaged s Swaged s Swaged s (Select 0 n Rotating r (Select 0 n (Select 0 n	male and female polarized jackscrew			
*1 M - Male S - Female - PosiBand closed entry contacts, see page 1 for more information.								(Select 0 I	nale and female polarized jackscrew of 0 in Step 4) nale and female polarized jackscrew of 0 in Step 4)			
*2 STEP 4 - 1ST CON 0 - Swaged space S - Swaged space *3 E - Rotating male (Select 0 in Ste	er 0.120 [3.05] er 4-40 UNC-2 and female ja	μ] mountin 2B threads	g hole	1		STEI M - N	_	CONNEC	CTOR GENDER			

STEP 5 - 1ST CONNECTOR HOUSING (SHELLS) OPTION

*3 T - Fixed male and female jackscrews

*3 E6 - Rotating male and female polarized jackscrew

*3T6 - Fixed male and female polarized jackscrew

G -Gold over copper plate.

(Select 0 in Step 7)

(Select 0 in Step 7)

(Select 0 in Step 7)

D -Gold over copper plate and dimpled (male connectors only).

- *1 Male option in Step 3 available only on connector variants 5W1, 3W3, 7W2, 11W1,17W2, 21W1, 21WA4, 27W2, 24W7, 46W4.
- *2 Connector mating style for both connectors must be the same if 0 or S is used. If E, E6, T or T6 is used in either Step 4 or 8 the other step must be 0.
- *3 For hardware information, see page 66.



UNIQUE FEATURE SECTION

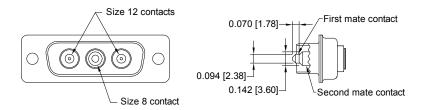
Positronic Industries is **known** around the world **for offering** our customers **flexibility** when choosing connectors.

In addition to allowing customers to create part numbers for particular applications,

Positronic offers a wide variety of features and accessories within our products.

Positronic is **able** to modify existing products **to meet unique customer requirements.** We are also eager to develop **custom connectors** for specific customer applications. If you do not find what you need in this catalog, please contact us for **assistance**.

SEQUENTIAL MATING CONTACTS



Note: A third level can be accomplished with signal contacts if needed.

Three levels of sequential mating are possible:

- First mate accomplished by a size 12 power contact. Male contact diameter is 0.094 inch. Contact Technical Sales for first mate size 8 (0.125 inch) diameter contacts.
- Second mate accomplished by a size 8 power contact. Male contact diameter is 0.142 inch.
- Third mate can be accomplished by size 20 signal contacts.

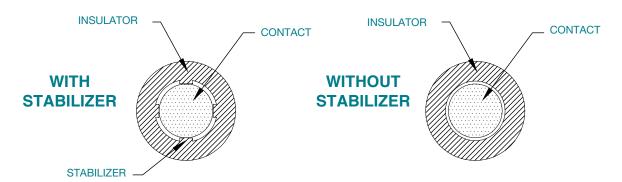
CONTACT TECHNICAL SALES FOR MORE INFORMATION!

UNIQUE FEATURES



SIZE 8 CONTACT STABILIZATION FEATURE

MINIMIZES FLOAT IN SIZE 8 CONTACT POSITIONS



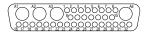
SCBM size 8 male contacts are removed toward the rear after utilizing front release tooling. Space must be provided between the contact and the connector molding so the tooling can slide over the mating portion of the contact. This fact allows the contact to float.

In some applications this float creates problems in alignment during mating. Many male contact SCBM variants offer an integral stabilizing feature to minimize problems created by float in size 8 contacts. An alternate tool is used to remove the contact if necessary. Tool number is 4311-0-1-0.

The stabilization feature is currently available for the following male contact variants:









SCBM3W3M

SCBM8W8M

SCBC36W4M

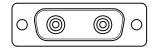
SCBC43W2M

Add MOS -1570.4 to end of part number. Example: SCBM3W3M00000-1570.4

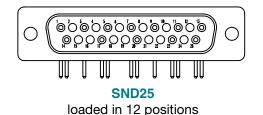
CONTACT TECHNICAL SALES FOR MORE INFORMATION!

SELECTIVELY LOADED CONNECTOR

Select loading may be advantageous in applications requiring additional creepage and clearance distances.



SCBM3W3 loaded in 2 positions



Note:

SCBM3W3 and SND25 variants shown for reference. Selectively loading available on all series and variants.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!



CUSTOMER SPECIFIED CONTACT TERMINATION LENGTH

Positronic can supply high performance D-subminiature series connectors with customer specified termination lengths.

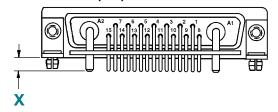
A wide variety of options are available.

STRAIGHT SOLDER PRINTED BOARD MOUNT

Note:

*1 PCB spacer height can be adjusted according to contact termination length

RIGHT ANGLE (90°) PRINTED BOARD MOUNT



Note:

Combination-D variants shown for reference only. This option is available with SND, SDD, SCBM, SCBC and SCBCD.

X and Y contact termination lengths can be custom designed to fit specific application requirements.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

LOW PROFILE INSULATOR

Positronic can supply high performance high density D-subminiature series connectors with a low profile insulator.

0.225 [5.72]

LOW PROFILE

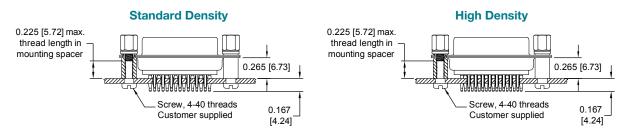
STANDARD PROFILE



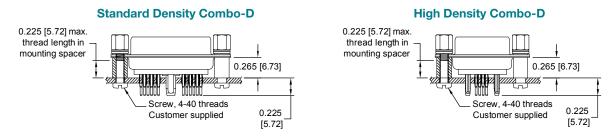
CONTACT TECHNICAL SALES FOR MORE INFORMATION!

0.010 [0.25] Nominal

COMPLIANT PRESS-IN CONNECTOR



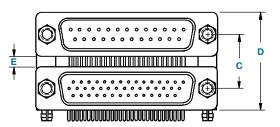
Customers may determine press-in terminations are a viable option based on their application parameters.



CONTACT TECHNICAL SALES FOR MORE INFORMATION!

DUAL PORT CONNECTOR

Connectors can be stacked to conserve printed circuit board space.



Standard density over high density shown for reference.



THREE HEIGHT OPTIONS!

SPACING BETWEEN CONNECTORS	С	D	E
OPTION 1	<u>0.625</u>	<u>1.119</u>	<u>0.131</u>
	[15.88]	[28.42]	[3.33]
OPTION 2 0.750 [19.05]		<u>1.244</u> [31.60]	<u>0.256</u> [6.50]
OPTION 3	<u>0.900</u>	<u>1.394</u>	<u>0.406</u>
	[22.86]	[35.41]	[10.31]

Connectors can be stacked in a variety of configurations:

- Standard / Standard Density
- · High Density / High Density
- Standard / High Density
- Combination / Combination
- Combination / Standard or High Density

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

High
Performance
D-sub

REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

MECHANICAL CHARACTERISTICS:

Install contact to rear face of connector insert and remove from rear face of connector insert. Size 22 contacts, male – 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp or solder.

ELECTRICAL CHARACTERISTICS:

For SDD series: For electrical characteristics, see page 15. For SCBCD series: For electrical characteristics, see page 60.

SIZE 20 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

MECHANICAL CHARACTERISTICS:

Install contact to rear face of connector insert and remove from rear face of connector insert. Size 20 contact, male – 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 18, 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp or solder.

ELECTRICAL CHARACTERISTICS:

For SND series: For electrical characteristics, see page 6. For SCBC series: For electrical characteristics, see page 42.

SIZE 16 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

MECHANICAL CHARACTERISTICS:

Install contact to rear face of insulator, release from front face of insulator. Size 16 contacts, male – 0.062 inch [1.57mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 12, 14, 16, 18, 20, 22 and 24 AWG. Closed barrel crimp.

ELECTRICAL CHARACTERISTICS:

For electrical characteristics, see SCBCD series on page 60.

SIZE 8 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate.

Other finishes are available; see page 97.

HIGH VOLTAGE:

Insulator Material: PTFE teflor

Contacts: Precision machined copper alloy. 0.000050

inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

SHIELDED:

Dielectric Material: PTFE teflon Precision m

Inner Contacts: Precision machined copper alloy. 0.000050

inch [1.27 microns] gold over copper plate Other finishes are available; see page 97. Precision machined copper alloy. 0.000050

Outer Contacts: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate.

Other finishes are available; see page 97.

MECHANICAL CHARACTERISTICS:

POWER: Install contact to rear face of connector insert

and remove from front face of connector insert. Size 8 contacts, male –0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. Closed barrel crimp.

SHIELDED: Install contact to rear face of insulator and

remove from front face of insulator. Size 8 contacts. See page 86 table of cable sizes

for contact termination dimensions.

Durability: 500 cycles minimum. **Vibration:** 20g from 10 Hz to 500 Hz.

Shock: 30g-11ms.

HIGH VOLTAGE: Install contact to rear face of insulator and

remove from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum

hole diameter.

Durability: 500 cycles minimum. **Vibration:** 20g from 10 Hz to 500 Hz.

Shock: 30g-11ms.

ELECTRICAL CHARACTERISTICS:

POWER:

For electrical characteristics, see page 23.

SHIELDED:

Initial Contact Resistance: 0.008 ohms maximum.

Nominal Impedance: 50 ohms. Insertion Loss: -0.46 dB at 1 GHz

-1.5 dB at 2 GHz

VSWR: 1.15 average at 1 GHz

1.56 average at 2 GHz Above values measured using frequency domain techniques.

Proof Voltage: 1000 V r.m.s.

HIGH VOLTAGE:

Flash over Voltage: 3600 V r.m.s. Proof Voltage: 2700 V r.m.s.

Initial Contact Resistance: 0.008 ohms maximum.

OPTIONAL PLATING FINISHES

-54 0.000100 [2.54 μ] gold over copper by adding

"-54" suffix onto part number. Example:

FC6026M2-54.

REELED CONTACTS:

Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9550-1. The same type carrier is used for both male and female contacts.

All male and female crimp contacts can be ordered in reels by adding letter "R" after the contact part number, such as MC4008MR for a male contact and FC120N4R-50 for female contact.

Enlarged section of plastic contact carriers



REMOVABLE CRIMP CONTACTS

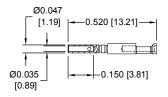
FOR USE WITH SDD AND SCBCD SERIES CONNECTORS

SIZE 22

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

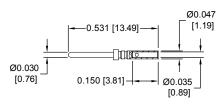
FEMALE CONTACT

"PosiBand" Closed Entry Design



FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FC8022M2	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

MALE CONTACT



MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MC8022M	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

REMOVABLE CRIMP CONTACT

FOR USE WITH SDD AND SCBCD SERIES CONNECTORS

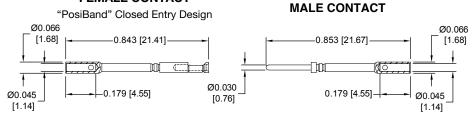
CONTACTS USED WITH 20 AWG WIRE

SIZE 22

The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Not suitable for fully loaded connector.

FEMALE CONTACT

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.



Crimp area extends above connector molding.

FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FC8020M2	20 [0.5] max

MALE PART NUMBER	WIRE SIZE AWG/[mm²]
MC8020M	20 [0.5] max

High
Performance
D-sub

REMOVABLE CLOSED BARREL SOLDER CONTACTS

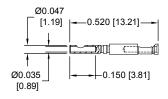
FOR USE WITH SDD AND SCBCD SERIES CONNECTORS

SIZE 22

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

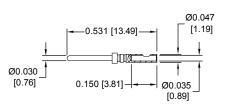
FEMALE CONTACT

"PosiBand" Closed Entry Design



FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FS8022M2	22 [0.3] max

MALE CONTACT



MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MS8022M	22 [0.3] max

REMOVABLE CRIMP CONTACT

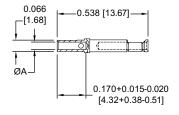
FOR USE WITH SND AND SCBC SERIES CONNECTORS

SIZE 20

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

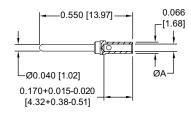
FEMALE CONTACT

"PosiBand" Closed Entry Design



FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]	ØA
FC6020M2	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]
FC6026M2	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG/[mm²]	ØA
MC6020M	20 / 22 / 24 [0.5/0.3/0.25]	<u>0.045</u> [1.14]
MC6026M	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]



REMOVABLE CRIMP CONTACT

FOR USE WITH SND AND SCBC SERIES CONNECTORS

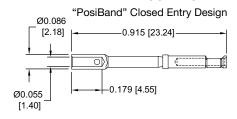
CONTACTS USED WITH 18 AWG WIRE

SIZE 20

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

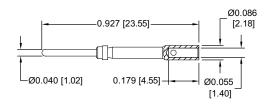
The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Not suitable for fully loaded connector.

FEMALE CONTACT



FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FC6018M2	18 [1.0] max

MALE CONTACT



MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MC6018M	18 [1.0] max

REMOVABLE CLOSED BARREL SOLDER CONTACTS

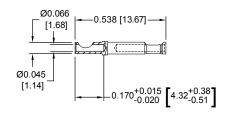
FOR USE WITH SND AND SCBC SERIES CONNECTORS

SIZE 20

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

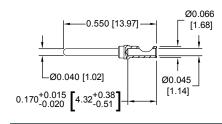
FEMALE CONTACT

"PosiBand" Closed Entry Design



FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FS6020M2	20 [0.5] max

MALE CONTACT



MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MS6020M	20 [0.5] max

High Performance D-sub

REMOVABLE CRIMP POWER CONTACT

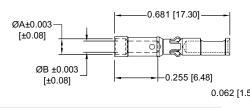
FOR USE WITH SCBCD SERIES CONNECTORS

SIZE 16

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"PosiBand" Closed Entry Design



	0.684 [17.37]	ØA ±0.003 [±0.08]
<u> </u>		ØB ±0.003
57]	0.255 [6.48]	[±0.08]

MALE CONTACT

FEMALE PART NUMBER	WIRE SIZE [AWG] mm ²	ØA	ØВ
FC112N4-50	12 / [4.0]	N/A	0.098 [2.49]
FC114N4-50	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
FC116N4-50	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
FC120N4-50	20-22-24 [0.5-0.3-0.25]	0.065 [1.65]	0.045 [1.14]

MALE PART NUMBER	WIRE SIZE mm² [AWG]	ØA	ØВ
MC112N-50-133.0	12 / [4.0]	N/A	0.098 [2.49]
MC114N-50-133.0	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
MC116N-50-133.0	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
MC120N-50-133.0	20-22-24 [0.5-0.3-0.25]	0.065 [1.65]	0.045 [1.14]

REMOVABLE CRIMP POWER CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

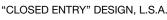
SIZE 8

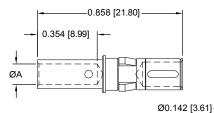
For contact current rating, see page 23.

0.640 [16.26]

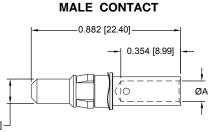
MAX.

*1 FEMALE CONTACT





Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.



FEMALE PART NUMBER	WIRE SIZE [AWG] mm ²	Ø A
FC4008M	8 [10.0]	<u>0.181</u> [4.60]
FC4010M	10 [5.3]	<u>0.122</u> [3.10]
FC4012M	12 [4.0]	<u>0.101</u> [2.57]
FC4016M	16 [1.5]	<u>0.067</u> [1.70]

MALE PART NUMBER	WIRE SIZE [AWG] mm ²	Ø A
MC4008M	8 [10.0]	<u>0.181</u> [4.60]
MC4010M	10 [5.3]	<u>0.122</u> [3.10]
MC4012M	12 [4.0]	<u>0.101</u> [2.57]
MC4016M	16 [1.5]	<u>0.067</u> [1.70]

NOTE: *1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.



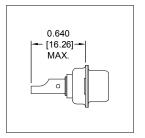
REMOVABLE SOLDER CUP POWER CONTACT

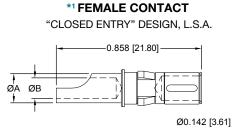
FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

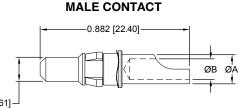
SIZE 8

For contact current rating, see page 23

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.







FEMALE PART NUMBER	WIRE SIZE [AWG] mm ²	Ø A	ØВ
FS4008M	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]
FS4012M	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]
FS4016M	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]

MALE PART NUMBER	WIRE SIZE [AWG] mm ²	Ø A	ØВ
MS4008M	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]
MS4012M	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]
MS4016M	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]

NOTE: *1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

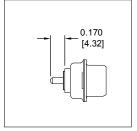
STRAIGHT SOLDER PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

SIZE 8

For contact current rating, see page 23.





I LIVIALL CONTACT	
"CLOSED ENTRY" DESIGN, L.S.A.	MALE CONTACT
0.626 [15.90]	0.634 [16.10]
ØA TOTAL	ØA
Ø0.142 [3.61] [_]	

FEMALE PART NUMBER	Ø A	CONTACT CODE
FDS4314M	<u>0.078</u> [1.98]	35
FDS4312M	<u>0.094</u> [2.39]	36
FDS4310M	<u>0.125</u> [3.18]	37

MALE PART NUMBER	Ø A	CONTACT CODE
MDS4314M	<u>0.078</u> [1.98]	35
MDS4312M	<u>0.094</u> [2.39]	36
MDS4310M	<u>0.125</u> [3.18]	37

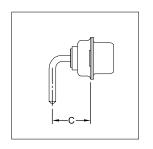
NOTE: *1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

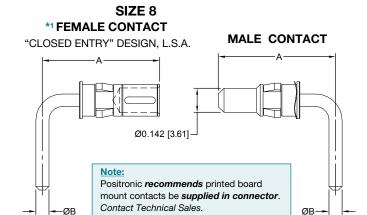
High
Performance
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RIGHT ANGLE (90°) PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

For contact current rating, see page 23





NOTE:

** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

FEMALE PART NUMBER			С	SHELL SIZE	CONTACT CODE
FRT4314M	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55
FRT4414M	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55
FRT4714M	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75
FRT4814M	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75
FRT4310M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57, 77
FRT4410M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57, 77

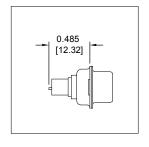
MALE PART NUMBER	A REF.	ØВ	С	SHELL SIZE	CONTACT CODE
MRT4314M	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55
MRT4414M	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55
MRT4714M	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75
MRT4814M	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75
MRT4310M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57, 77
MRT4410M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57, 77

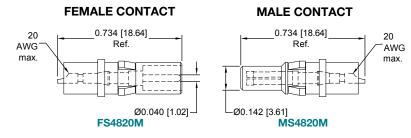
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

REMOVABLE HIGH VOLTAGE POWER CONTACT

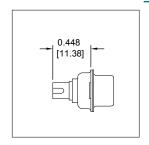
FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS SIZE 8

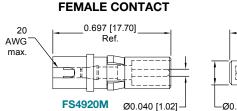
STRAIGHT SOLDER WIRE TERMINATION

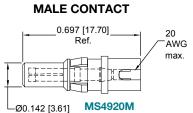




RIGHT ANGLE (90°) SOLDER WIRE TERMINATION





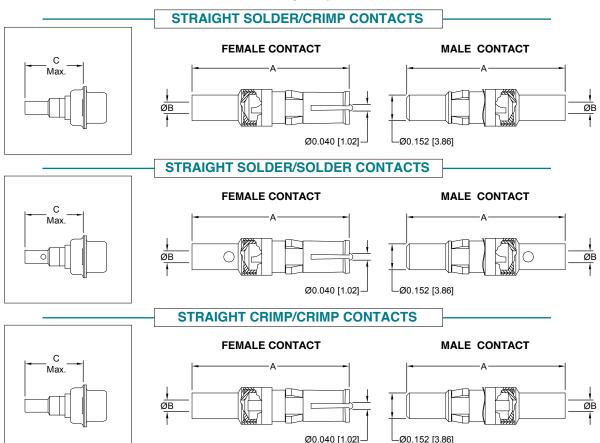




REMOVABLE SHIELDED CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

SIZE 8



TYPE OF CONTACT	FEMALE PART NUMBER	MALE PART NUMBER			C MAX.	RG CABLE NUMBER
	FC4101M	MC4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/CRIMP	FC4102M	MC4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FC4103M	MC4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FC4104M	MC4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
	FS4101M	MS4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/SOLDER	FS4102M	MS4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FS4103M	MS4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FS4104M	MS4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
	FCC4101M	MCC4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
CRIMP/CRIMP	FCC4102M	MCC4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FCC4103M	MCC4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FCC4104M	MCC4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.



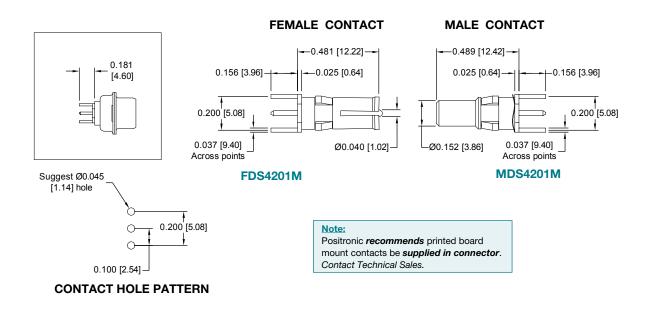
SHIELDED CONTACTS

Two-step crimping action for signal and shielding conductors.

STRAIGHT SOLDER PRINTED BOARD MOUNTED SHIELDED CONTACT

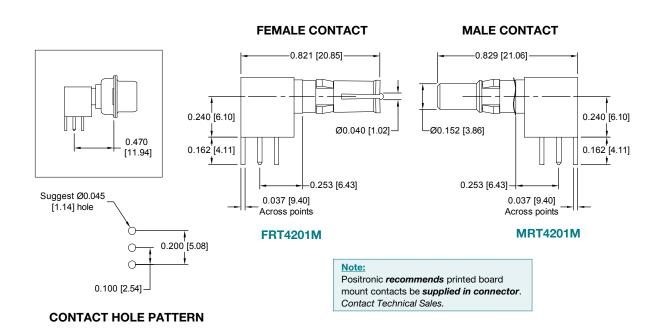
FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

SIZE 8



RIGHT ANGLE (90°) PRINTED BOARD MOUNT SHIELDED CONTACTS

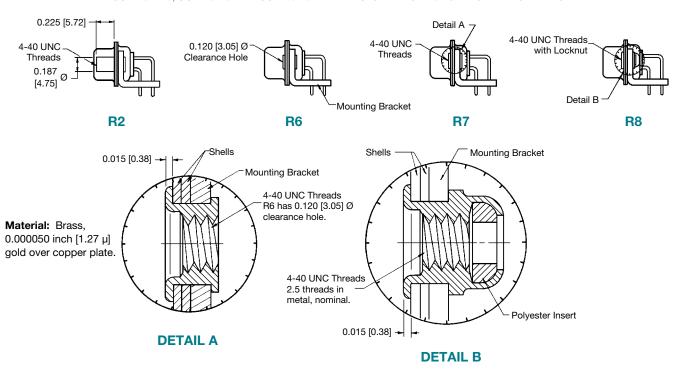
FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS
SIZE 8





RIVETED ON RIGHT ANGLE (90°) MOUNTING BRACKETS WITH CROSS BAR CODE R2, R6, R7 AND R8

CONTACT ALIGNMENT BAR IS SUPPLIED WITH R2, R6, R7, AND R8. EXCEPTION: SCBM2WK2, SCBM3W3, SCBM3WK3, SCBM5W5 AND SCBM8W8 VARIANTS, SEE PAGE 40 FOR MORE INFORMATION.



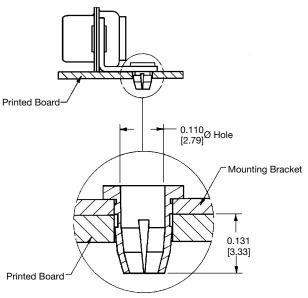
PUSH-ON FASTENER FOR RIVETED ON RIGHT ANGLE (90°) MOUNTING BRACKETS **CODE N**



SCBM17W2S5R7N0G (shown left)

SDD26S4R7N0G (shown right)

TYPICAL PERFORMANCE EVALUATION DATA								
SAMPLE #	PRINTED BOARD HOLE Ø	INSERTION FORCE [LBS.]	RETENTION FORCE [LBS.]					
1	0.120 [3.05]	7-1/4	5-3/4					
2	0.123 [3.12]	5-3/4	5-1/2					
3	0.125 [3.18]	2-3/4	2-1/2					
4	0.128 [3.25]	1-3/4	2-1/4					
5	0.126 [3.20] PLATED	1-3/4	2-1/4					



Printed board mounting hole to be 0.123 [3.12] $\emptyset \pm 0.003$ for use with push-on fastener.

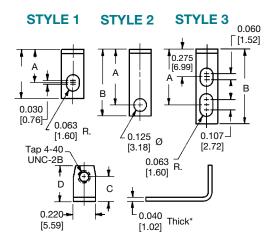
Material: Beryllium copper, 0.000050 inch [1.27 μ] gold over copper plate.

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RIGHT ANGLE (90°) METAL MOUNTING BRACKET CODE B3

PART NO.	STYLE	Α	В	С	D	SIZE	SND	SDD	SCBM	SCBDD
4535-2-0	1	<u>0.324</u> [8.23]	<u>0.484</u> [12.29]	<u>0.244</u> [6.20]	<u>0.358</u> [9.09]	9-37	5		5, 55, 57	
4535-3-0	1	<u>0.380</u> [9.65]	<u>0.594</u> [15.09]	0.303 [7.70]	<u>0.417</u> [10.59]	50	5		5, 55, 57	
4535-5-0	3	<u>0.554</u> [14.07]	<u>0.739</u> [18.77]	<u>0.244</u> [6.20]	<u>0.358</u> [9.09]	15-62		4		
4535-6-0	3	<u>0.604</u> [15.34]	0.800 [20.32]	0.303 [7.70]	<u>0.417</u> [10.59]	78		4		
4535-8-0	2	<u>0.405</u> [10.29]	<u>0.522</u> [13.26]	0.246 [6.25]	<u>0.358</u> [9.09]	9-37	42		7, 75, 77	
4535-9-0	2	<u>0.455</u> [11.56]	<u>0.572</u> [14.53]	0.303 [7.70]	<u>0.414</u> [10.52]	50	42		7, 75, 77	
4535-32-0	2	<u>0.399</u> [10.13]	<u>0.516</u> [13.11]	0.246 [6.25]	<u>0.358</u> [9.09]	15-62				4
4535-33-0	2	<u>0.399</u> [10.13]	<u>0.516</u> [13.11]	0.303 [7.70]	<u>0.414</u> [10.52]	78				4
4535-62-0	2	<u>0.614</u> [15.60]	<u>0.731</u> [18.57]	0.334 [8.48]	<u>0.445</u> [11.30]	104		4		
		NOTE:	Sold o	nly as	part of a	conne	ctor ass	embly.		

Note: Contact alignment bar is supplied with B3 option.



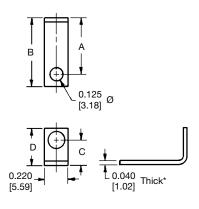
*0.062 [1.57] thick for Size 104 SDD series and SCBM46W4 variant.

Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.

RIGHT ANGLE (90°) METAL MOUNTING BRACKET SUPPLIED WITH R, R2, R3, R4, R5, R6, R7 AND R8 RIVETED-ON BRACKET ASSEMBLIES CODE R, R2, R3, R4, R5, R6, R7 AND R8

PART NO.	Α	В	С	D	SIZE	SND	SDD	SCBM	SCBDD
4535-2-1	0.339 [8.61]	<u>0.456</u> [11.58]	0.246 [6.25]	<u>0.358</u> [9.09]	9 - 37	5		5, 55, 57	
4535-3-1	<u>0.395</u> [10.03]	<u>0.512</u> [13.00]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	5		5, 55, 57	
4535-8-1	<u>0.420</u> [10.67]	<u>0.537</u> [13.64]	0.246 [6.25]	<u>0.358</u> [9.09]	9 - 37	42		7, 75, 77	
4535-9-1	<u>0.470</u> [11.94]	<u>0.587</u> [14.91]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	42		7, 75, 77	
4535-32-1	<u>0.414</u> [10.52]	<u>0.531</u> [13.49]	0.246 [6.25]	<u>0.358</u> [9.09]	15-62				4
4535-33-1	<u>0.414</u> [10.52]	<u>0.531</u> [13.49]	0.303 [7.70]	<u>0.414</u> [10.52]	78				4
4535-34-1	<u>0.528</u> [13.41]	<u>0.645</u> [16.38]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	15 - 62		4		
4535-35-1	<u>0.573</u> [14.55]	<u>0.690</u> [17.53]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	78		4		
4535-62-1	<u>0.614</u> [15.60]	<u>0.731</u> [18.57]	<u>0.334</u> [8.48]	<u>0.445</u> [11.30]	104		4		
		NOTE:	Sold on	y as par	t of a cor	nector a	ssembly.		

Note: Contact alignment bar is supplied with R2, R6, R7 and R8 options only.



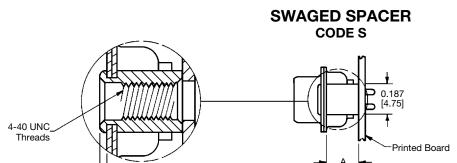
*0.062 [1.57] thick for Size 104 SDD series and SCBM46W4 variant.

Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.

0.015 [0.38]

ACCESSORIES MILITARY / SPACE FLIGHT QUALITY



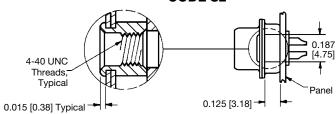


Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.

CONNECTOR SERIES	*1 CODE NUMBER	Α
ONE	0, 1, 12	0.375 [9.53]
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

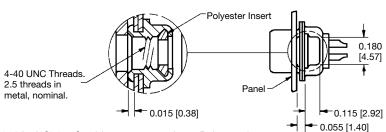
NOTE:

SWAGED SPACER CODE S2



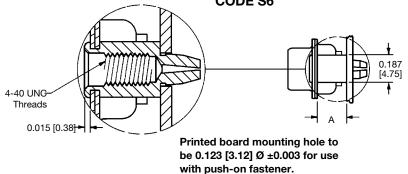
Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

SWAGED LOCKNUT CODE S5



Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate. Polyester insert.

SWAGED SPACER WITH PUSH-ON FASTENER CODE S6



Material: Phosphor bronze, 0.000050 inch [1.27 μ] gold over copper plate.

CONNECTOR SERIES	*1 CODE NUMBER	A
SND	0, 1, 12	0.375 [9.53]
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

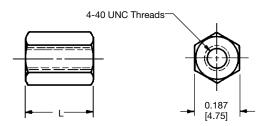
NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

^{*1} Contact termination code as specified in Step 4 of ordering information.

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THREADED POST CODE P



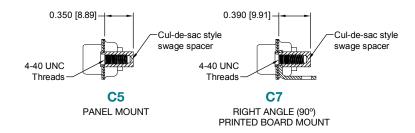
Material: Brass, 0.000050 inch $[1.27 \mu]$ gold over copper plate.

CONNECTOR SERIES	*1 CODE NUMBER	Α
SND	0, 1, 12	0.375 [9.53]
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

CUL-DE-SAC STYLE MOUNTING ACCESSORIES CODE C5 AND C7



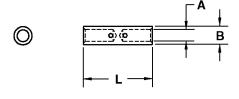
Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.

IN-LINE CRIMP SPLICE

Consult Technical Sales for crimp tool part number.

NOTE:

*1 To order crimp splice with insulating sleeve, add "-W" suffix to part number. To order without sleeve, add "-N" suffix.



PART NUMBER	WIRE SIZE AWG / [mm²]	L	A	В
PSK43636-*1	<u>20-26</u>	<u>0.500</u>	<u>0.045</u>	<u>0.076</u>
	[0.5/0.12]	[12.70]	[1.14]	[1.93]
PSK43637-*1	<u>16-20</u>	<u>0.575</u>	<u>0.066</u>	<u>0.101</u>
	[1.5/0.5]	[14.61]	[1.68]	[2.57]
PSK43638-*1	<u>12-18</u>	<u>0.577</u>	<u>0.097</u>	<u>0.150</u>
	[4.0-1.0]	[14.66]	[2.46]	[3.81]

Materials:

Splice: Copper alloy, 0.000050 [1.27 μ] gold over copper.

Sleeve: Shrink-fit polyvinylidene

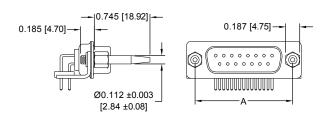
fluoride.



BLIND MATING SYSTEM

BLIND MATING GUIDES

TO OBTAIN BLIND MATING GUIDES, ADD THE SUFFIX "-759.42" TO THE END OF THE PART NUMBER.



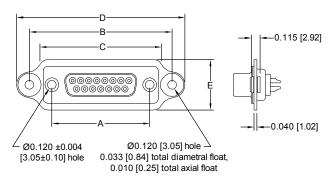
TYPICAL PART NUMBER: SND15M5R700G-759.42

Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.

CONNECTOR VARIANT (SHELL SIZE)	A	В	С	D	E
9/15	<u>0.984</u>	<u>1.586</u>	1.333	<u>1.930</u>	<u>0.677</u>
(SHELL SIZE 1)	[24.99]	[40.28]	[33.86]	[49.02]	[17.20]
15/26	1.312	1.914	1.661	2.258	<u>0.677</u>
(SHELL SIZE 2)	[33.32]	[48.62]	[42.19]	[57.35]	[17.20]
25/44	<u>1.852</u>	2.461	2.208	2.805	<u>0.677</u>
(SHELL SIZE 3)	[47.04]	[62.51]	[56.08]	[71.25]	[17.20]
37/62	2.500	3.102	2.849	3.446	<u>0.677</u>
(SHELL SIZE 4)	[63.50]	[78.79]	[72.36]	[87.53]	[17.20]
50/78	2.406	3.008	2.755	3.352	0.789
(SHELL SIZE 5)	[61.11]	[76.40]	[69.98]	[85.14]	[20.04]

PANEL MOUNTING

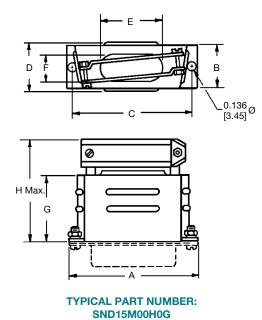
TO OBTAIN PANEL MOUNTING, ADD THE SUFFIX "-759.43" TO THE END OF THE PART NUMBER.



TYPICAL PART NUMBER: SND15S2000G-759.43

Material: Aluminum, yellow anodize standard.

METAL CABLE ADAPTER (HOOD) CODE H



CONNECTOR VARIANT (SHELL SIZE)	PART NO.	A	В	С	D MAX.	E	F	G	H MAX.
15/26	SND15000H0G	<u>1.531</u>	<u>0.492</u>	<u>1.312</u>	<u>0.578</u>	<u>0.713</u>	<u>0.312</u>	<u>0.750</u>	1.219
(SHELL SIZE 2)		[38.88]	[12.50]	[33.32]	[14.68]	[18.11]	[7.92]	[19.05]	[30.96]
25/44	SND25000H0G	<u>2.078</u>	<u>0.492</u>	<u>1.852</u>	<u>0.578</u>	1.000	<u>0.312</u>	1.000	<u>1.532</u>
(SHELL SIZE 3)		[52.78]	[12.50]	[47.04]	[14.68]	[25.40]	[7.92]	[25.40]	[38.91]
37/62	SND37000H0G	<u>2.718</u>	<u>0.492</u>	<u>2.500</u>	<u>0.578</u>	1.375	<u>0.312</u>	1.000	1.532
(SHELL SIZE 4)		[69.03]	[12.50]	[63.50]	[14.68]	[34.93]	[7.92]	[25.40]	[38.91]
50/78	SND50000H0G	2.625	<u>0.601</u>	<u>2.406</u>	<u>0.687</u>	1.406	<u>0.406</u>	1.125	1.657
(SHELL SIZE 5)		[66.68]	[15.27]	[61.11]	[17.45]	[35.71]	[10.31]	[28.58]	[42.09]

Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.

High **P**erformance **D**-sub

LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD) **CODE AN**

TECHNICAL CHARACTERISTICS

MATERIAL AND FINISHES:

Hood & Cable Aluminum with electroless Clamps: nickel plate. Zinc content is

1% maximum.

Jackscrews & Brass, 0.000050 inch [1.27 μ] Screws: gold over copper plate.

Other plating and finishes are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Can accept up to 0.250 inch **Ground Screws:**

[6.35mm] diameter ring

Locking System: Jackscrews, see below and

page 94 for more information.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C

D25000ANT2G

ELECTRICAL CHARACTERISTICS:

Range of Operation,

Calculated Method: 2 GHz minimum.

WEIGHT CHART:

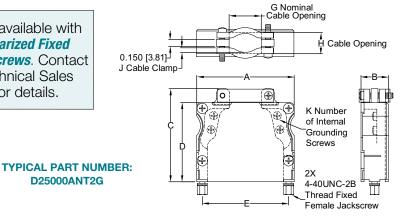
HOOD SIZE	D*1000ANE ounces [grams]
9	1.08 [30.54]
15	1.32 [37.44]
25	1.62 [45.92]
37	2.19 [62.06]
50	2.26 [63.94]
104	2.41 [68.44]
	hood assembly including mps, screws, etc.



Contact Technical Sales for weights on T2, E6, and E7 hardware options.

LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD) WITH FIXED FEMALE JACKSCREWS **CODE ANT2**

Also available with **Polarized Fixed** Jackscrews. Contact **Technical Sales** for details.





D15000ANT2G- Lightweight aluminum hood with fixed female jackscrews, pictured above with connector installed.

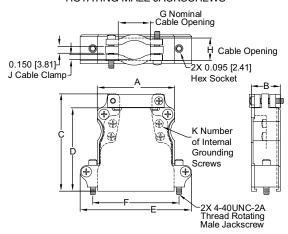
SHELL SIZE	CON	NECTOR / CONTACT VARIANT COMPATIBILITY	PART NUMBER	Α	В	С	D	E	G	Hin.*2	l Max.	J	K
1	Std-D: 9 High-D: 15	Combo-D: 5W1, 2WK2 Combo-D High-D: 8W2	D9000ANT2G	1.219 [30.96]	<u>0.586</u> [14.88]	2.000 [50.08]	1.700 [43.18]	0.984 [24.99]	0.362 [9.19]	0.240 [6.10]	<u>0.453</u> [11.51]	0.050 [1.27]	4
2	Std-D: 15 High-D: 26	Combo-D: 3W3, 3WK3, 7W2, 11W1 Combo-D High-D: 19W1	D15000ANT2G	1.547 [39.29]	<u>0.586</u> [14.88]	2.000 [50.08]	1.700 [43.18]	1.312 [33.32]		0.350 [8.89]	<u>0.453</u> [11.51]	0.100 [2.54]	4
3	Std-D: 25 High-D: 44	Combo-D: 5W5, 9W4, 13W3, 17W2, 21W1 Combo-D High-D: 15W4	D25000ANT2G	2.094 [53.19]	<u>0.586</u> [14.88]	2.000 [50.08]	1.700 [43.18]	1.852 [47.04]	<u>0.690</u> [17.53]	0.350 [8.89]	<u>0.453</u> [11.51]	0.100 [2.54]	4
4	Std-D: 37 High-D: 62	Combo-D: 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 Combo-D High-D: 45W2	D37000ANT2G	2.736 [69.49]	<u>0.586</u> [14.88]		1.950 [49.53]		1.242 [31.55]	<u>0.410</u> [10.41]	<u>0.453</u> [11.51]	0.130 [3.30]	6
5	Std-D: 50 High-D: 78	Combo-D: 24W7, 36W4, 43W2, 47W1 Combo-D High-D: n/a	D50000ANT2G	2.642 [67.11]	<u>0.689</u> [17.73]	2.250 [57.15]	1.950 [49.53]	2.406 [61.11]		<u>0.410</u> [10.41]	<u>0.564</u> [14.33]	0.130 [3.30]	6
6	Std-D: n/a High-D: 104	Combo-D: 46W4 Combo-D High-D: n/a	D104000ANT2G	2.736 [69.49]	<u>0.760</u> [19.30]	2.250 [57.15]	1.950 [49.53]	2.500 [63.50]	1.242 [31.55]	<u>0.410</u> [10.41]	<u>0.627</u> [15.93]	0.130 [3.30]	6



LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD) WITH ROTATING JACKSCREWS

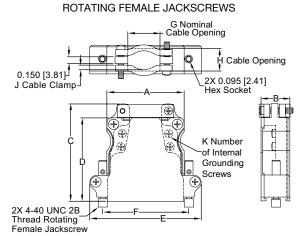
CODE ANE, ANE6, AND ANE7

CODE E ROTATING MALE JACKSCREWS



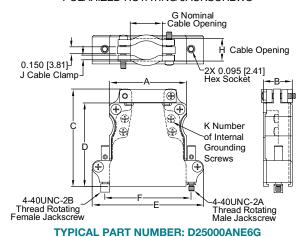
TYPICAL PART NUMBER: D25000ANEG

CODE E7



TYPICAL PART NUMBER: D25000ANE7G

CODE E6 POLARIZED ROTATING JACKSCREWS



For **Technical** Characteristics, see page 93 for details.



D37000ANEG- Lightweight aluminum hood with rotating male jackscrews, pictured above with connector installed.

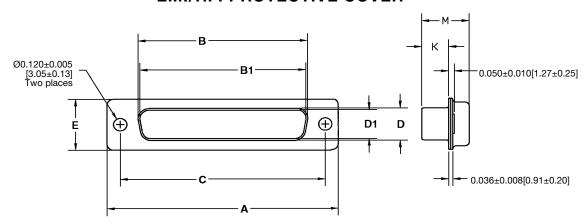
SHELL SIZE	CON	NECTOR / CONTACT VARIANT COMPATIBILITY	PART NUMBER	Α	В	С	D	E	F	G	Min.*2	H Max.	J	К
1	Std-D: 9 High-D: 15	Combo-D: 5W1, 2WK2 Combo-D High-D: 8W2	D9000AN*1G									<u>0.483</u> [12.27]		4
2	Std-D: 15 High-D: 26	Combo-D: 3W3, 3WK3, 7W2, 11W1 Combo-D High-D: 19W1	D15000AN*1G									0.483 [12.27]		4
3	Std-D: 25 High-D: 44	Combo-D: 5W5, 9W4, 13W3, 17W2, 21W1 Combo-D High-D: 15W4	D25000AN*1G									0.483 [12.27]		4
4	Std-D: 37 High-D: 62	Combo-D: 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 Combo-D High-D: 45W2	D37000AN*1G									0.483 [12.27]		6
5	Std-D: 50 High-D: 78	Combo-D: 24W7, 36W4, 43W2, 47W1 Combo-D High-D: n/a	D50000AN*1G									<u>0.594</u> [15.09]		6
6	Std-D: n/a High-D: 104	Combo-D: 46W4 Combo-D High-D: n/a	D104000AN*1G									<u>0.657</u> [16.69]		6

NOTES: *1 For completed part number, insert the desired code (E, E6 or E7) for required jackscrew option.

^{*2} Smaller cable openings may be achieved by inverting one or both cable clamps.

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EMI/RFI PROTECTIVE COVER



COVER PART NUMBER	COVER MATES TO	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
PSK633-9MG*1	Female 9 / 15	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
PSK633-9FG*1	Male 9 / 15	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-15MG*1	Female 15 / 26	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
PSK633-15FG*1	Male 15 / 26	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-25MG*1	Female 25 / 44	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-25FG*1	Male 25 / 44	2.088 [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-37MG*1	Female 37 / 62	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-37FG*1	Male 37 / 62	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-50MG*1	Female 50 / 78	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-50FG*1	Male 50 / 78	2.635 [66.93]	<u>2.064</u> [52.43]		2.406 [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	0.243 [6.17]	<u>0.429</u> [10.90]
PSK633-104MG*1	Female - / 104	2.729 [69.32]		2.212 [56.18]	2.500 [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-104FG*1	Male - / 104	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		2.500 [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

Material: Brass, $0.000050 [1.27 \mu]$ gold over copper.

NOTE:

*1 To order protective cover with E2 rotating male screw locks (see page 96), insert "N" into the last digit of part number. Omit this digit if thread locks are not required.



SND25M1000G with PSK633-25FGN installed.



ACCESSORIES

JACKSCREW SYSTEMS

CODE T*1, T2*1, E, E2 AND E3

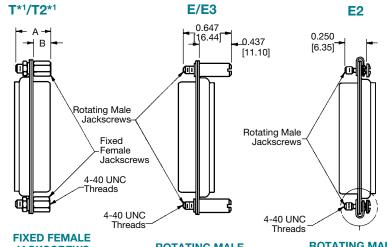
Note:

*1 T or T2 jackscrew supplied on connectors in combination with other accessories may differ dimensionally, contact Technical Sales for more information.

CODE	Α	В
T *1	<u>0.437</u> [11.10]	0.250 [6.35]
T2*1	<u>0.500</u> [12.70]	<u>0.198</u> [5.03]

Jackscrew Material: Brass, 0.000050 inch [1.27 µ]

gold over copper plate.



JACKSCREWS

ROTATING MALE JACKSCREWS

ROTATING MALE SCREW LOCKS

E = slotted for screw driver E3 = internal hex for 3/32 hex drives

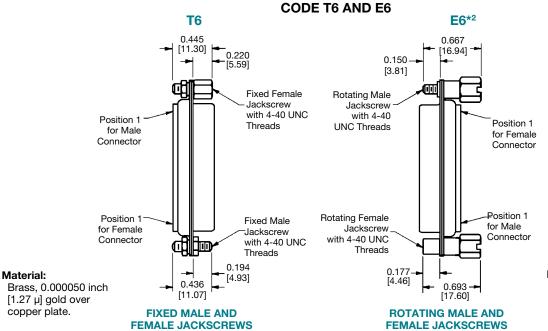


Material: Screw - Brass, 0.000050 inch [1.27 μ] gold over copper plate.

U-Clip - Copper alloy, 0.000050 inch [1.27 μ] gold over copper plate.

NOTE: Stainless steel jackscrews are available. Consult Technical Sales for ordering information.

POLARIZED JACKSCREW SYSTEMS



*1 For customer installation of knobs onto jackscrews, set screw torque value of 16 in/oz is recommended. Recommend application of thread lock to set screw.

Material:

Brass, 0.000050 inch [1.27 µ] gold over copper plate.



SPECIAL OPTIONS MILITARY / SPACE FLIGHT QUALITY

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MODIFICATION (MOS) SUFFIXES

Specify complete connector by selecting a base part number from the desired series **Ordering Information Page**.

Once base part number is selected, add desired modifications (MOS) number below to the end of the part number.

Example part number: SND9M5R7SNT2G-1768.33 (Ordering information pages can be found at the end of each series)

SERIES	CONNECTOR VARIANT	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATION OF STANDARD (MOS) SUFFIXES	DESCRIPTION OF MODIFICATION
SND, SDD, SCBM, SCBC, SCBDD, SCBCD, SAD, SADD, SACBMP	ALL	MALE FEMALE	ALL	-54	Allows connector with contacts installed, for size 22, size 20 and size 16 contacts only to be plated 0.0000100 [2.54 μ] gold over copper.
SND, SDD, SCBM, SCBDD	ALL	MALE FEMALE	4, 5	-367.9	Allows connector to be supplied with contacts inverted.
SND, SDD, SCBC, SCBM, SCBDD, SCBCD	ALL	MALE FEMALE	ALL	-759.42	Allows connector to be supplied with blind mate guides, lockwashers and hexnuts installed. For connectors with a 4-40 threaded mounting style install blind mate guides only. For connectors with a R3/R6 mounting style install special blind mate guides with lockwashers and hexnuts. See page 92 in accessories section for more information.
SND, SDD, SCBM, SCBC, SCBDD, SCBCD, SAD, SADD	ALL	MALE FEMALE	ALL	-759.43	Allows connector, with any contacts to include blind mate mounting plate. See page 92 in accessories section for more information.
SND, SDD, SCBC, SCBM, SCBDD, SCBCD	ALL	MALE FEMALE	ALL	-1144.8	Allows connector to have Group A inspection per Goddard Spec GSFC-S-311-P-4 performed. Certifications included with shipment.
SCBM	3W3, 8W8	MALE			Integral stabilizing feature used to minimize size 8 contacts from floating in the molding. Use tool number 4311-0-1-0 to removed contact if
SCBC	36W4,43W3	FEMALE	0	-1570.4	necessary. See page 76 in unique feature section for more information.
SND, SDD	ALL	MALE FEMALE	ALL	-1768.33	Allows connector to be permanently marked with single lot/date code. Individual package and label per MIL-C-5530. Inspect per GSFC-S-311-P-4. Failure analysis reports. Certifications included with shipment.

MANY OTHER SPECIAL OPTIONS ARE AVAILABLE CONSULT TECHNICAL SALES OR VISIT OUR WEB SITE AT WWW.CONNECTPOSITRONIC.COM

Connectors Designed To Customer Specifications

Positronic High Performance D-subminiature connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.

CAT N Т S S Е 0 0 C

High Performance D-subminiature connectors are

offered with *removable crimp contacts*.

Positronic Industries recognizes the *importance of* supplying application tooling to support our customers' use of our products.

Information on application tooling is available on our web site at

http://www.connectpositronic.com/tooling

There you will find downloadable PDF cross reference charts for removable contacts. These charts will supply part numbers for insertion, removal and crimping tools, along with *information regarding use* of tools and techniques.

connectpositronic.com

APPLICATION TOOLS MILITARY / SPACE FLIGHT QUALITY

High **P**erformance **D**-sub

CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

	USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS																																																	
	PSK43638-*	PSK43637-*	PSK43636-*	MS8022M2	MSG020M2	MS4017M	MS4008M	MRT4***M	MUS4***M	MCC4104M	MCC4103M	MCC4102M	MCC4101M	MC8022M	MC8020M	MC6026M	MC6020M	MC6018M	MC410*M	MC401*M	MC4008M	MC120N-1320	MC11*N E0 122 0	M39029/63-368	M39029/58-360	M39029/57-354	G10S1, G10S2	G10P1	G08S1, G08S2	G08P1	FS6020M2	FS4*20M	FS410*M	FS401*M	FS4008M	FDS4**M	FCC4104M	FCC4103M	FCC4101M	FCGUZZWZ	FC8020M2	FC6026M2	FC6020M2	FC6018M2	FC410*M	FC401*M	FC4008M	FC11*N4-50 FC120N4-50	Contact F/N	Positronic
	Splice	In-Line		22	30				œ	•				7	3		20			∞		16		20	F	66	20	3		23	20					80					22		20			00		16	0170	Contact
To dow	9504-18-0-0	9504-18-0-0	9504-18-0-0							9504-15-0-0	9504-13-0-0	9504-13-0-0	9504-14-0-0						9504-0-0-0	9509-0-0-0	9504-19-0-0																9504-15-0-0	9504-13-0-0	9504-13-0-0	0504 44 0 0					9504-0-0-0	9509-0-0-0	9504-19-0-0		P/N	Handle & Positioner
nload a P	9504-1-0-0	9504-1-0-0	9504-1-0-0							9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9501-0-0-0	9501-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0							9504-1-0-0	9504-1-0-0	9504-1-0-0	950/ -0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9501-0-0-0	P/2	Hand Crimp
DF file	HX4	HX4	HX4							HX4	HX4	HX4	HX4	AFM8	AFM8	AFM8	AFM8	AFM8	HX4	M310	HX4	ALO	AFIVIO	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8							HX4	HX4	HX4	HIVA ATIVIO	AFM8	AFM8	AFM8	AFM8	HX4	M310	XX	AF8	Cicoo	Mfg.
, visit our	M22520/5-01	M22520/5-01	M22520/5-01							M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/5-01		MIZZ3Z0/ 1-01	M22520/1-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01							M22520/5-01	M22520/5-01	M22520/5-01	M22620/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/5-01	111111111111111111111111111111111111111	M22520/5-05	M22520/1-01 M22520/1-01	Edair	Mil
web site a	9504-18-1-0	9504-18-1-0	9504-18-1-0							9504-15-1-0	9504-13-1-0	9504-13-1-0	9504-14-1-0	9502-4-0-0	9502-29-0-0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9502-17-0-0	9502 17 0 0	9502-5-0-0	9502-4-0-0	9502-3-0-0	9502-5-0-0	9502-5-0-0	9502-3-0-0	9502-4-0-0							9504-15-1-0	9504-13-1-0	9504-14-1-0	9502-3-0-0	0502 2 0 0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9502-39-0-0 9502-39-0-0		Positioner
t http:/	Y516	Y516	Y516							Y877	Y937	Y937	Y878	K-42	K1665	X13-1	<u> </u>	K774	Y322	TP-974	Y524	TD1110	TB1410	K13-1	K-42	K-41	K13-1	K13-1	<u>۲</u>	K-42							Y877	Y937	Y937	V070	K1665	K13-1	K13-1	K774	Y322	TP-974	Y524	TH713	Cicoo	Mfg.
/www.con														M22520/2-09		M22520/2-08	M22520/2-08						MIZZ3ZU/Z-00	M22520/2-08	M22520/2-09	M22520/2-06	M22520/2-08	M22520/2-08	M22520/2-06	M22520/2-09										INIZZ3Z0/Z-00	MOOROO!O OS	M22520/2-08	M22520/2-08						Equiv	T Mi
nectposit	N/A	N/A	N/A	4811-2-0-0	1711-2-0-0	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	N/A	N/A	N/A	0-0-0-6606	9099 0 0 0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	0-0-7-110#	1011 3 0 0	4711-2-0-0	4711-2-0-0	4711-2-0-0	N/A	N/A	N/A	9099-0-0-0	- 00	Insertion
ronic.c				91067-1	01067-0									91067-1	91067-1	91067-2	91067-2	91067-2			100	1004	7-70016	91067-2	91067-1	91067-1	91067-2	91067-2	91067-1	91067-1	91067-2									91007-1	01067 1	91067-2	91067-2	91067-2				ITH 1094	0	Mfg.
To download a PDF file, visit our web site at http://www.connectpositronic.com/tooling				M81969/1-04	M81060/1_00									M81969/1-04	M81969/1-04	M81969/1-02	M81969/1-02	M81969/1-02			INIO 1909/10-01	M81969/19-01	M01060/19 01	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-02									IVIO 1909/ 1-04	M01060/1 0/	M81969/1-02	M81969/1-02	M81969/1-02				M81969/18-01 M81969/18-01		Mii
	N/A	NA :	N/A	4811-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	9081-0-0-0	9091 0 0 0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4011-2-0-0	N/A	4711-2-0-0	4711-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	9081-0-0-0	9	Removal
				91067-1	01067-5	7	7	₽	7	₽	₽	P+	₽	91067-1	91067-1	91067-2	91067-2	91067-2	₽	P.	P+ 05	DTC 2103	91007-2	91067-2	91067-1	91067-1	91067-2	91067-2	91067-1	91067-1	91067-2	P+	P+	P+	₽ 7	- F	P ₊	P.	P 7	9100/-1	01067 1	91067-2	91067-2	91067-2	P+	₽:	₽	RTG 2103	01000	Mfg.
				M81969/1-04	M81060/1_02									M81969/1-04	M81969/1-04	M81969/1-02	M81969/1-02	M81969/1-02			MO1909/20-01	M81969/20-01	M81069/00 01	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-02									W01909/1-04	M91060/1 0/	M81969/1-02	M81969/1-02	M81969/1-02				M81969/20-01 M81969/20-01	Lyun	E Mil



Positronic® offers a variety of **QPL** connector products

D-SUBMINIATURE CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/1	HDC
MIL-DTL-24308/2	RD, DD
MIL-DTL-24308/3	HDC
MIL-DTL-24308/4	RD, DD
MIL-DTL-24308/5	HDC
MIL-DTL-24308/6	RD, DD
MIL-DTL-24308/7	HDC
MIL-DTL-24308/8	RD, DD
MIL-DTL-24308/23	HDC, DD

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/24	HDC, DD
MIL-DTL-24308/25	HDC, RD, DD
MIL-DTL-24308/26	HDC, RD, DD
GSFC S-311-P4	SND, SDD, SCBC, SCBM
GSFC S-311-P10	SND, SCBM
SAE AS39029/57	DD
SAE AS39029/58	DD
SAE AS39029/63	RD
SAE AS39029/64	RD

RECTANGULAR CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/3	GMCT
MIL-DTL-28748/4	GMCT
MIL-DTL-28748/5	GM
MIL-DTL-28748/6	GM
MIL-DTL-28748/7	SGM

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/8	SGM
MIL-C-28748/13	SGMC
MIL-C-28748/14	SGMC
SAE AS39029/34	SGMC, GMCT
SAE AS39029/35	SGMC, GMCT

For a complete QPL listing available to download in PDF format, visit our website at:

https://www.connectpositronic.com/catalogs

Positronic Hermetic Connector Assemblies



Positronic Industries can supply hermetic connector assemblies for use in vacuum applications. All Positronic hermetic connectors are designed to act as feedthroughs through the bulkhead/chamber wall. Typically both sides of the connector have mating faces, but certain contact terminations are also available per customer requirement. Typical configurations include:

- Standard Density D-subminiature (Contact size 20)
- High Density D-subminiature (Contact size 22)
- Mixed Density D-subminiature (Contact sizes 8 and 20 in a single package)
- Circular (Variety of contact sizes and configurations)

In addition to simply providing the hermetic connector itself, Positronic can provide a fully-assembled flange/plate according to customer specification (see above).

For more information on Positronic hermetic capabilities, please call (800) 641-4054 and request to speak to someone about the Positronic hermetic product line.

vcellence ; Positronic HIGH RELIABILITY Products

POWER



FEATURES:

- High current density Energy saving low contact resistance • Hot swap capability AC/DC operation in a single connector
- Signal contacts for hardware management
- Blind mating Sequential mating
- Large surface area contact mating system
- Wide variety of accessories
- Customer-specified contact arrangements
- Modular tooling which produces a single piece connector insert

Contact Sizes: **Current Ratings:** Terminations:

Compliance:

0, 8, 12, 16, 20, 22 and 24

Crimp and panel mount, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in

Multiple variants in a variety of package sizes PICMG 2.11, PICMG 3.0, VITA 41, DSCC, GSFC S-311-P-4, Configurations:

GSFC S-311-P-10

SUBMINIAT FEATURES: Four performance levels available for



thermocouple and air coupling contacts; environmentally sealed and dual port connector packages including mixed density Broad selection of accessories

use in carrying power

Options include high voltage, coax,

Size 20 and 22 contacts suitable for

best cost/performance ratio: professional, industrial, military and space-flight quality

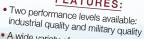
Contact Sizes: 8, 16, 20 and 22 Current Ratings: To 100 amperes

Crimp, wire solder, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in Configurations: Qualifications:

Multiple variants in both standard and high densities, seven shell sizes MIL-DTL-24308, GSFC S-311-P-4, GSFC S-311-P-10,

• IP65, IP67

FEATURES:



- A wide variety of accessories
- Broad selection of contact variants and
- Connector keying options

Contact Sizes: **Current Ratings:**

16, 20 and 22

Terminations:

To 13 amperes nominal

Crimp, wire solder, straight solder, right angle (90°) solder, and straight compliant press-in Configurations: Multiple variants in both standard and high densities,

Qualifications: MIL-DTL-28748, SAE AS39029, CCITT V.35 Contact Sizes:

Terminations:

Terminations: Configurations: 12, 16, 20 and 22 To 25 amperes nominal

Crimp, wire solder, straight solder, and right angle (90°) solder Multiple variants in four package sizes





FEATURES:

- Shorten the supply chain and reduce additional costs and delays by "cablizing" your Positronic connector selection
- Overmolding available
- Shielded and environmentally sealed versions available
- Power cables and access boxes which meet the SAE J2496 specification
- Design assemblies in accordance with customer specifications.
- Prepare cablized connector configuration and performance specifications.
- Design each system in accordance with applicable customer, domestic, and international standards.
- Define and conduct performance and verification testing.

IRCULAR



FEATURES:

- Non-corrodible / lightweight composite construction
- EMI/RFI shielded versions
- Thermocouple contacts
- Environmentally sealed versions
- Rear insertion/ front release of removable contacts
- Two level sequential mating
- Overmolding available on full assemblies

Current Ratings:

Environmental protection to IP67 Qualifications:

C



FEATURES:

- Intended for use as an electrical feedthrough in high vacuum applications
- Leakage rate: 5 x 10-9 mbar.l/s @ vacuum
- Signal, power, coax and high voltage ver-
- Connectors can be mounted on flange assembly per customer specification

Contact Sizes: **Current Ratings:** Terminations:

Configurations:

Compliance:

8, 12, 16, 20 and 22 To 40 amperes nominal

Feedthrough is standard, flying leads and board mount available

See D-subminiature and circular configurations above Space-D32



an Amphenol company

Regional Headquarters

Positronic | Americas

1325 N Eldon Ave Springfield MO 65803 USA +1 800 641 4054 info@connectpositronic.com

Positronic | Europe

Z.I. d'Engachies46, route d'EngachiesF-32020 Auch Cedex 9 France

+33 5 6263 4491 contact@connectpositronic.com

Positronic | Asia

3014A Ubi RD 1 #07-01 Singapore 408703 +65 6842 1419

singapore@connectpositronic.com

Sales Offices

Positronic has local sales representation all over the world. To find the nearest sales office, please visit www.connectpositronic.com/locations

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